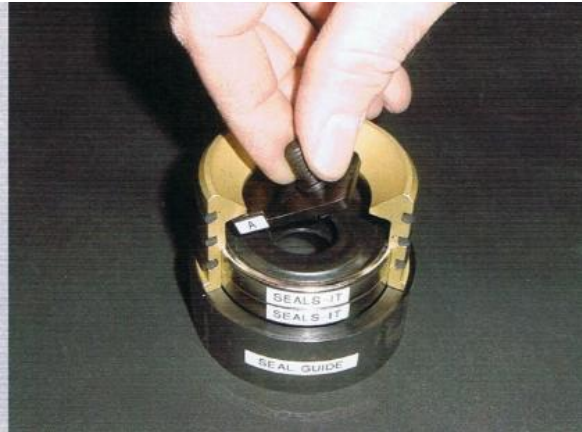




**AXLE SEAL INSERT REMOVAL INSTRUCTIONS**



Step 1 – Place axle seal housing into counter bore of seal guide.



Step 2 – Place jaw A in cavity on top of insert.



Step 3 – Place jaw B in cavity over screw.



Step 4 – Screw handle onto jaw A stud until tight.



Step 5 – Assembly ready for arbor press.



Step 6 – Place on flat surface in arbor press. Push old insert seals into seal guide.

## AXLE SEAL INSERT ASSEMBLY INTRUCTIONS



Step 1 – Apply light film of lubricant to inserts or housing I.D. to facilitate assembly. Place counter bore side of seal guide down onto housing as shown.



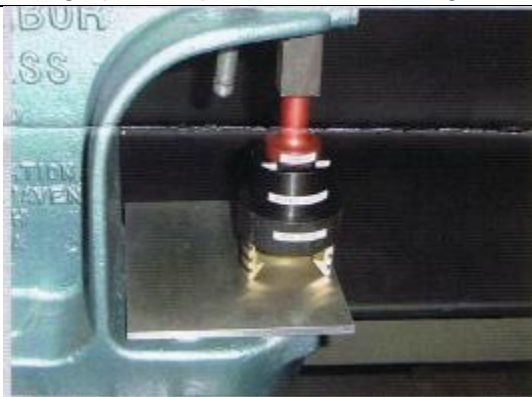
Step 2 – Place new seal inserts into seal guide, open end of insert cup, facing up on bottom seal, and the open end of cup facing down on the top seal.



Step 3 – Place install sleeve, with counter bore facing up, on top of inserts in seal guide.



Step 4 – Place handle with A&B jaws, into counter bore on install sleeve.



Step 5 – In a small press, with the axle seal housing on a flat surface, press inserts into housing



Step 6 – Pack area between the two inserts with a low-melting point grease. Add proper O-rings. Part is ready tube installation.