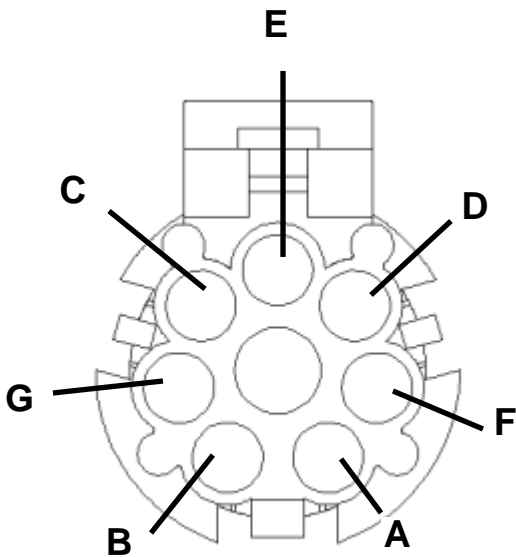




# GM 4T60-E External Repair Harness

1. **Do not remove old connector from the vehicle wiring harness at this time!**
2. **Only cut and splice 1 wire at a time to avoid miswiring your new connector.**
3. Stagger your splices to avoid a large bulge in your completed harness connection.
4. Use the chart below to assist in matching vehicle wiring color to the proper connector pin location.
5. Strip 1/4" insulation from the wires to be spliced together. Insert both ends of the wire into the supplied splice connector and crimp securely.
6. Use a heat gun or other appropriate device to shrink the splice connector around the splice for an environmental seal.



**BACK VIEW OF CONNECTOR PIN LOCATIONS**

Typical wire colors and function:

Pin #	1991-1993 Vehicle Wire Color	Function	1994 and Up Vehicle Wire Color	Function
A	Brown/ Wht	TCC +	Lt Green	Sol A -
B	Lt. Blue	4 <sup>th</sup> Sw.	Yellow/Blk	Sol B -
C	Red	Temp Sw./ Lo Sw.	Brown	PWM / TCC -
D	Tan/ Blk	TCC -	Tan/ Blk	TCC On/Off -
E	Brown/ Wht	+12	Pink	+12
F	Orange	Sol A -	Yellow	TOT +
G	Lt Blue	Sol B -	Black	TOT -