



# METAL BITE™ FINISHING GLAZE

## TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

## DESCRIPTION

**Metal Bite Finishing Glaze** is a two-component polyester finishing glaze that quickly fills sand scratches and other minor imperfections. Purchase includes 1 tube of blue cream hardener.

## FEATURES

- Optimized viscosity flows into surface imperfections diminishing pinholes and bridging over scratches
- Fast drying to a tack-free finish
- Superior sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint

## SUITABLE SUBSTRATES

- Aluminum
- Steel
- SMC
- Fiberglass
- Properly prepped OEM paint

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
39592	Metal Bite Finishing Glaze	Lt. Blue	24 oz. Tube
39599	Metal Bite Finishing Glaze	Lt. Blue	15 fl. oz. Pouch

**Working time:** 3 – 5 minutes @ 100 grams

**Sand time:** 10 – 15 minutes @ 70°F (21°C)

### Note:

Cure times are dependent on several factors including temperature, airflow and humidity.

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## HANDLING AND APPLICATION

### PREPARATION:

1. Clean area with **SEM Solve** or **XXX Universal Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with P80 – P180 grit paper.
3. Blow off and if necessary, re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.



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## MIXING:

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Metal Bite™ Finishing Glaze**.
3. Stir the mixture until a uniform color is achieved. Mix no more than what can be used in 3 minutes.

## APPLICATION:

1. Apply the mixture to the repair area using a spreader. The film build should not exceed 1/8 inch.
2. Allow the area to cure for approximately 10 – 15 minutes and then sand with P180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

## STORAGE:

**Metal Bite Finishing Glaze** should be stored between 40 – 80°F (4 – 27°C). The shelf life of **Metal Bite Finishing Glaze** is 1 year when stored under normal conditions.

## RELATED PRODUCTS

Part:	Product Name:	Size:
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
38375	SEM Solve	5 Gallon
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart