



Table Of Contents

Dedication

Acknowledgments

Chapter 1: Introduction

Hot Rod and Street Rod Engines

Production Small-Block Engines

Why LA and Magnum Engines are Shown in the Same Book

Mopar Performance Parts

Chapter 2: Made to be Stroked

Advantages

Potential Problem Areas

Stroker Kits

Chapter 3: Cylinder Blocks

LA Engine Blocks (1964-'92)

360 Magnum Engine Block (1993-'03)

340 Replacement Engine Block

R3 Engine Block

Aluminum A Engine Block

Block Preparation

Block Selection

Chapter 4: Crankshaft

Crankshaft Basics

Types of Cranks

Stroke

Bearings

Internal and External Balance

Chapter 5: Oiling System

Problems with the Stock Oiling System

Recommended Modifications

Optional Modifications

Conclusion

Chapter 6: Connecting Rods

Rod Length

Rod Ratio

Stock LA Rods

Stock Magnum Rods

Fasteners

Block Clearance

Pre-Assembly

Conclusion

Chapter 7: Pistons and Rings

Material and Processes

Forged

Dished, Flat Top, or Dome?

Valve Clearance

Compression Height

Weight

Rings

Conclusion

Chapter 8: Camshafts

Production Cams

Cam Bearings

Cam Drive

Timing Chain Tensioner

HP Thrust Plate
Fuel Pump Eccentric
Problems with Flat Tappet Camshafts
Stroker Cams
Roller Tappets on R3 Blocks
Aluminum Blocks
Used R3 Blocks
Conclusion

Chapter 9: Cylinder Heads

Iron vs. Aluminum
Valve Angle
Valve Spacing
Ports & Chambers
Flow
Cylinder Head Selection
CNC Porting
Conclusion

Chapter 10: Valvetrains

48-Degree Valvetrain
Valvetrain Oiling
Tappets
Pushrods
Rocker Arms – LA Heads
Rocker Arms – Magnum Heads
Valvesprings
Retainers
Valves
Valve to Guide Clearance
Conclusion

Chapter 11: Induction Systems

Manifold Types
LA 340/360 Heads
W2 Heads
W8, W9 Heads
Indy 360-2 Heads
Magnum Heads
Fuel Pump
Magnum Fuel Injection (MPI) Intakes
Magnum Intake – Oil Leaks
Distributor Clearance
Cross-Over Pocket
Conclusion

Chapter 12: Exhaust Systems

Header Basics
Types of Headers
LA Heads
Magnum Heads
W2 Heads
W9 Heads
Exhaust System

Chapter 13: Cooling Systems

Cooling Theory
Improved Cooling
Cross Drilling Block
Cylinder Head Modification
Radiator

Electric Cooling Fan
Oil Cooler
Water Pump
Radiator Cap
Airflow Through the Radiator
Overflow Bottle
Coolants
Conclusion

Chapter 14: Building and Blueprinting

Block Preparation / Engine Mockup
Disassembly and Cleaning
Final Assembly
Additional Information

Chapter 15: Engine Packages

Appendix A:

Stroker Kits

Appendix B:

Source Guide
Source by Type of Product

Engine Build Sheet