

ROUGH COUNTRY

SUSPENSION SYSTEMS®

07-18 JEEP JK REAR BUMPER

PRIOR TO INSTALLATION

- Make sure the kit is complete and you have read these instructions thoroughly before beginning installation.

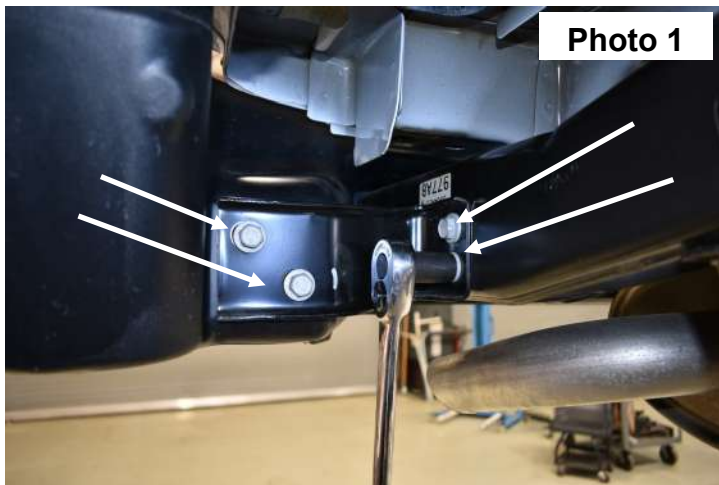
Tools Required:
16mm Socket/Wrench
18mm Socket/Wrench

Kit Includes:
Rear Bumper
2-Mounting Braceks
1-Poly Bag Containing:
4-12mm x 40mm Bolts
2-12mm x 100mm Bolts
2-12mm Nuts
6-12mm Flat Washers
6-12mm Lock Washers

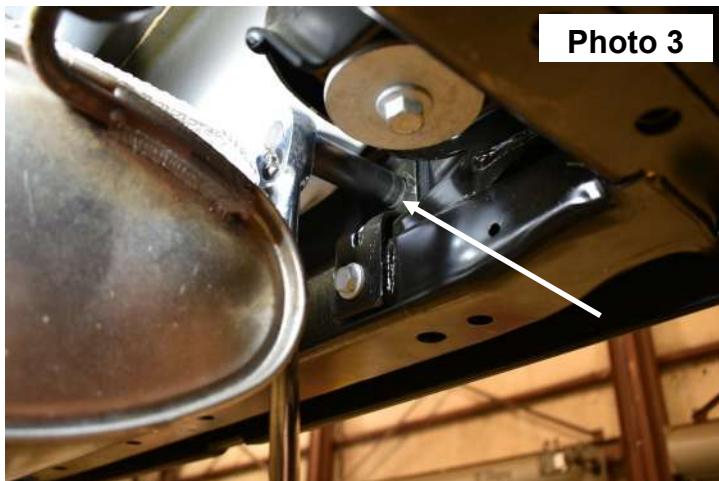


INSTALLATION INSTRUCTIONS

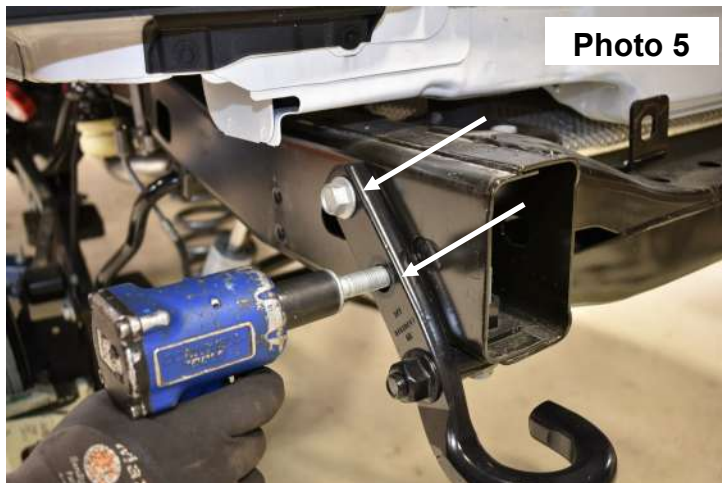
1. Remove the brackets from the stock bumper and frame as shown using a 16mm socket. **See Photo 1 & 2.**



2. Remove the upper bumper bolts (1 each side) as shown in **Photo 3.**
3. Remove the stock bumper from the vehicle. **See Photo 4.**



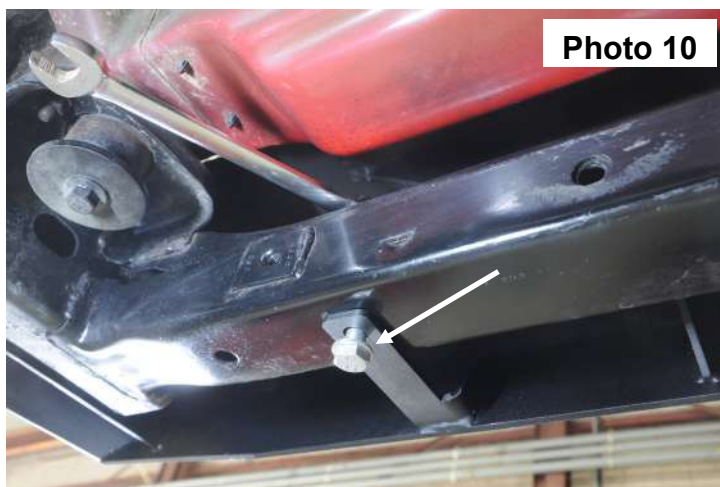
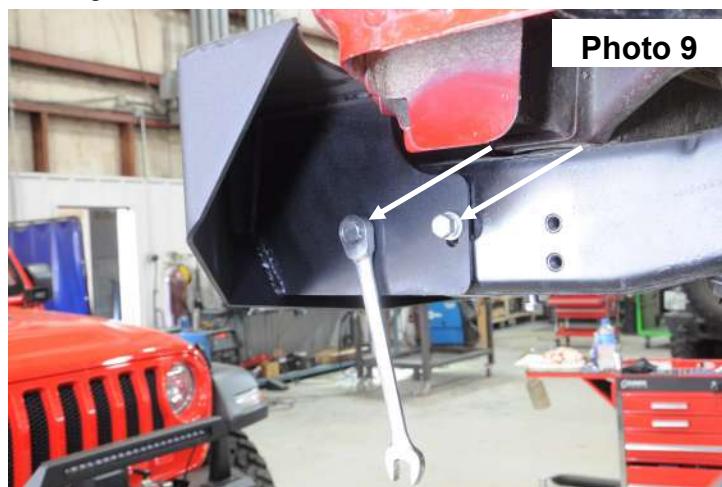
4. Using a 18mm socket, remove the stock tow hook. **See Photo 5 & 6.**



5. Remove the stock insert in the frame. **See Photo 7.**
6. Position the new bracket in the frame as shown in **Photo 8.**



7. Position the bumper on the frame and secure with the 12mm x 40mm bolts, lock washers and flat washers. **See Photo 9.**
8. Install the supplied 12mm x 100mm bolts, flat washers, lock washers and nuts in the lower mounts. **See Photo 10.** Tighten using a 18mm socket and wrench.



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