

Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

The **Insta-Bond Two-Component Kit** is a <u>combination of acrylic adhesive and accelerator</u> for instant bonding of small parts.

FEATURES

- Holds torn plastic together during repair
- Provides high strength bonds
- Also for use on vinyl, metal and glass
- · Accelerator creates instant bond

SUITABLE SUBSTRATES

- Plastic
- Vinyl
- Metal
- Glass
- SMC
- Fiberglass
- Rubber

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
39310	Insta-Bond Two-Component Kit	Clear	Kit
39311	Insta-Bond Adhesive	Clear	1 oz. Bottle
39322	Insta-Bond Accelerator	Clear	2 oz. Spray Bottle
Weight solids:		21.15-23.09%	
Volume solids:		9.07-9.12%	
Regulatory VOC:		5.01 #/gal (601 g/L)	
Actual VOC:		3.89 #/gal (476 g/L)	
Coverage:		11 ft² per can @ 2 mils DFT	
Top coat time:		1 hour	



HANDLING AND APPLICATION

PREPARATION:

Use only on clean, dry surfaces.

APPLICATION:

- **1.** Apply **Insta-Bond Adhesive** sparingly to one surface.
- **2.** Assemble and apply pressure evenly.
- 3. Apply Insta-Bond Accelerator to speed cure.

WARNING

Skin and respiratory irritant. Immediate bonding of eye, skin may occur.

STORAGE:

Insta-Bond Two-Component Kit should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Insta-Bond Two-Component Kit** is 1 year when stored under normal conditions. To prolong shelf life, separate **Insta-Bond Adhesive** and **Insta-Bond Accelerator** from box.