

## Table Of Contents

### **Preface**

### **What is a Workbench® Book?**

### **Chapter 1: Tools and Equipment**

Safety Equipment

Sockets and Wrenches

Snap Ring Pliers

Screwdrivers

Measuring Devices

Spring Compressors

Case Holding Fixtures

Work Surface

Pans for Small Parts

Cleaning Cases

Bushing Removers and Installers

Heli-Coils and Bolt Extractors

Air Tools

Punches, Chisels and Files

Lip Seal Installation Tools

Friction Alignment Tool

Oil Pump Band

Alignment Studs

Slide Hammer

Special Tools

### **Chapter 2: Transmission Fundamentals**

Torque Converters

Transmission Oil Pump

Clutch Packs

Bands and Servos

Accumulators

Planetary Gears

Sprags and Roller Clutches

Valve Body

### **Chapter 3: Transmission Removal**

### **Chapter 4: TH400 Disassembly**

Remove External Components

Remove Valve Body and Governor Filter

Remove Downshift Solenoid and Separator Plate

Remove Front Band and Low Band Apply Servos

Remove Oil Pump, Manual Shaft and Speedometer Gear Housing

Remove Forward Drum Clutch, Direct Drum and Band

Remove Clutch Pack, Output Shaft and Low Band

Final Disassembly

### **Chapter 5: TH400 Assembly**

Install New Case Bushing, Solenoid Connector and Parking Pawl

Disassemble Output Shaft and Lower Planetary Assembly

Reinstall Planetary Assembly

Install Low Band and Output Assembly

Rebuild Center Support

Reinstall Center Support

Rebuild and Install Clutch Pack and Intermediate Band

Rebuild Direct Clutch Pack and Install Direct Drum

Rebuild Forward Drum

Rebuild and Install Oil Pump Assembly

Check Clutch Packs and Install Accumulator Piston

Install Filter and Valve Body

Install Exterior Components

## **Chapter 6: TH400 Transbrake**

Installation Procedure

## **Chapter 7: Transmission Installation**

## **Troubleshooting Guide**

## **Source Guide**