#### **Table Of Contents**

# Acknowledgments

#### Introduction

## Chapter 1:

**Blocks** 

Block Design

Identification

**Basic Features** 

**Block Oiling** 

**Motor Mounts** 

Core Shift

Machining

Main Caps

Special Features and Operations

# **Chapter 2:**

Crankshafts and Connecting Rods

**Production Cranks** 

**High-Performance Street Cranks** 

Race Cranks

Material

Full-Radius Journals

Crank Prep

Bearings

Vibration Dampeners

**Connecting Rods** 

## **Chapter 3:**

Pistons and Rings

**Production Pistons** 

Piston Profile Compression Ratio Piston Design Piston Pins Piston Rings Chapter 4: Camshaft, Lifters and Cam Drive **Production Cams** Aftermarket Cams **Camshaft Technology** High-Performance and Race Cams **Cam Selection Process** Cam Installation **Tappets** Cam Drive Timing Sets Oil Pump Drive Chapter 5: Cylinder Heads Identification **Production Cylinder Heads Head Spec Comparison** Aluminum Heads Cast-Iron Heads Bare Heads Cylinder Head Selection and Prep High-Performance Valve Job

**Special Head Considerations** 

Valves

**Aftermarket Pistons** 

#### **Head Gaskets**

# **Chapter 6:**

Valvetrain

Oiling System

**Pushrods** 

**Rocker Arms** 

Valvesprings

Valvetrain Parts

# Chapter 7:

Intake Manifolds

**Production Intakes** 

Aftermarket Intakes

**Fuel Distribution** 

Manifold Selection

Manifold Prep

Porting Matching

Carburetors

Throttle Body

Fuel Pump

**Fuel Injection** 

Nitrous

Superchargers and Turbos

Final Installation and Prep

## Chapter 8:

Oiling System

Oiling Hardware

Oil Pump

Breathers and the PCV

Oil

Windage Tray Oil Pan Oil Pump Drive Dry Sump Chapter 9: **Ignition System** Spark Advance Distributors Aftermarket Ignition Systems Advance Curve **Ignition Timing** Spark Plugs Distributor Drive Coil and Ballast Resistor The ECU/ECM Wiring Chapter 10: Fuel System and Tuning 4-Barrel Carb System Fuel Injection System Fuel Magnum MPI **Fuel Injectors Fuel Lines** Airflow Carb Tuning Magnum MPI Upgrade A-Engine MPI Conversion Nitrous Oxide

Supercharger

Oil Filter

# Header Flanges Merge Collectors Oxygen Sensor **Installation Clearance** Coatings Pipe Crossovers Mufflers and Catalytic Converters Cat-Back Systems Tailpipes Gaskets **Source Guide**

Chapter 11:

Manifold

Exhaust System