



## Installation Instructions Rear Tubular Bumper 1955 - 1986 CJ5 - CJ7

- Parts List:** (1) Rear Tube Bumper  
(8) 10mm Nuts  
(4) 12mm Bolts  
(4) 12 mm Lock Washers  
(2) Rear mounting Brackets ( L & R )  
(16) 10mm Flat Washers  
(8) 12mm Flat Washers  
(8) 10mm Bolts  
(8) 10mm Lock Washers



- Step (1)** Remove the factory rear bumper brackets.

For some applications the rear body mount and bolt may need to be removed to allow the top bolt to be removed and installed.



- Step (2)** Locate the left and right bumper mounting brackets. Place left bracket with large vertical tab facing outwards, towards the inside of the vehicle. For 1955 -86 CJ's the holes in the frame crossmember will line up (Use the inner mounting holes on the supplied brackets). temporarily mount the brackets into place.





**Step (3)** Locate rear bumper onto the mounting brackets and attach through the top and bottom of the brackets with (4) 12mm bolts, flat washers, lock washers, and nuts supplied. Tighten to 45lbs torque.



**WARNING: IT IS RECOMMENDED NOT TO EXCEED ANY TONGUE WEIGHT IN EXCESS OF 200LBS**