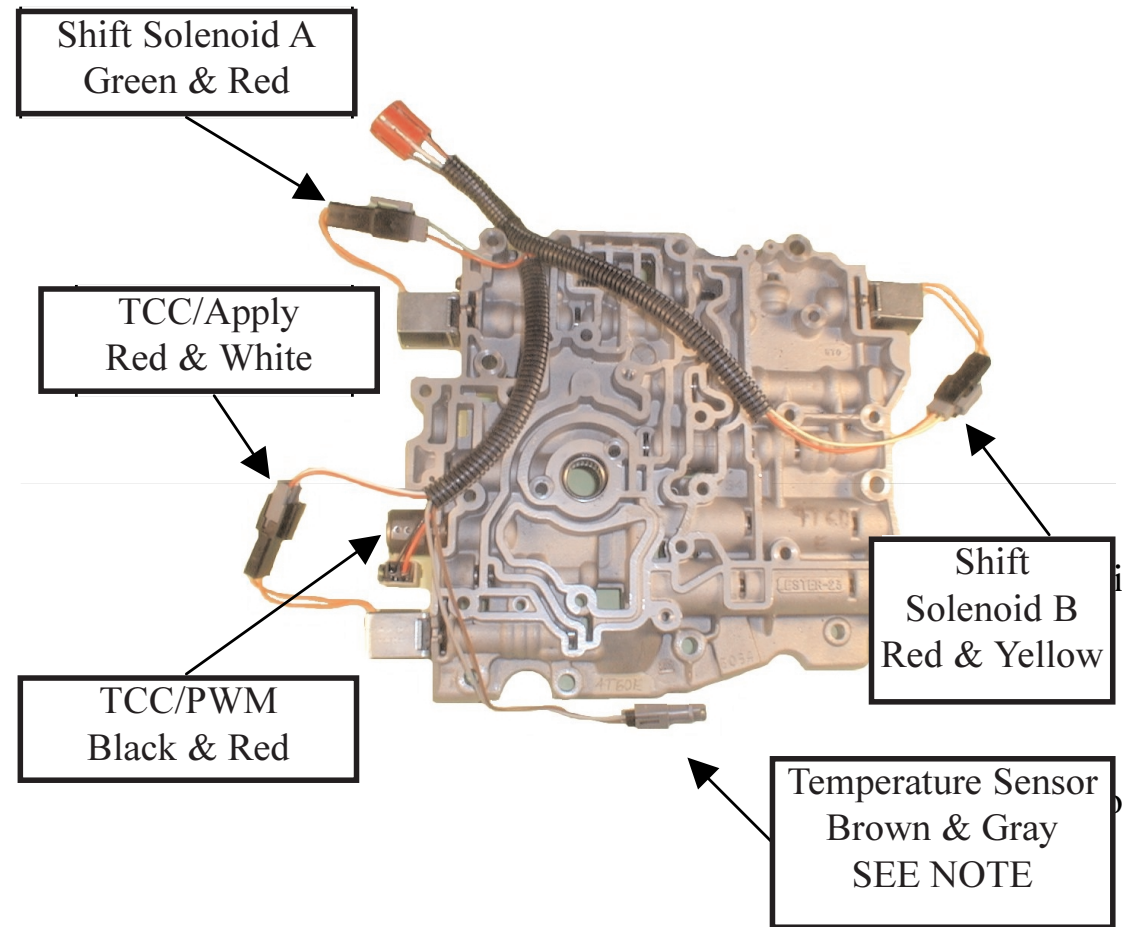


Installation Instructions for the 1994-up GM 4T60E Internal Wire Harness

This wire harness will replace the following GM part numbers: 12143081, 12143082, 12143000 and 12163484

1. Note the position of the original wire harness and connectors on the valve body, then remove original wire harness from the transmission.
2. Place the new wiring harness over the valve body in the same position as the original.
3. Connect solenoids to the corresponding keyed connector. See illustration.
4. Models not equipped with a TCC/PWM solenoid should cover the unused black connector with the connector-cover supplied in the kit to prevent accidental grounding.



NOTE: There are two styles of temperature sensors used in this transmission. A replacement clip-in style sensor has been provided for most applications. The screw-in style sensor must be re-used on units equipped with them, as the calibration between the two style sensors is different.

