



JL Front Bumper

FB-F-100/101/102/103-JL

INSTALLATION MANUAL





Tools Required	
5/8 socket	9/16" socket
18 mm socket	11/16 wrench

PRIOR TO INSTALLING YOUR NEW ROCK SLIDE ENGINEERING BUMPER, REMOVE THE FACTORY BUMPER AND SAVE THE HARDWARE YOU WILL REUSE SOME OF THE FACTORY HARDWARE

Step 1

Mount the new bumper to the frame using the following instructions:

With the factory bumper removed, locate the two frame mounts. Each frame mount will have 4 open holes.



Step 2

Line up the bumper with your frame mounts.

Tilt your bumper so the back winch plate brackets slide behind the front mounting locations.

Slide the bumper up and onto the frame.



Step 3

Line up the bolts on the rear of the bumper with the frame mounts.

Slide the bumper bolts through the mounts and reuse a factory nut on the backside to hold the bumper in place on the 4 bolts that you slid through the frame mounting brackets.

Tighten down halfway



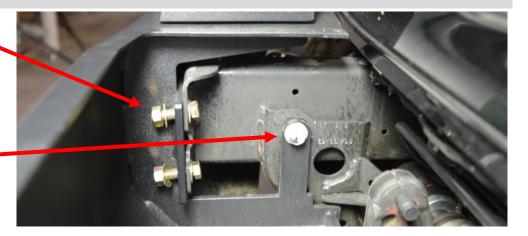


Step 4

Install 2 bolts with washers and a nut loosely into the frame mounts with the bolt facing forward on the passenger and driver side of the bumper.

Reinstall loosely the factory bolt you removed into the winch plate bracket.

**If this bolt was not removed, simply remove it and reinstall it into place

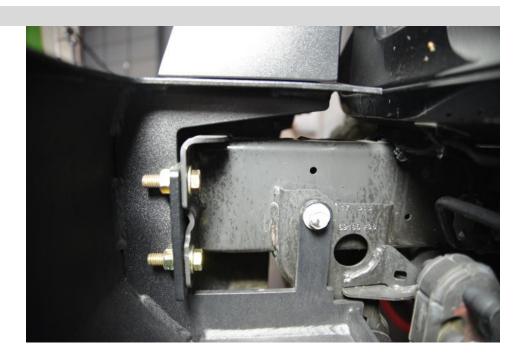


Step 4

Tighten down all hardware starting with the new grade 8 zinc plated hardware.

Tighten down the factory nuts that were replaced in step 3

Lastly, tighten down the winch plate bolt.



Step 5 ** Winch install ** OPTIONAL

Install winch into bumper using the supplied winch hardware. Mount the winch to the bumper using the underside 4 holes.

**Note: Some winches can be installed after the bumper has been installed. If this is a concern, set the winch in the bumper prior to install and install the winch after the bumper has been completely installed.

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