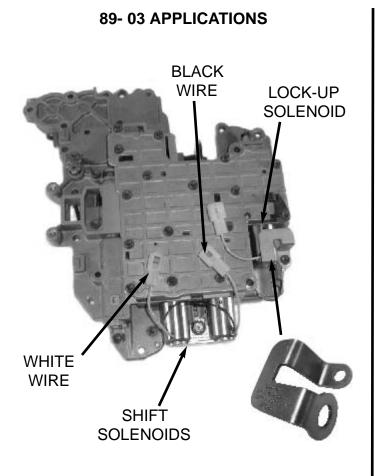


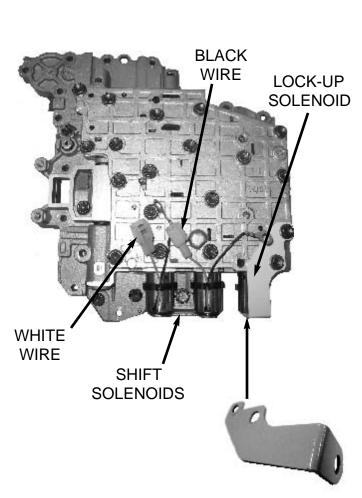
## Installation Instructions for Toyota A245E and A246E Solenoids

- 1. Remove old solenoids.
- 2. Insert new solenoid assembly into valve body.
- 3. Plug in original wire harness as shown in illustration.

NOTE: Be aware that the solenoid may rotate during normal operation. Position lead wires away from moving parts.

- 4. Slide mounting bracket over locating post on solenoid.
- 5. While holding mounting bracket in position, attach black ground wire and mounting bolt to valve body. Make sure solenoid and bracket are correctly positioned before tightening mounting bolts.





02 - UP APPLICATIONS

For your convenience this kit may contain one or more wire retaining clips. This clip may aid in the installation of the pan by keeping wires away from the sealing surface. Slide the clip over the solenoid so that the wires fit into the back groove as shown in the illustration. Avoid blocking the vent holes at the port side of the solenoid.

