



**2147 Ford Super Duty 1999-2016**

Installation Instructions



**50 Min.**

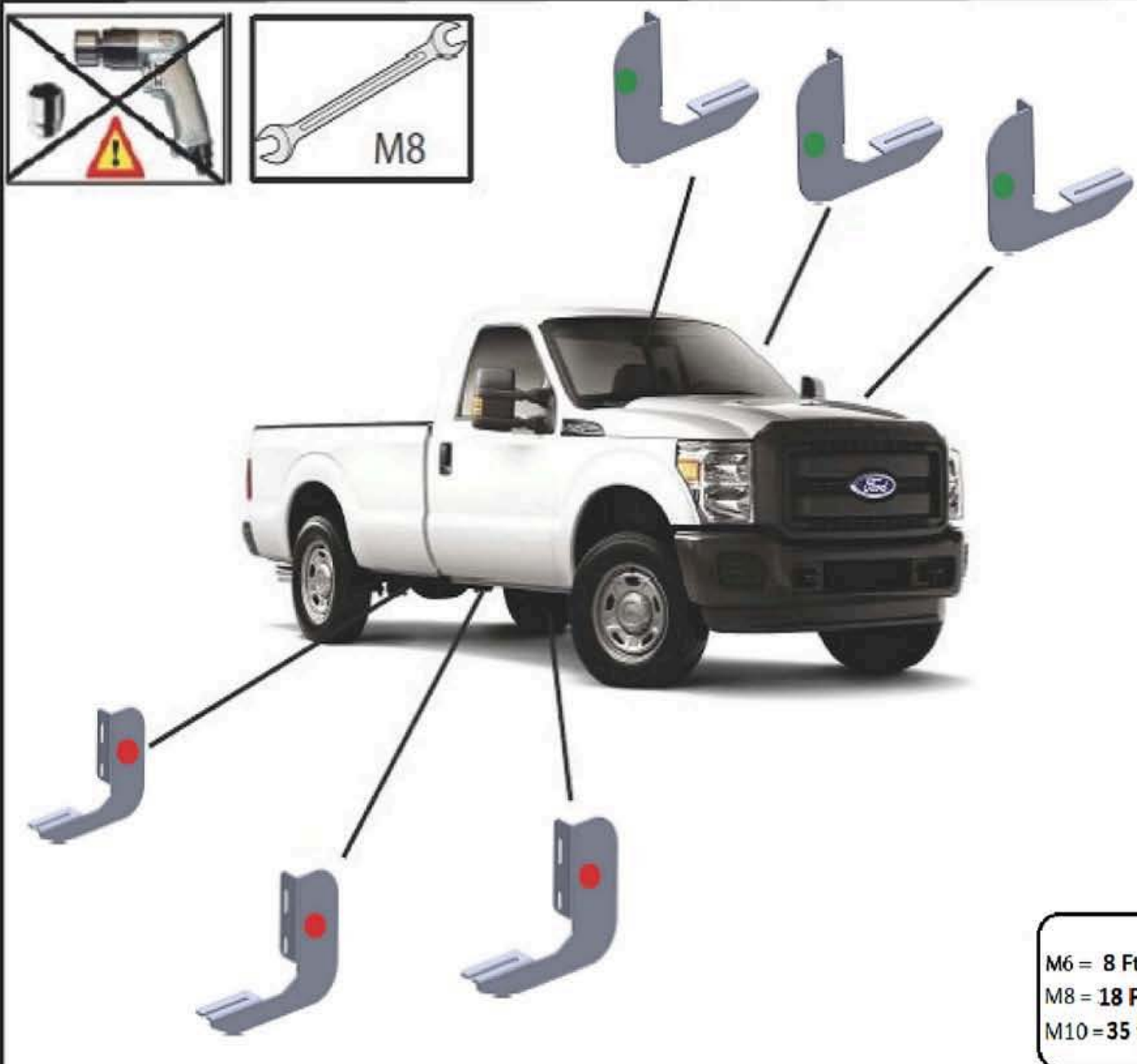
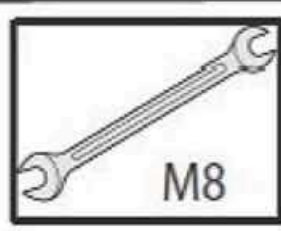
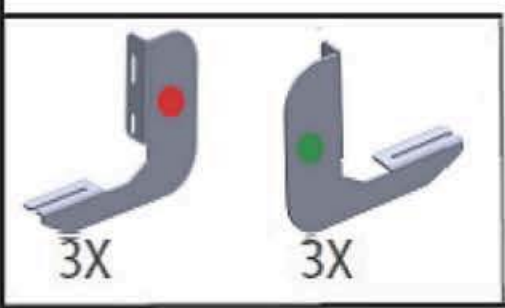
NOTE: Before starting this installation make sure all the hardware is included and this part number matches your vehicle.

# 2147 Ford Super Duty 1999-2016



12		M8X25 mm FLANGE HEAD BOLT
6		M8 HEAD FLANGE NUT

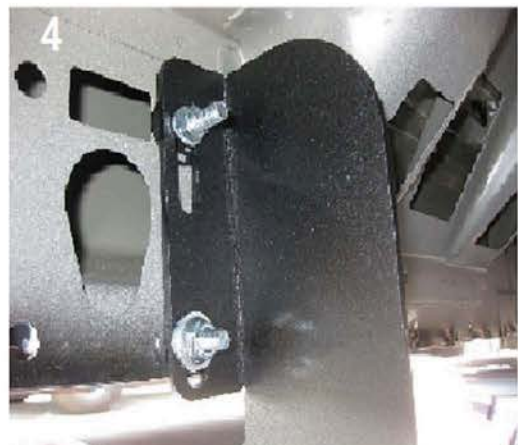
6		HTC 226 - M8X30 (4X10X37)
6		HTC 271 KLIPS (M8)



M6 = 8 Ft.Lb  
M8 = 18 Ft.Lb  
M10 = 35 Ft.Lb

ATTENTION PLEASE! : DO NOT TIGHTEN ALL OF THE SCREWS UNTIL ALL OF THE PARTS ARE INSTALLED.

Keep your Romik accessories clean. To prevent corrosion and to maintain your high quality finish, wax or polish regularly with quality stainless polish. Use a non abrasive type automotive wax. Any use of abrasive soaps, polishes or waxes can be detrimental to the finish.



- 1) Locate mounting points as shown on image #1 NOTE: All mounting points are the same on this vehicle
- 2) Install HTC 226 with HTC 271 as shown on image #2
- 3) Install M8 bolt thru factory bottom mounting point image #3
- 4) Attach bracket with supplied M8 hardware, do not tighten
- 5) Repeat procedure 3x (three times) per side do not tighten any of the brackets
- 6) Loosen M8 hardware on back of steps
- 7) Install steps onto brackets and hand tight only
- 8) Proceed to tighten bracket hardware M8 to 18 ft lbs
- 9) Proceed to tighten step hardware M8 to 18 ft lbs
- 10) Repeat same procedure on opposite side

WARNING: Use of power tools will void the warranty

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