

SEM[®] PLASTIC TAB REPAIR

STANDARD OPERATING PROCEDURE

1 PREP



Clean front and back with **Scuff & Clean** and damp, gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean front and back with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

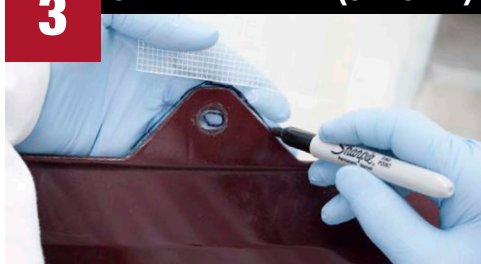
2 GRIND & ADHESION PROMOTER



Grind repair on both sides at low RPM or by hand with P36 grit disc. Drill 1/8" holes in repair area to help "lock in" the repair material. Blow off surface.

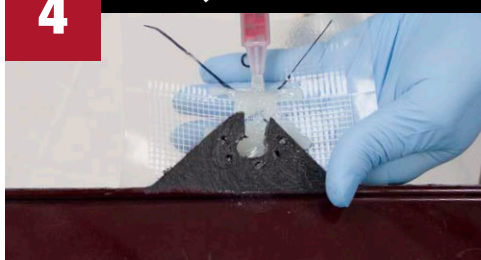
- ⚠ Do not grind too fast and cause plastic to melt.
- ⓘ For TPO, EPDM, PP and similar plastics, apply **Adhesion Promoter** as per instructions.

3 CREATE TEMPLATE (OPTIONAL)



Cut enough **Plastic Repair Contouring Tape** to fold around both sides of the tab. Use permanent marker to trace a good tab for a template.

4 APPLY QUICK SET



Apply **Dual-Mix™ Quick Set Adhesive** to the mesh side of tape. While wet, fold the tape around broken tab and press firmly to smooth. After cool down, remove **Plastic Repair Contouring Tape** release film.

5 FINISH



Grind the tab back to its original shape and size. Re-drill the bolt hole.

PRODUCT LIST



PREP

Part	Product	Size
38391	Scuff & Clean	Gallon Pump
38398	Scuff & Clean	16 oz. Tube
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Top Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	20 oz. Aerosol
39864	Plastic Adhesion Promoter	Cone Top Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Cone Top Quart



APPLICATION

Part	Product	Size
70007	Plastic Repair Contouring Tape	15' Roll
40202	Dual-Mix Quick Set 20	1.7 oz. Cartridge
40207	Dual-Mix Quick Set 20	7 oz. Cartridge
40502	Dual-Mix Quick Set 50	1.7 oz. Cartridge
40507	Dual-Mix Quick Set 50	7 oz. Cartridge
41807	Dual-Mix Quick Set 180	7 oz. Cartridge