



**ROCK HARD 4X4 JEEP GRAND  
CHEROKEE 1993-1998 FRONT BUMPER  
PART #: RH-7002  
Installation Manual**



**Thank you for your purchase! Whether you bought this Rock Hard 4x4 product from one of our fantastic dealers or our factory direct team, we thank you for your business.**

Rock Hard 4x4 is a family owned and operated business. We are headquartered in Saint Paul, Nebraska where we design, fabricate, and produce every single one of our products. Every single part we manufacture is 100% Made in the USA and exclusively in house by the Rock Hard 4x4 team.

We outsource zero processes.

**To you**, that means the product you are installing is the highest quality and longest lasting component on the market.

**To us**, that means you've selected a part we've spent years developing. Each Rock Hard 4x4 part has gone through more research and development and evolution than most people realize. While our parts may have the same striking look year after year, subtle revisions and refinements we implement maintain their status as the most durable and easy to install on the market.

1. Remove factory front bumper.

2. Install plate through hole in front of sub frame with tab sticking out. The welded nut on tab must be facing towards the center of Jeep. Welded nuts must be facing each other. There is a left and right to the plates. Install flat plates on outside of sub frame. Use factory holes. Use 8 - 7/16" x 1" flange bolts. Do not tighten. Plates must movement to align bolts later.



3. Install 4 – 7/16" x 1" flange bolts on each side underneath. Do not tighten yet.
4. Last 2 – 7/16" x 1 ½" bolts must be installed through square hole in bumper with long extension and flex socket.
5. With all bolts started now tighten completely.
6. Install plugs in holes for winch and brush guard.

**CONGRATULATIONS!** Now go wheel your rig with a whole new level of confidence and capability.

## **Rock Hard 4x4 Exclusive Limited Lifetime Warranty**

*This Limited Warranty is the only warranty made in connection with your purchase. Rock Hard 4x4 neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or Limited Warranty.*

*What is Covered: Subject to the terms, exclusions and limitations herein and with respect only to Rock Hard 4x4 branded accessories first sold in the United States, Rock Hard 4x4 warrants to the initial retail purchaser only that your Rock Hard 4x4 accessory shall be free of defects in material and workmanship for the lifetime of this product.*

*Rock Hard 4x4 reserves the rights to: (a.) require invoice or other proof your accessory is within the terms of this Limited Warranty as a condition of warranty service and, (b.) make future revisions to this product and Limited Warranty without prior notice or obligation to upgrade your product.*

**What is Not Covered:** *Your Rock Hard 4x4 Limited Warranty does not cover products or parts Rock Hard 4x4 determines to have been damaged by or subjected to:*

*(a.) Installation damage, alteration, modification, combination with other parts, failure to maintain or improper repair or service, (b.) normal wear & tear, cosmetic damage or damage from moisture or water immersion, (c.) Acts of God, accidents, misuse, negligence, inadequate mounting or impact with vehicle(s), obstacles or other aspects of the environment, (d.) theft, vandalism or other intentional damage. (e.) powder coat, anodizing, or paint finish.*

**Remedy Limited to Repair/Replacement:** *The exclusive remedy provided hereunder shall, upon Rock Hard 4x4 inspection and at Rock Hard 4x4's option, be either repair or replacement of product or parts (new or refurbished) covered under this Limited Warranty. All labor, removal, shipping and installation costs are customer's responsibility.*

**Your Rights Under State Law:** *In consideration of the purchase price paid, neither Rock Hard 4x4 nor any independent Rock Hard 4x4 distributor/licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased.*