



INSTALLATION INSTRUCTIONS FOR: RE2610 JK CHROMOLY DRAG LINK

Safety Warning:

Suspension systems or components that enhance the off-road performance of your vehicle may cause it to handle differently, on and off-road, than it did from the factory. Care must be taken to prevent loss of control or vehicle rollover during sudden maneuvers. Failure to drive the vehicle safely may result in serious injury or death to driver and passengers. We recommend you always wear your seatbelt, drive safely and avoid quick turns and other sudden maneuvers. Constant maintenance is required to keep your vehicle safe. Thoroughly inspect your vehicle before and after every off-road use.

Installation Warning:

We recommend that certified technicians perform the installations of our products. Attempts to install these products without knowledge or experience may jeopardize the safety of the vehicle. These instructions only cover the installation of our products and may not include factory procedures for disassembly and reassembly of factory components. Read instructions from start to finish and be sure all parts are present before disassembling the vehicle. Included instructions are guidelines only for recommended procedures and in no way are meant to be definitive. Installer is responsible to insure a safe and controllable vehicle after performing modifications. Do not perform test drives on public roads with partially completed installations. Always double and triple check your work before use.

KIT CONTENTS:

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| 1 | Chromoly Drag Link | RE2610 |
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REQUIRED TOOLS:

Basic hand tools
Drill motor
Tapered Reamer, 1 1/2" per foot taper (RE2612)
Pickle fork or Tie Rod End puller
Jack and Jack stands or Vehicle lift

INSTALLATION:

- 1 Begin installation by placing vehicle on flat level surface and engage parking brake.
- 2 Lift front passenger corner of vehicle until the tire is just off the ground and support vehicle with Jack stands.
- 3 Remove passenger front tire
- 4 Remove stock drag link assembly from the Pitman arm and knuckle.
- 5 Using tapered reamer (RE2612), ream the passenger side knuckle from the opposite direction of stock location (top down) until the major diameter is 3/4" (.750).

- 6 Attach new drag link to new reamed mounting location and stock Pitman arm location.
- 7 Tighten both tie rod nuts to 75 ft/lbs.
- 8 Insert and lock the tightened tie rod nuts using supplied cotter pins.
- 9 Reinstall passenger front tire and lower vehicle to ground.
- 10 It is very important to re-center the steering wheel before driving; this will affect the ESP system if steering is not centered before driving.
- 11 Tighten the Jam nuts on both ends of the drag link to 55 ft/lbs using blue thread locker.

