



## INSTALLATION INSTRUCTIONS

### For P-30KB13

#### Parts Needed:

**31-140**

**SAFE T PLUS Unit (Silver)**

**P-30KB13**

**Mounting Hardware Kit consists of:**

25-301	Anchor Bracket
25-311B	Angle Bracket
25-421	Tie Rod Bracket
14-325	7/16-14 Top Lock Nut
15-250	7/16 SAE Flat Washer
16-100	1/2" X 1-1/2" X 1/4" Spacer
10-3-350	7/16-14 X 3-1/2" Bolt
12-516-1125K	U-bolt Kit (5/16" X 1-1/8")

Thoroughly clean the section of tie rod before attaching bracket.

1. Set front wheels of vehicle to a straight-ahead position. **THIS IS IMPORTANT.** Later adjustment of the Tie Rod Bracket may be avoided if front wheels are set perfectly straight.
2. Remove nut from frame brace bar on passenger's side of frame. Discard washer.
3. Position 25-301 Anchor Bracket on frame brace bar bolt. Reinstall nut but **do not tighten at this time.**
4. The 25-311B is mounted to the sway bar bracket in order to capture / sandwich against the anchor bracket using the 7/16 X 3 1/2 bolt and space as shown. Hook 25-311B Angle Bracket on the inside rear of sway bar bracket, placing 1/4" spacer washer between anchor bracket and outside rear of sway bar bracket. Insert bolt through diameter hole in Anchor Bracket and install flat washer and nut onto bolt. Tighten all nuts at this time.
5. Place steel retainer cap and rubber grommet on threaded rod end of the Small end of the SAFE T PLUS unit and insert through mounting hole in Tie Rod Bracket. (Shoulder of grommet towards bracket.) Install other grommet shoulder of grommet toward bracket), steel cap and nut and tighten, (see NOTE

on page 2 of these instructions). Install locking PAL nut (flat side against nut) and tighten. (Tie Rod Bracket will be fastened to tie rod later.)

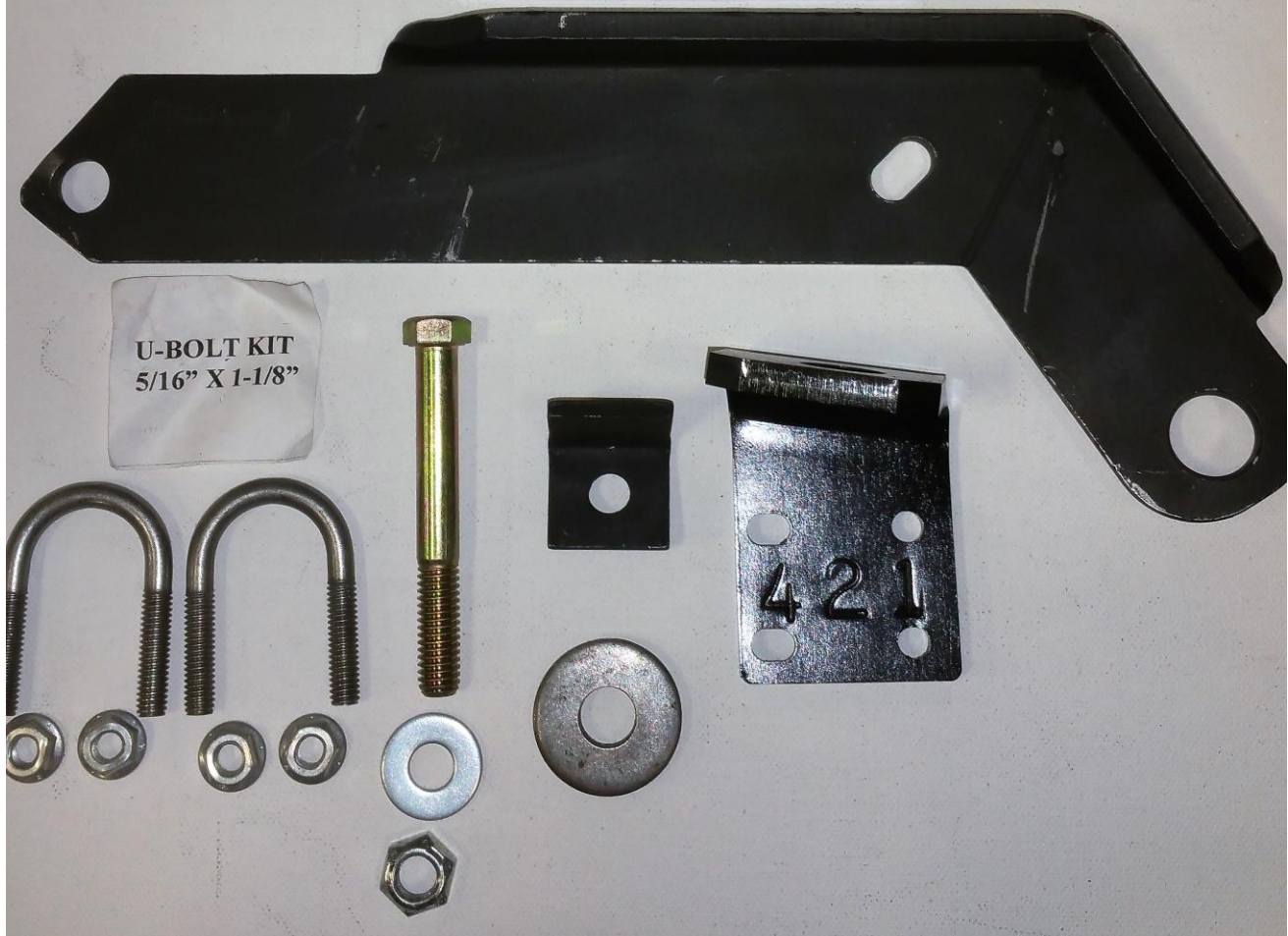
**NOTE: All grommets are to be tightened until they bulge over the edge of the steel caps or until they are approximately 1/4" thick.**

6. Insert large diameter end SAFE T PLUS unit through mounting hole in Anchor Bracket. Follow same procedures as described in Step 5 for grommet installation.
7. Using the U-Bolts and nuts provided, attach Tie Rod Bracket to Tie Rod.

Thoroughly clean the section of Tie Rod where bracket is to be attached. Rotate Tie Rod Bracket around Tie Rod so the small diameter end of unit approximately 1/2" lower than large end. **Note:** Unit can be inverted to accomplish proper positioning when necessary. When positioned, tighten the four U-Bolt nuts to **20-25 foot pounds** of torque while maintaining an even amount of threads extending past each nut.

8. Check to be sure installed unit clears all other parts of vehicle by turning steering wheel to both extreme right and left positions. If unit scrapes or binds at any point, review the instructions and make necessary corrections by rotating unit on the tie rod to obtain the necessary clearance.

HARDWARE KIT  
FOR  
P-30KB13



Rev. 11-2015

## Safe T Plus Installation Diagram

