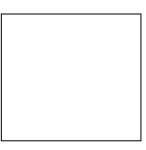
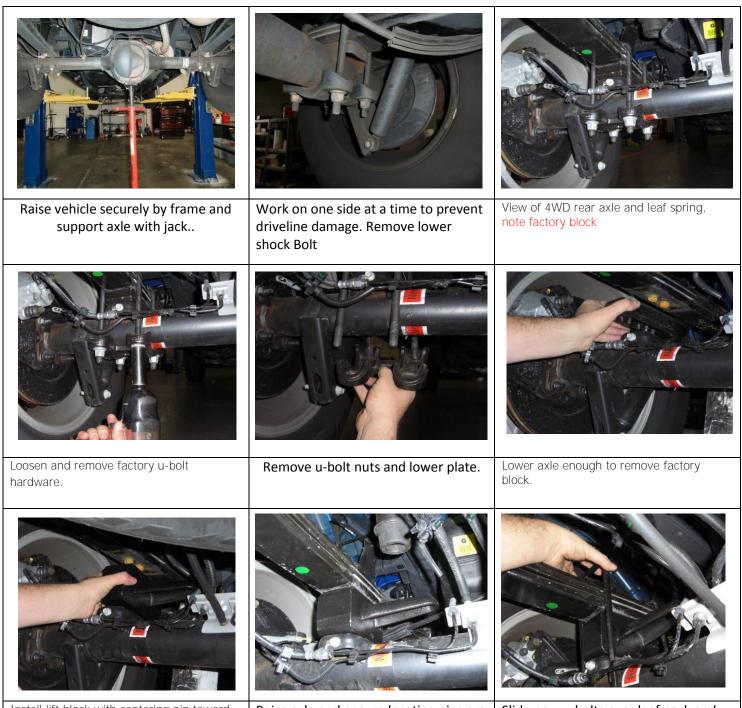
## 5-5008

2004-17 Ford F150 4WD 5" Block Kit



**Step by step instructions and checklist:** Use the proper tools and safety equipment to perform all work. Torque all fasteners to proper specifications and double check work. Align your vehicle after installation.

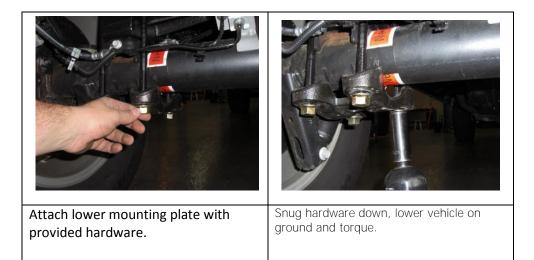




Install lift block with centering pin toward axle.

Raise axle and ensure locating pins are properly aligned.

Slide new u-bolts over leaf pack and bumpstop bracket.



## **FinalChecks&Adjustments**

**Post InstallationWarnings**: Once the vehicle is loweredtothe ground, checkall parts which have rubber or urethanecomponents to insure proper torque. Torquewheelstofactory specs. Move vehicle backwards and forwards ashortdistance toallowsuspensioncomponents toadjust. Turn the frontwheelscompletelyleft thenrightand verifyadequate tire, wheel, brake line, and ABS wireclearance. Test and inspectsteering, brakeand suspensioncomponents for tightnessand proper operation. Inspect brakeshoses and ABS lines for adequate slack atfullextension. Failuretoperform thepost inspectionchecksmay result in vehicle componentdamageand/or personalinjury or deathto driverand/or passengers. Test drive vehicle and re-checkthetorqueofall fasteners and re-torquewheels on vehicle.

## WheelAlignment/HeadlampAdjustment:

It is necessary to have a proper and professional wheel alignment performed by a certified alignment technician. Align the vehicle to factory specifications. It is recommended that your vehicle alignment be checked after any off-road driving. In addition to your vehicle alignment, for your safety and others, it is necessary to check and adjust your vehicle headlamps for proper aim and alignment.

## VehicleRe-TorqueandSafetyInspection:

Upon completion of allservices and adjustments performed onyourvehicle, and within 50 miles of driving, checkto ensure all fasteners and hardware are properly torqued to specification as noted in the vehicles factory service manual.