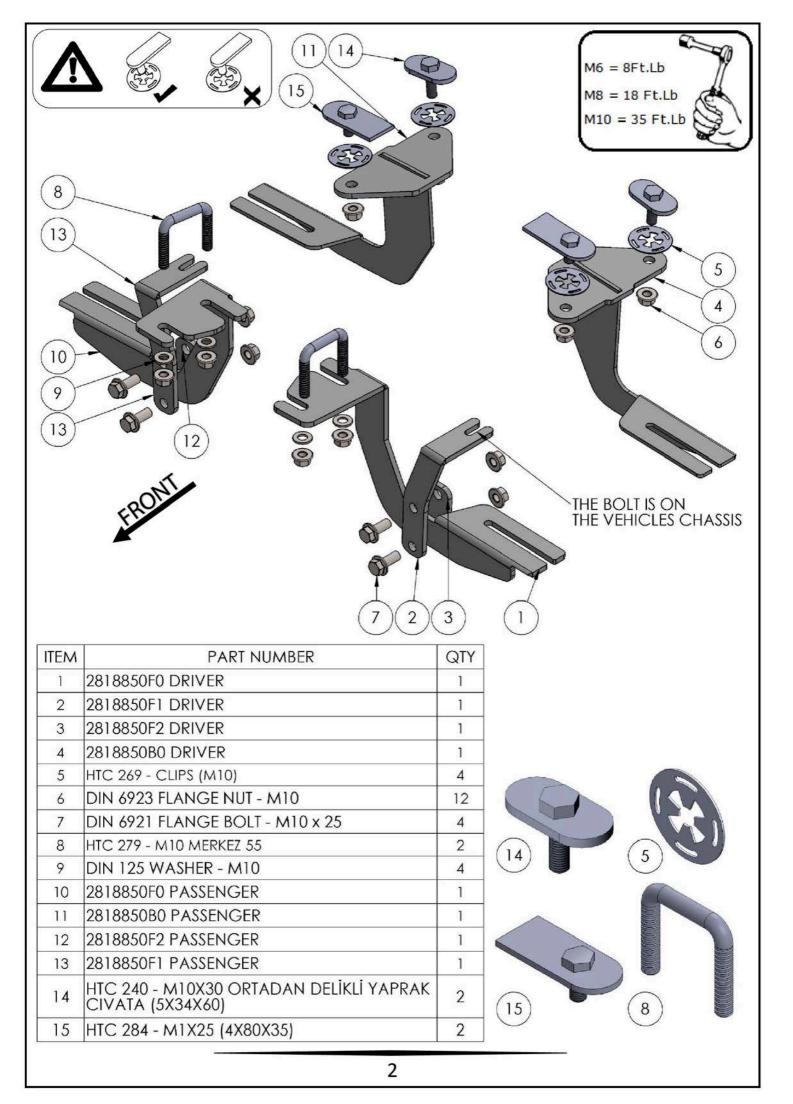
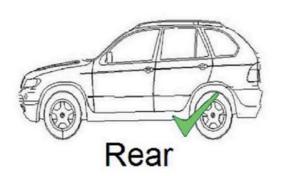


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Installation Instructions











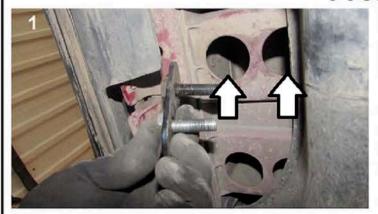




- 1) Locate rear mounting area as shown on image #1
- 2) Install HTC 240 with HTC 269 on the rear most hole as shown on image #2 and #3
- 3) Install HTC 284 with HTC 269 on the forward hole, rear mounting area Image #2 and #3
- 4) Install rear bracket ussing supplied DIN 6923 Flange Nut 10mm
- 5) Do not tighten anything yet, leave everything hand tight.
- 6) Proceed to front bracket area.



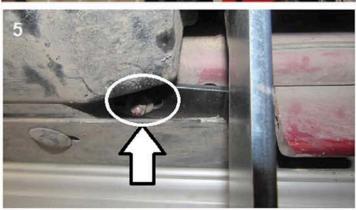
## **Front**













- 1) Locate front mounting area image #1
- 2) Install U bolt HTC 279 with HTC 269 as shown on image #2
- 3) Slide in front mounting bracket as shown on image #3 and attach with DIN 6923 flange nut 10mm. Leave hnad tight at this point.
- 4) Install extra support as shown on image #4 NOTE the upper portion is attached to a factory mounting pount. Losen nut image #5 and slide extra support do not tighten yet.
- 5) Attach extra support to main front bracket using supplied DIN 6921 and DIN 6923 do not tighten yet. You are now ready to install steps onto brackets.
- 6) Losen 8mm nuts on steps and slide in place on top of mounting brackets, align and hand tight only.
- 7) Tighten bracket hardware M10 to 35 ft lbs WARNING Do not use powertools
- 8) Tighten M8 hardware on bottom of steps to 18 ft lbs. WARNING use of powertools may damage the bottom of the steps and will void your warranty.
- 9) Repeat procedure on opposite side.

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Note: Use of powertools will damage products and void your warranty

