

ROCK HARD 4X4 JEEP CHEROKEE XJ 1984-2001 REAR BUMPER NON TIRE CARRIER PART #: RH-1013-A AND RH-1013-C Installation Manual



(SHOWN WITH OPTIONAL CAN MOUNT AND TIRE CARRIER)

PACKING LIST:

- 1 REAR BUMPER
- 1 LEFT BRACKET
- 1 RIGHT BRACKET
- 6 7/16" X 1 ¼" HEX BOLTS
- 6 **7/16" FLAT WASHERS**

Thank you for your purchase! Whether you bought this Rock Hard 4x4 product from one of our fantastic dealers or our factory direct team, we thank you for your business.

Rock Hard 4x4 is a family owned and operated business. We are headquartered in Saint Paul, Nebraska where we design, fabricate, and produce every single one of our products. Every single part we manufacture is 100% Made in the USA and exclusively in house by the Rock Hard 4x4 team.

We outsource zero processes.

To you, that means the product you are installing is the highest quality and longest lasting component on the market.

To us, that means you've selected a part we've spent years developing. Each Rock Hard 4x4 part has gone through more research and development and evolution than most people realize. While our parts may have the same striking look year after year, subtle revisions and refinements we implement maintain their status as the most durable and easy to install on the market.

We invite you to send us your feedback! Please email, call, write, or catch us on an off road trail near you to share your tales, share comments, and ask questions.

- 1. Remove factory bumper and side plastic on later models.
- 2. Remove factory trailer hitch. Remove the trailer hitch plate nuts from inside the frame.
- 3. Install supplied Rock Hard 4x4 plate nuts inside the unibody frame. Make sure the holes line up from the bottom.
- 4. Bring the bumper up so the angle bracket is the same level as the bottom of the unibody frame. On early models start sliding it forward until the side panel hits the fender molding and mark and trim the bottom of the molding off.
- 5. On early and late models start sliding it forward until it hits the lower lip at the back of the Jeep on each side.
- 6. Mark where the plate hits the lip.
- 7. Remove the bumper and cut a 3/8" wide slot in the sheet metal. This will allow the bumper to slide forward so you can install the 4 bolts that held on the factory bumper on each side. Do not tighten completely.
- 8. Install the six 7/16" x 1 $\frac{1}{4}$ " bolts from the bottom up into the plate nuts. Tighten all these bolts.

CONGRATULATIONS! Now go wheel your rig with a whole new level of confidence and capability.