

## Corso Feroce Steering Wheel & Horn Button Installation Instructions

Thank you for purchasing a quality Scott Drake product. Please refer to the installation instructions below when installing this product.



S8MS-3511-P-6 (pictured above)  
S8MS-3511-P-6



S1MS-3623-A-6

### Corso Feroce Steering Wheels

S1MS-3600-BK-6  
S1MS-3600-BK146  
S1MS-3600-WG-6  
S1MS-2600-WG146

### PARTS REQUIRED:

- Billet Corso Feroce Steering Column Adapter
- Corso Feroce Horn Button
- Corso Feroce Steering Wheel
- Horn Button Emblem

### TOOLS REQUIRED:

- 1/2" Drive Ratchet
- 1/2" Drive Extension
- 15/16" Socket, 1/2" Drive
- 5/32" Allen Wrench
- Torque Wrench
- Steering Wheel Puller

### INSTALLATION:

**Step 1:** Center the wheels in a straight-ahead position.

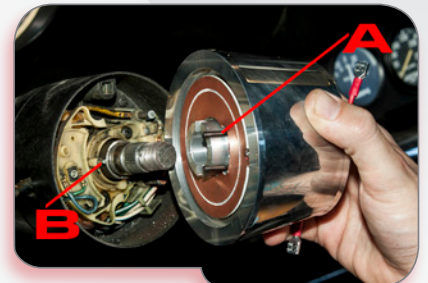
**Step 2:** Disconnect the negative terminal from the battery.

**Step 3:** Refer to the appropriate service manual and remove the steering wheel.

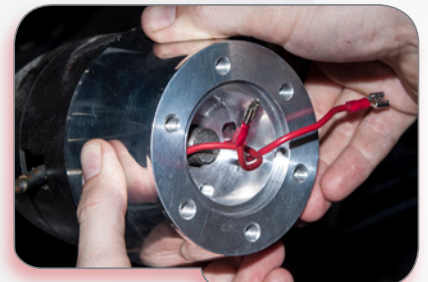
**Step 4:** Align the roll pins (A) at the 9 o'clock position. The roll pins will fit between the canceling cam (B) on the turn signal switch. Install the Corso Feroce steering adapter onto the column.

**Step 5:** Install and torque the steering wheel hub nut (reuse original nut) to 25-35 ft-lbs.

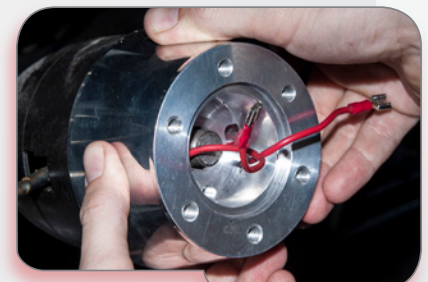
**\* NOTE –** The Corso Feroce 1968-73 Mustang 6 Hole Billet Steering Column Adapter (S8MS-3511-P-6) may require the installation of a spacer (provided) on the steering wheel shaft. If the adapter bottoms out on the steering column collar after torquing the nut, remove the adapter and install spacer on the steering shaft beneath the adapter. Then, reinstall the adapter and torque the nut. (See Images Below)



Step 4



Step 5A



Step 5B

## INSTALLATION:

**Step 6:** Release the horn button retainer assembly from the spring and base. Hold the base and gently pull up outer retainer to separate.

**Step 7:** Connect the red wires from the steering column adapter to the horn button retainer base. The wires can be installed on either post.

**Step 8:** Install the horn button retainer base flush into the steering column adapter and verify that the wires do not interfere.

**Step 9:** Install the steering wheel. Torque the recessed allen screws to 10 ft-lbs with a 5/32" allen socket.

**Step 10:** Place the spring onto the horn button and press down on the bottom coil until the spring is fully seated.

**Step 11:** Align the 3 retaining clips with the horn button base. Press down until it is locked and seated into place.

**Step 12:** Remove the tape covering the adhesive backing of the emblem. Install the emblem onto the horn button and firmly press down to seat the adhesive. Make sure the steering wheel is straight and the emblem is level and aligned. If there is a protective film on the top of the emblem, remove it.

**Step 13:** Remove the protective film covering the lens. Install the lens on the horn button and firmly press down to seat the adhesive.



Step 6



Step 7



Step 8



Step 10



Step 11



Step 12



Step 13