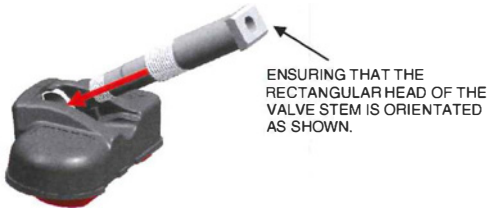
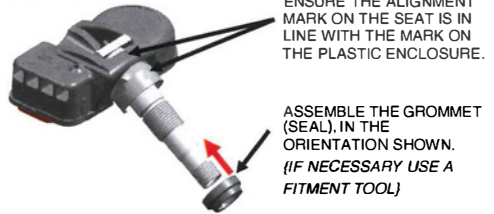


## DAIMLER TPMS SERVICE KIT ASSEMBLY INSTRUCTIONS

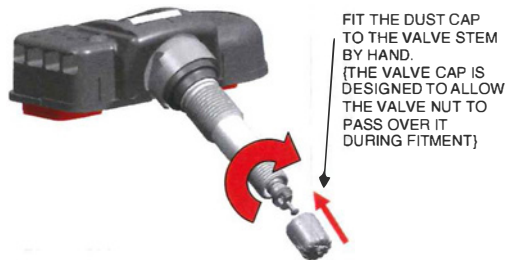
### 1. ASSEMBLE VALVE STEM TO THE TPMS BODY.



### 2. ASSEMBLE THE SEAT, IN THE ORIENTATION SHOWN.



### 3. SCREW THE VALVE CORE INTO THE VALVE STEM. IF POSSIBLE USE A SCHRADER PRE-SET TORQUE TOOL. IF USING AN ALTERNATIVE TOOL, TORQUE SHOULD BE SET TO 0.25Nm.



### 4. LOCATE THE VALVE STEM IN THE WHEEL VALVE HOLE.



### 5. WHILE HOLDING THE TPM SENSOR, AS SHOWN, SCREW THE NUT ONTO THE VALVE STEM, UNTIL THE NUT CONTACTS THE WHEEL RIM. (THE NUT FOR STEEL WHEELS HAS A GROOVE CUT INTO THE BODY)



### 6. USING AN 11mm SOCKET AND A TORQUE WRENCH. TIGHTEN THE NUT TO $6 \pm 0.5$ Nm, WHILE HOLDING THE TPM SENSOR.

### 7. FIT THE TYRE TO THE RIM. ENSURING THAT THE TPM SENSOR IS ORINETATED 180° FROM THE HEAD OF THE TYRE MOUNTING EQUIPMENT.



### 8. INFLATE THE TYRE TO THE DAIMLER RECOMMENDED PRESSURE.

