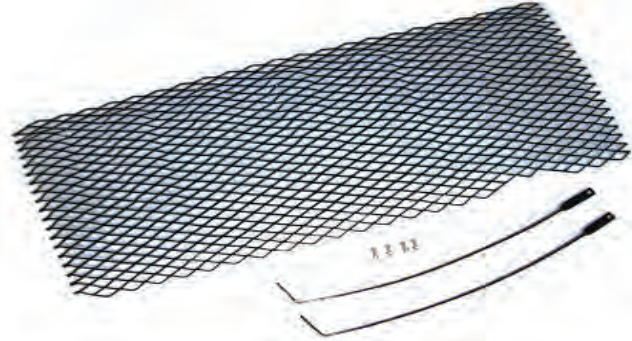


Billet Grille Insert, Black, JK

Contents: Grille insert (1)
Support Braces (2)
M6 screws (4)
M6 Nylock Nuts (4)



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE YOU BEGIN.

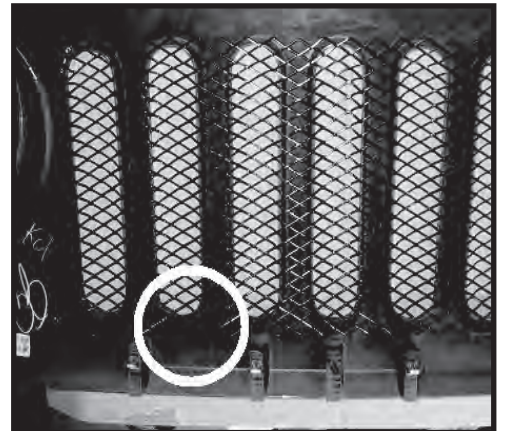
Note: If your vehicle has a winch or bumper other than factory, it may have to be removed to install grille insert.

Caution: Wear eye protection when drilling.

Step 1. Remove the front grill from the vehicle. Open the hood and use the support rod to hold the hood open. The grill is held on top by plastic push rivets. The rivets will be re-used. Using a flat blade screwdriver pry the rivet up and out of the top of the grill. The bottom of the grill is held in by spring clips, use caution when removing. A flat blade screwdriver may be used to help assist in the removal. Unplug the marker lights from the back of the housings.



Step 2. Lay the grille with the front side down on a smooth flat surface that will not scratch the paint. A towel or cloth is recommended. Lay the insert onto the back side of the grille matching the same contour. Note that the area that has a small cutout in the insert goes the driver side bottom corner.



Step 3. With the grille insert matched to the opening of the grille use one of the braces to mark the mounting holes to be drilled. Hold the brace between the 1st and 2nd grille cutout on the left side. Apply pressure on the brace hold the insert flush to the grille. Using a felt tip marker place a dot to mark the lower mounting hole.



Step 4. Using a 3/16" drill bit make a hole. Use low RPM when drilling the holes. Using a supplied bolt and nut secure the brace to the grille. Do not tighten at this time. Repeat for other brace.



Step 5. With the lower portion of the brace secure apply pressure to the brace and mark the upper mounting holes. Using a 3/16" drill make a hole. Use low RPM when drilling the holes. Hole should be a minimum of one inch from the top edge of the grille. Using a supplied bolt and nut secure the brace to the grille. Do not tighten at this time. Repeat for other brace.



Step 6. Tighten all locknuts on each brace. Do not overtighten. Reinstall the grille. Reconnect the marker lights. If the front bumper or winch was removed, reinstall at the time.

