

ROCK HARD 4X4 JEEP GRAND CHEROKEE 1999-2004 FRONT BUMPER PART #: RH-7052 Installation Manual



Thank you for your purchase! Whether you bought this Rock Hard 4x4 product from one of our fantastic dealers or our factory direct team, we thank you for your business.

Rock Hard 4x4 is a family owned and operated business. We are headquartered in Saint Paul, Nebraska where we design, fabricate, and produce every single one of our products. Every single part we manufacture is 100% Made in the USA and exclusively in house by the Rock Hard 4x4 team.

We outsource zero processes.

To you, that means the product you are installing is the highest quality and longest lasting component on the market.

To us, that means you've selected a part we've spent years developing. Each Rock Hard 4x4 part has gone through more research and development and evolution than most people realize. While our parts may have the same striking look year after year, subtle revisions and refinements we implement maintain their status as the most durable and easy to install on the market.

- 1. Remove factory front bumper. Once crash bar is exposed, fold ends over using a hammer or trim off ends at a 45-degree angle so they do not contact the inside of the wings on new bumper.
- 2. Line up mounting plate (driver side and passenger side) with plates welded to bumper so you can identify which is which. Holes will line up.



- 3. Insert plates inside frame.
- 4. Place bumper underneath frame and tighten with included 7/16" x 1-1/2" bolts. Pre cut washers go underneath on bolt head side. Insert factory bolt into anti-sway bar mount through remaining open hole towards back of bumper plate mount.



5. Install plastic plugs in face of bumper unless you are installing winch plate at this time.

CONGRATULATIONS! Now go wheel your rig with a whole new level of confidence and capability.