

## DESCRIPTION

Dual-Mix Beige Seam Sealer is a two-component epoxy for sealing interior or exterior seams, joints and voids.

## FEATURES

- Dual-Mix™ Forever Warranty
- OEM recommended
- Direct-to-metal
- Paintable immediately\*
- Will not shrink, harden or crack
- Non-sag formula duplicates OEM sealers
- Fast cure increases production
- Sprayable for additional versatility

## SUITABLE SUBSTRATES

- Bare Metal
- OEM Finish
- Epoxy Primer
- DTM Urethane Primer

## TYPICAL PROPERTIES

| Part: | Product Name:     | Color: | Container:      |
|-------|-------------------|--------|-----------------|
| 39477 | Beige Seam Sealer | Beige  | 7 oz. Cartridge |

|   |                          |
|---|--------------------------|
| Working time:                                   | 10 minutes @ 70°F (21°C) |
| Set time:                                       | 15 minutes @ 70°F (21°C) |
| Top Coat time with most solvent-based coatings: | 0 minutes @ 70°F (21°C)  |
| Top Coat time with most waterborne coatings:    | 15 minutes @ 70°F (21°C) |
| Cure time:                                      | 1 hour @ 70°F (21°C)     |

## HANDLING AND APPLICATION

### PREPARATION:

#### Note:

Prior to applying **Beige Seam Sealer** vehicle temperature should be 70°F (21°C) for at least one hour.

1. Clean joints and seams thoroughly with **SEM Solve** or **XXX Universal Surface Cleaner**.
2. Sand primed surface with P400 grit sandpaper or scuff with a gray scuff pad. Sand bare metal surface with



Check local VOC regulations to ensure compliance of all products in your area.

P80 grit sandpaper.

3. Blow off and tack clean to remove lint and dust.
4. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

**Beige Seam Sealer** may be applied directly to properly prepped bare metal or primed surfaces. However; if the area will be subjected to any flexing or twisting, including certain vehicle manufacturer's roof skins, prime the area first with a quality, two-component urethane or epoxy primer such as **World Class™ DTM Primer** before applying **Beige Seam Sealer**. If in doubt, prime. Allow primer to fully cure before applying **Beige Seam Sealer**.

**Note:**

**Beige Seam Sealer** should not be used directly over acid based self-etching primers or vice versa. This application procedure can cause cracking and blistering of the undercoat and top coat.

**Beige Seam Sealer** is paintable immediately with most solvent-based coatings, however, always test for compatibility.

**MIXING:**

Place cartridge into the **Universal Manual Applicator** or **Universal Pneumatic Applicator**. To remove cap, insert flat head screwdriver into slot and pry upward.

**Note:**

Prior to installing **Static Mixer**, equalize cartridge by dispensing product until both parts flow equally. Install **Static Mixer**. Cut tip to desired application size. Hold applicator upright until product is dispensed into mixer. Dispense a test bead to ensure proper mix. For cap replacement, match circles and square, then snap back into place.

**STATIC MIXERS:**

| Part: | Product Name:                     | For:            | Container: |
|-------|-----------------------------------|-----------------|------------|
| 70011 | Integral Nut Square Static Mixers | 7 oz. cartridge | 6 pack     |
| 70012 | Integral Nut Square Static Mixers | 7 oz. cartridge | 50 pack    |

**APPLICATION:**

1. Apply **Beige Seam Sealer** into joint or seam. Work in or finish with finger, putty knife or spreader.
2. While product is still wet, remove excess by wiping with a small amount of solvent compliant with the VOC regulations in your area.
3. **Beige Seam Sealer** can be painted immediately with most solvent-based coatings, or up to 24 hours without scuffing. If in doubt, scuff with a gray pad prior to painting.

**SPRAYING:**

The **Quick Spray System** easily attaches to the **Universal Pneumatic Applicator** and allows users to duplicate OEM seam sealer textures while utilizing the two-component technology of **SEM** seam sealers.

**Versa-Tips** snap onto the end of the **Static Mixer** and allow the user to easily duplicate OEM seam sealer ribbons.



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**Versa-Tips** contain six tips that may be cut to 1/2", 3/4", 1", 1.25" and 1.5" ribbon tips.

## STORAGE:

**Beige Seam Sealer** should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Beige Seam Sealer** is 2 years when stored under normal conditions.

## RELATED PRODUCTS:

| <b>Part:</b> | <b>Product Name:</b>             | <b>Size:</b>   |
|--------------|----------------------------------|----------------|
| 38371        | SEM Solve                        | Gallon         |
| 38373        | SEM Solve                        | 20 oz. Aerosol |
| 38374        | SEM Solve                        | Quart          |
| 38375        | SEM Solve                        | 5 Gallon       |
| 50121        | World Class™ DTM Primer          | Gallon         |
| 50124        | World Class DTM Primer           | Quart          |
| 50134        | World Class DTM Primer Activator | Cone Quart     |
| 50136        | World Class DTM Primer Activator | Half Pint      |
| 70011        | Integral Nut Static Mixers       | 6 Pack         |
| 70012        | Integral Nut Static Mixers       | 50 Pack        |
| 70039        | Universal Pneumatic Applicator   | Each           |
| 70070        | Versa-Tip                        | 6 Pack         |
| 70100        | Quick Spray System Starter Kit   | Each           |
| 71119        | Universal Manual Applicator      | Each           |
| 77771        | XXX Universal Surface Cleaner    | Gallon         |
| 77774        | XXX Universal Surface Cleaner    | Quart          |