



**ROCK HARD 4X4 JEEP WRANGLER YJ/TJ/LJ and Jeep CJ
1976-2006 HEAVY DUTY FRAME KIT
PART #: RH-2001-TJ / 2001-CJ / 2001-YJ
Installation Manual**



RH-2001-TJ



RH-2001-CJ



RH-2001-YJ

**RH-2001-TJ
PACKING LIST:**

- 1 - DRIVER SIDE BRACKET
- 1 - PASSENGER SIDE BRACKET
- 6 - 7/16" GRADE 8 WASHERS
- 6 - 7/16" X 1" FLANGE BOLTS
- 6 - 7/16" - 14 GRADE 8 HEX NUTS

**RH-2001-YJ
PACKING LIST:**

- 1 - DRIVER SIDE BRACKET
- 1 - PASSENGER SIDE BRACKET

**RH-2001-CJ*
PACKING LIST:**

- 1 - DRIVER SIDE BRACKET
 - 1 - PASSENGER SIDE BRACKET
 - 4 - 7/16"-14 X 1" BOLTS
 - 4 - 7/16" GRADE 8 WASHERS
 - 4 - 7/16"-14 GRADE 8 HEX NUTS
 - 2 - SMALL RUBBER BUMPERS
 - 6 - 14X2" SELF TAPPING SCREWS
- * INCLUDES HARDWARE FOR RH-2001-C REAR BUMPER KIT THAT DOES NOT COME IN RH-2001-C HARDWARE PACK. THIS EXTRA HARDWARE IS USED ON THE TAILGATE BAR.

**RH-2001-TJ
REQUIRED TOOLS:**

- 5/8" WRENCH
- TAPE (OPTIONAL)

**RH-2001-YJ
REQUIRED TOOLS:**

- WELDER

**RH-2001-CJ
REQUIRED TOOLS:**

- 5/8" WRENCH

Thank you for your purchase! Whether you bought this Rock Hard 4x4 product from one of our fantastic dealers or our factory direct team, we thank you for your business.

Rock Hard 4x4 is a family owned and operated business. We are headquartered in Saint Paul, Nebraska where we design, fabricate, and produce every single one of our products. Every single part we manufacture is 100% Made in the USA and exclusively in house by the Rock Hard 4x4 team.

We outsource zero processes.

To you, that means the product you are installing is the highest quality and longest lasting component on the market.

To us, that means you've selected a part we've spent years developing. Each Rock Hard 4x4 part has gone through more research and development and evolution than most people realize. While our parts may have the same striking look year after year, subtle revisions and refinements we implement maintain their status as the most durable and easy to install on the market.

RH-2001-TJ INSTRUCTIONS

PRO TIP: Install the Rock Hard 4x4 Heavy Duty Frame Kit at the same time as rear bumper as they share the same holes and bolts at the outside ends of the frame.

1. Install serrated head bolts by taping them into the end of a 5/8" box end wrench. Fish them into the frame through the hole in the bottom of the frame. The serrated head keeps the bolt from turning inside the frame.
2. Tighten with washer and nut.
3. If using 35" or larger tires use third bolt. You will have to drill hole in frame lined up with remaining hole in bracket.

RH-2001-YJ INSTRUCTIONS

PRO TIP: Install the Rock Hard 4x4 Heavy Duty Frame Kit at the same time as rear bumper as they share the same holes and bolts at the outside ends of the frame.

1. Install Frame Brace to backside of bumper with hardware included in RH-2001-C hardware pack to ensure brace is lined up. When satisfied with location, weld to frame rails.

RH-2001-CJ INSTRUCTIONS

PRO TIP: Install the Rock Hard 4x4 Heavy Duty Frame Kit at the same time as rear bumper as they share the same holes and bolts at the outside ends of the frame.

1. Install into existing holes in frame rail and into backside of crossmember, into rear bumper mounting holes.
2. Refer to RH-2001-C instructions for remainder of hardware to install tailgate bar.

Rock Hard 4x4 Exclusive Limited Lifetime Warranty

This Limited Warranty is the only warranty made in connection with your purchase. Rock Hard 4x4 neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or Limited Warranty.

What is Covered: Subject to the terms, exclusions and limitations herein and with respect only to Rock Hard 4x4 branded accessories first sold in the United States, Rock Hard 4x4 warrants to the initial retail purchaser only that your Rock Hard 4x4 accessory shall be free of defects in material and workmanship for the lifetime of this product.

Rock Hard 4x4 reserves the rights to: (a.) require invoice or other proof your accessory is within the terms of this Limited Warranty as a condition of warranty service and, (b.) make future revisions to this product and Limited Warranty without prior notice or obligation to upgrade your product.

What is Not Covered: *Your Rock Hard 4x4 Limited Warranty does not cover products or parts Rock Hard 4x4 determines to have been damaged by or subjected to:*

(a.) Installation damage, alteration, modification, combination with other parts, failure to maintain or improper repair or service, (b.) normal wear & tear, cosmetic damage or damage from moisture or water immersion, (c.) Acts of God, accidents, misuse, negligence, inadequate mounting or impact with vehicle(s), obstacles or other aspects of the environment, (d.) theft, vandalism or other intentional damage. (e.) powder coat, anodizing, or paint finish.

Remedy Limited to Repair/Replacement: *The exclusive remedy provided hereunder shall, upon Rock Hard 4x4 inspection and at Rock Hard 4x4's option, be either repair or replacement of product or parts (new or refurbished) covered under this Limited Warranty. All labor, removal, shipping and installation costs are customer's responsibility.*

Your Rights Under State Law: *In consideration of the purchase price paid, neither Rock Hard 4x4 nor any independent Rock Hard 4x4 distributor/licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased.*