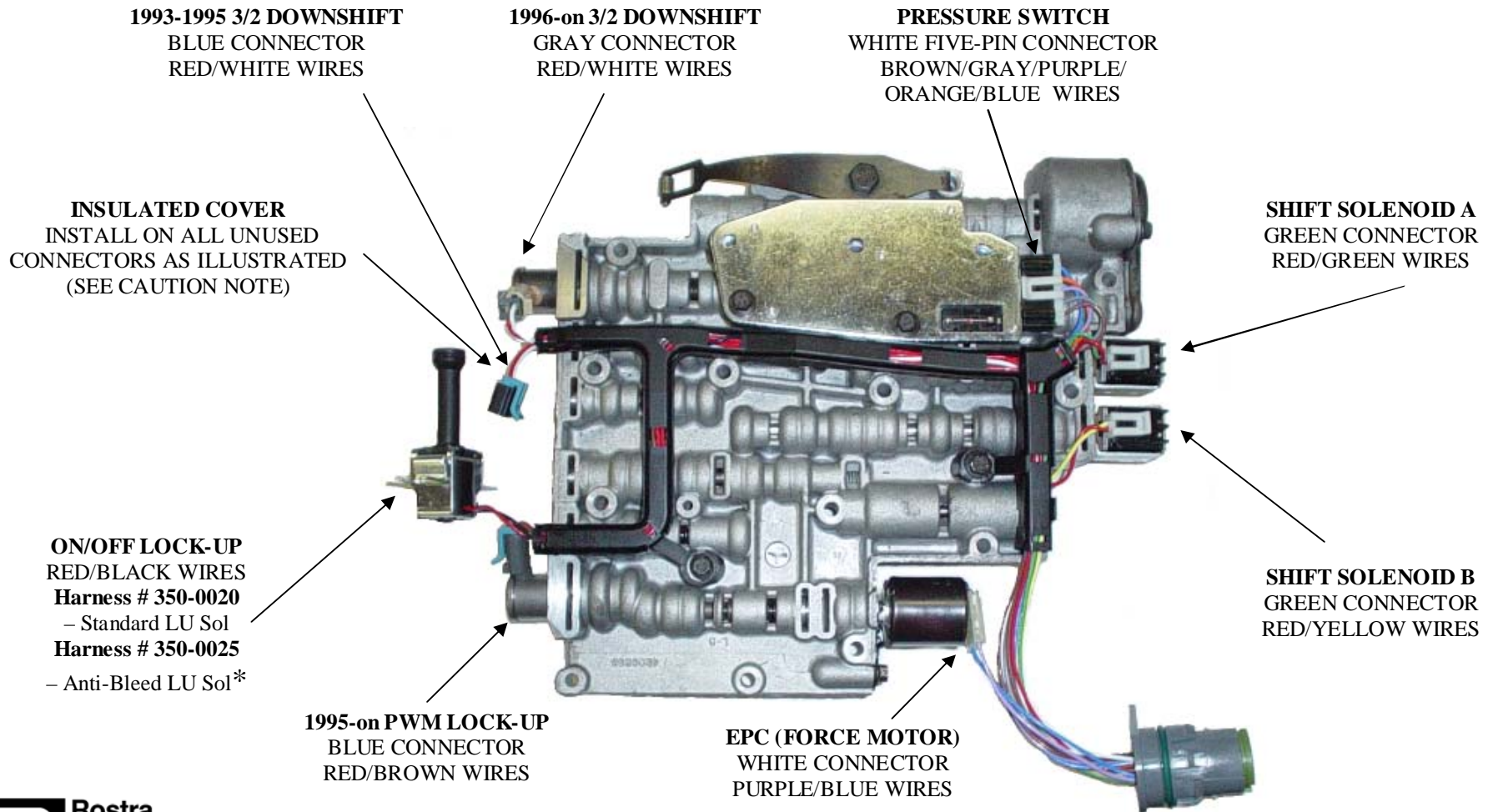


## Installation Instructions for GM 4L60E Transmission Harness

1. Remove old wire harness from valve body.
2. Install new Rostra wire harness.  
**Note: Bolt locations may differ from old harness.**
3. Plug-in connectors as shown in figure below.  
**Note: Shift solenoid connectors might be white.**

**CAUTION:** Insert insulated cover(s) on unused connectors to prevent possible electrical short.



\* The **Rostra Anti-Bleed Lock-Up Solenoid** prevents torque converter drain-back after engine shut-off. Torque converter drain-back can cause delayed gear engagement on initial vehicle startup. GM introduced the Anti-Bleed solenoid starting in MY 1995, however both Rostra Part #s **350-0020** and **350-0025** may be used in all 4L60Es from 1993-2002. For 2003 and newer models, use Rostra Part # 350-0061.