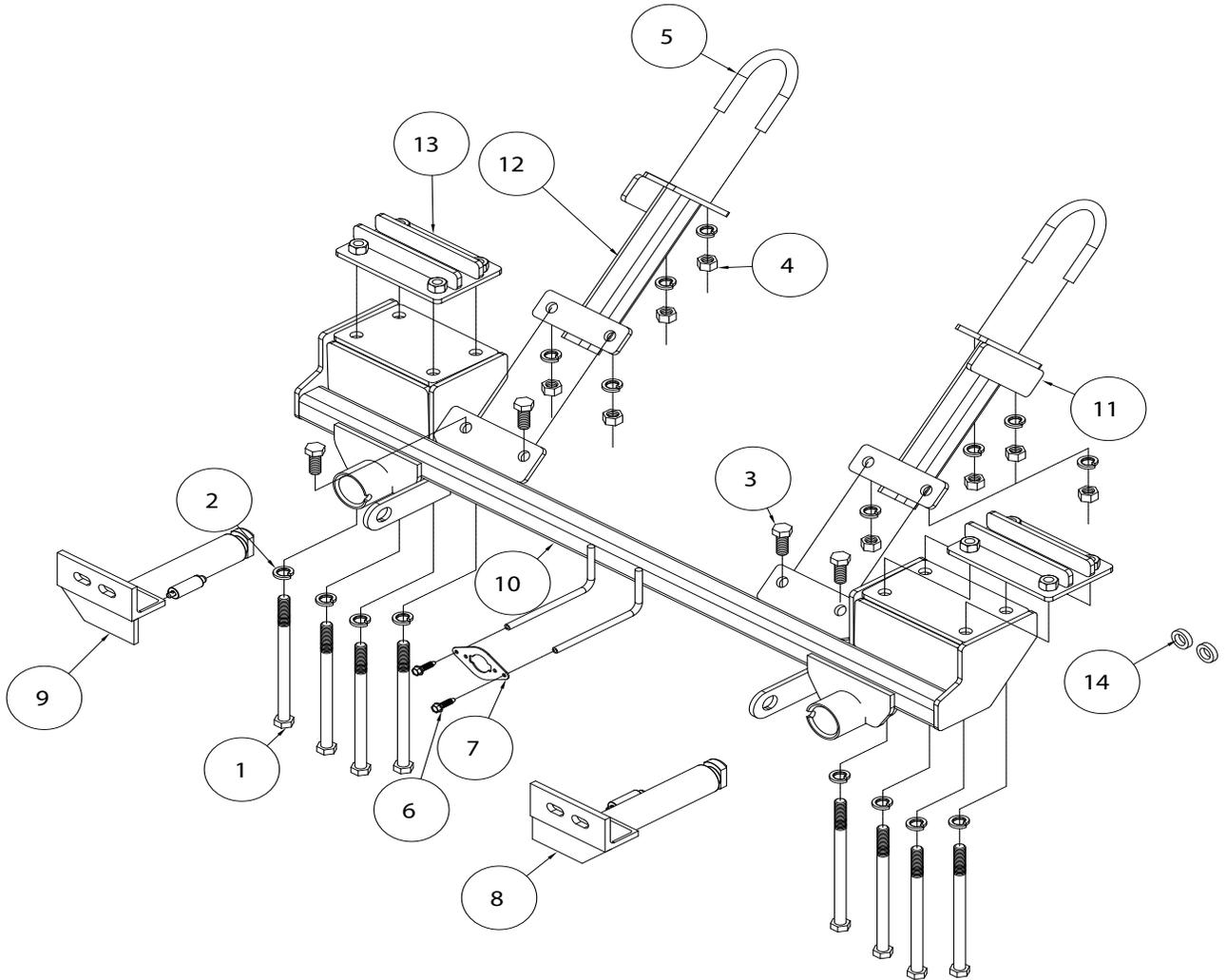




MOUNTING BRACKET KIT KIT# 523179-4

INSTALLATION INSTRUCTIONS



ITEM	QTY	NAME	PART#
1	8	1/2" x 7" BOLT	350111-00
2	16	1/2" LOCK WASHER	350309-00
3	4	1/2" x 1 1/4" BOLT	350094-00
4	8	1/2" HEX NUT	350258-00
5	2	1/2" x 3" x 3 1/2" U-BOLT	357019-00
6	2	#10 x 3/4" SELF DRILLING SCREW	350247-35
7	1	WIRE PLUG PLATE	A-003801
8	1	DRIVER SIDE ARM	C-002767
9	1	PASSENGER SIDE ARM	C-002768
10	1	MAIN RECEIVER	C-002769
11	1	DRIVER SIDE BRACE	C-002771
12	1	PASSENGER SIDE BRACE	C-002771
13	2	BACKING PLATE	C-002772
14	2	1" x 1/4" SPACER	A-001022
15	4	ZIP TIE	300140-10
16	2	SPRING	200146-00
17	2	RING	350520-00



MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4

This is one of our EZ4 Twistlock series brackets, which allows the visible front portion of the bracket to be easily removed from the front of the vehicle (Fig.A and Fig.B). The bracket consists of a main receiver brace, two rear braces, two removable front braces, and a hardware pack.

The main receiver brace mounts to the frame rails and rear braces. The removable front braces install in the main receiver brace.

Before starting the installation, lay out the kit components in order, as they will be used. This will give you a visual idea of how the components work, and will also confirm that everything is present and accounted for.



Fig.A



Fig.B

IMPORTANT: All brackets **must** be assembled with all the bolts left loose for final adjustment and positioning (before tightening) unless otherwise instructed. All bolts **must** be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one.

- Use flat washers over all slotted holes
- Use lock washers on all fasteners

ROADMASTER Limited Warranty, including One-Year Conditional Warranty Text and Product Registration Card, in Carton.

WARNING

Failure to follow these instructions can result in property damage, personal injury or even death.

- Installation of most mounting brackets requires moderate mechanical aptitude and skills. We strongly recommend professional installation by an experienced installer.
- The installer must read the instructions and use all bolts and parts supplied. Failure to do so could result in loss of the towed vehicle.
- Use Loctite® Red on all bolts used for mounting this bracket.
- Every 3,000 miles, the owner must inspect the fasteners for proper torque, according to the bolt torque requirements chart on the last page of these instructions. The owner must also inspect all mounts and brackets for cracks or other signs of fatigue every 3,000 miles. Failure to do so could result in loss of the towed vehicle.
- The owner must check the vehicle manufacturer's instructions for the proper procedure(s) to prepare the vehicle for towing. Some vehicles must be equipped with a transmission lube pump, an axle disconnect, driveline disconnect or free-wheeling hubs before they can be towed. Failure to properly equip the vehicle will cause severe damage to the transmission.
- If running changes were made by the vehicle manufacturer after this bracket was designed, some bolts or other fasteners in the hardware pack may no longer be the correct size. It is the installer's responsibility to verify that the bracket is securely fastened to the vehicle and fitted with the correct hardware to account for these changes. Failure to securely fasten the bracket could result in loss of the towed vehicle.
- If the towed vehicle has been in an accident, it must be properly repaired before attaching the bracket. Do not install the bracket if any structural frame damage is found. Failure to repair the damage could result in the loss of the towed vehicle.
- Roadmaster manufactures many styles of brackets. If your bracket has removable arms, they must be removed before driving the vehicle, unless the arms can be pinned or padlocked in place. If not secured, the arms could vibrate out, resulting in non-warranty damage or personal injury.
- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle, tow bar or bracket while turning sharply. Before getting on the road, test your turning radius in an empty parking lot. Turning too sharply could result in non-warranty damage to towing system, motorhome and/or towed vehicle.
- Do not back up with the towed vehicle attached or non-warranty damage will occur to your towing system, motorhome and/or towed vehicle.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed, with enough slack for sharp turns. Refer to the cable instructions for proper routing. Failure to leave enough slack in the safety cables, or failure to connect the safety cables frame to frame, will result in the loss of the towed vehicle.
- This bracket is designed for use with ROADMASTER tow bars and ROADMASTER adaptors only. Using this bracket with other brands, without an approved ROADMASTER adaptor, may result in non-warranty damage or injury.
- Do not use this document for custom fabrication, as it may not show all parts or structural components. Custom fabrication or an attempt to copy this bracket design could result in loss of the towed vehicle.
- Upon final installation, the installer must inspect the bracket to ensure adequate clearance, particularly around hoses, air conditioner lines, radiators, etc., or non-warranty damage to the towed vehicle will result.
- This bracket is only warranted for the original installation. Installing a used bracket on another vehicle is not recommended and will void the warranty.



MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4



1. **Important:** please use all supplied bolts and parts and read all instructions carefully before beginning this installation. The majority of questions you may have can be answered within the text, and proper installation will ensure safe and secure travel. Now, begin the installation by removing six plastic fasteners attaching the top of the fascia to the radiator cover (Fig.C). Then, release seven clips by pulling up on the radiator cover. *Note:* Figure D shows five of the seven clips. *Note:* due to manufacturing variances, there may be six plastic fasteners instead of the clips. *Note:* due to manufacturing variances, there may be six or eight plastic fasteners attaching the radiator cover instead.



2. Remove the six innermost 10mm (head) bolts attaching the upper fascia to the core support (Fig.E).

3. On each side, remove six 7mm screws attaching the fender liner to the fascia and the fascia to the fender (Fig.F). *Note:* due to manufacturing variances, there could be five screws instead.

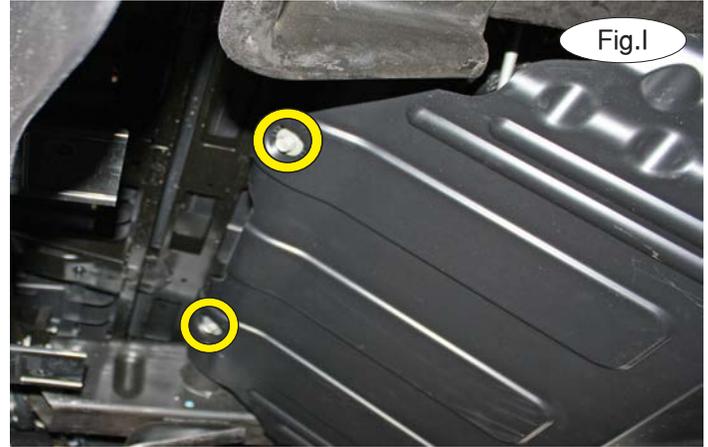
4. On each side, remove one plastic fastener and three 10mm (head) bolts attaching the bottom of the fascia to the fender liner and support bracket (Fig.G).



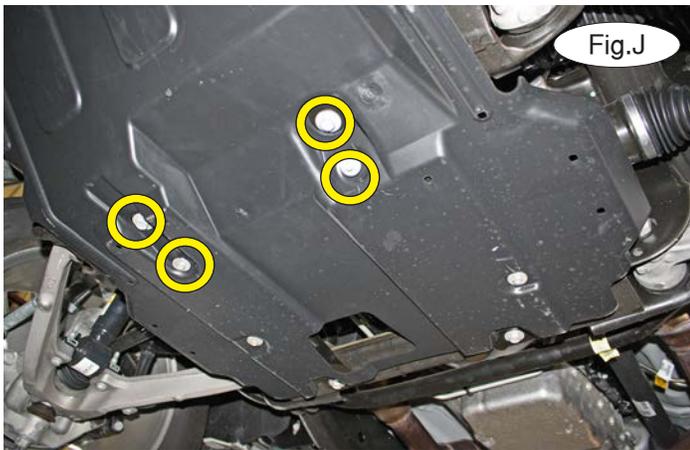


MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4



5. On each side, remove three 7mm (head) screws attaching the fascia to the bumper (Fig.H).
6. Remove two 16mm (head) bolts and four 10mm (head) bolts attaching the skid plate to the frame (Fig.I and Fig.J).



7. On each side, pull back the fender liner and loosen three 7mm screws attaching the fascia's locking strip to the vehicle (Fig.K).

8. Disconnect the fascia wiring harness (Fig.L).





MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4



9. On each side, in a recessed hole on the back of the fascia, locate and release a plastic clip attaching the fascia to the core support (Fig.M – yellow arrow). In order to release it, use a screwdriver and push up on the clip to release it. It helps to push out slightly on the bottom of the fascia. Now, pull out on the corner of the fascia to remove it (Fig.N).

10. Use a stand to hold the main receiver brace in place under the bumper core (Fig.O). **Caution! Under no circumstances should you attempt to move, adjust or disconnect the ACC unit (indicated in red in Figure O). Doing so may cause cruise control malfunction and/or computer error codes that may require the dealership to repair or reset.**



11. On each side, place one of the supplied backing plates over the top of the frame and **slide it as far forward as possible** (Fig.P). Then, using the four supplied $\frac{1}{2}$ x 7" bolts and $\frac{1}{2}$ " lock washers, bolt up through the main receiver brace and into the backing plate (Fig.Q).





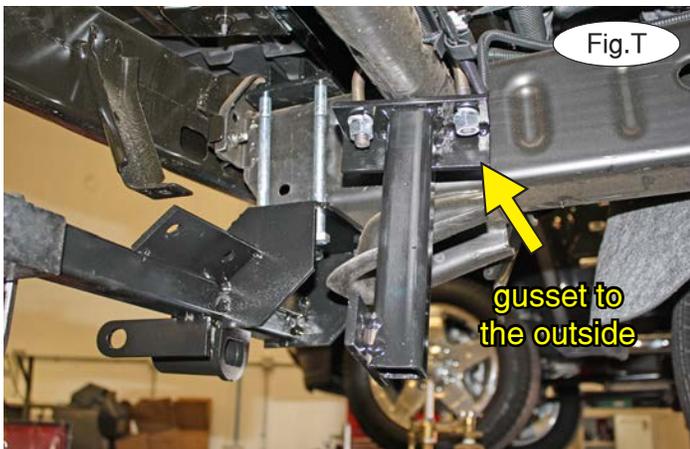
MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4



12. Carefully pull out the three fasteners securing the brake line to the crossmember (Fig.R). Then, pull out on one plastic clip attaching the wiring loom on each side of the crossmember. Place the two supplied $\frac{1}{4}$ " x 1" x .188 pipe spacers between the two outside fasteners of the brake line and zip tie the line to the crossmember, securing the pipe spacers in place (Fig.S).

13. On each side, place the rear brace below the crossmember and place the U bolt around the crossmember, and bolt through the rear brace, finishing with a $\frac{1}{2}$ " lock washer and nut (Fig.T). *Note:* make certain that the gusset of the rear brace faces to the outside of the vehicle. *Note:* ensure proper alignment, as the bolts will receive Loctite® Red and will be torqued at the end of these instructions.

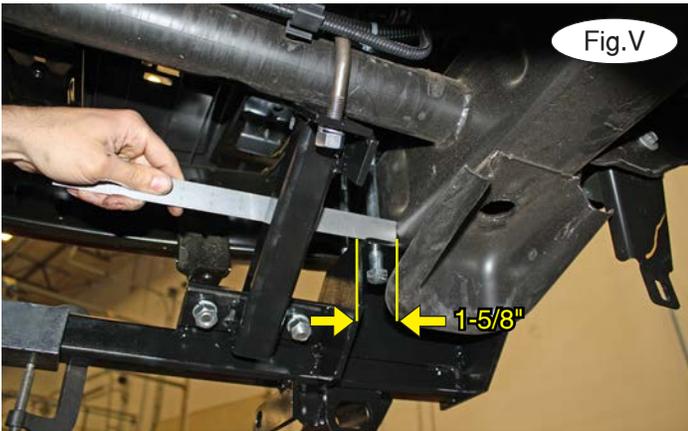


14. On each side, bolt the rear brace to the main receiver brace using two of the $\frac{1}{2}$ " x $1\frac{1}{4}$ " bolts. Bolt through the rear brace and the main receiver brace and finish with $\frac{1}{2}$ " lock washers and nuts (Fig.U).

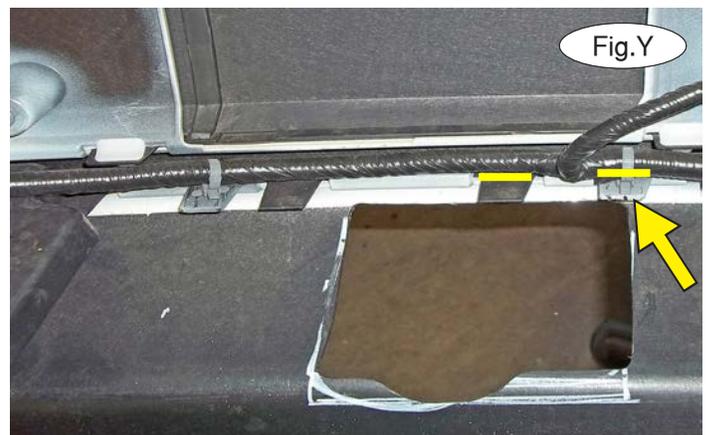


MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4

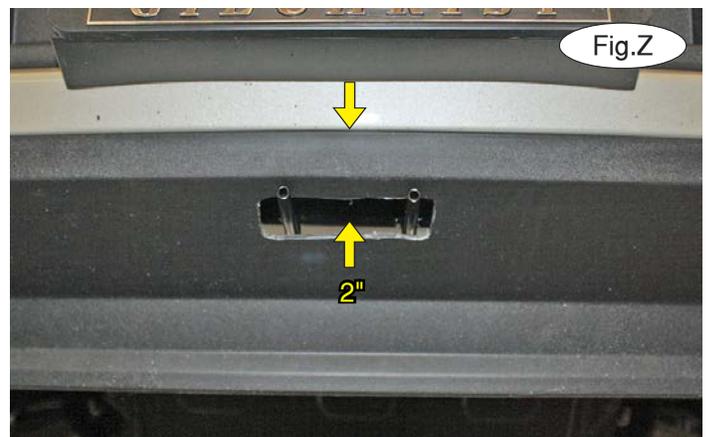


15. Make certain the bracket is even from side-to-side by measuring. First, measure from the inside of the frame to the outside edge of the vertical plate of the main receiver brace. The distance should be approximately 1-5/8" (Fig.V). Then, measure from the back edge of the horizontal plate of the main receiver brace to the back edge of the frame guard, ensuring that the measurement is equal on both sides of the vehicle (Fig.W). Then, tighten all bolts to the bolt torque requirements found at the end of these instructions. *Note:* use Loctite® Red on all nuts and bolts.



16. Temporarily hold the fascia in place over the receivers by replacing two of the 10mm (head) bolts you removed in step 2 to secure it in place. Then, mark inside the fascia for the trimming as shown, using the yellow lines in Figure X as a reference for trimming an approximately 5" square hole on each side (Fig.Y). You will also need to remove the plastic fastener attaching the wiring harness to the tab (yellow arrow) and then trim off the two tabs indicated with yellow lines (Fig.Y). *Note:* trimming for Escalade models may vary slightly.

Then, looking straight on at the fascia, measure down 2" from the seam of the fascia, on center of the fascia, and trim a 1" x 4" rectangle to allow clearance for the wiring prongs (Fig.Z). Contour all holes as much as necessary to reach the desired level of detail.





MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4



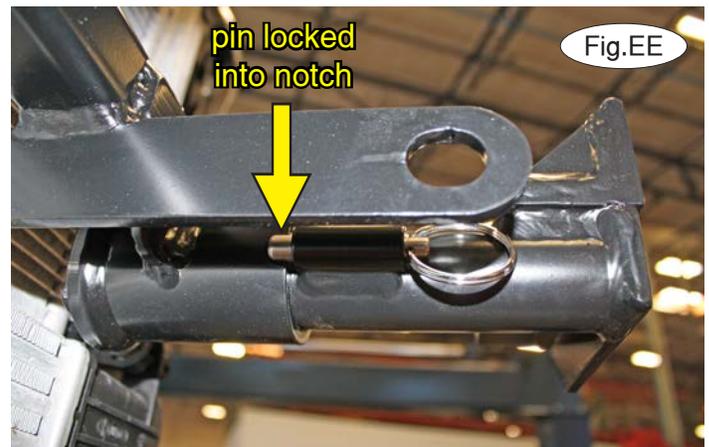
17. Trim each front corner of the skid plate as shown in Figure AA to allow clearance for the rear braces.
18. Reverse steps 1 through 7 to reinstall the fascia and skid plate.



19. **Note: the following four images are for illustration purposes only, as your specific application may be slightly different.**

The spring-loaded pin on the removable arm snaps into a notch on the receiver, locking the removable arm into its final towing position. Before inserting each arm into the receiver, verify that the spring is working by ensuring that the spring-loaded pin moves easily back and forth within the barrel when pulled and that it can be pulled flush with the face of the barrel (Fig.BB and Fig.CC).

20. On each side, insert the removable front bracket arm into the front receiver 90 degrees from its final towing position, depressing the spring-loaded pin against the receiver (Fig.DD). Now, twist back 90 degrees until the spring-loaded pin snaps into place in the notch on the receiver, locking the arm into place in its final towing position (Fig.EE).



Please note: it is the owner's responsibility to ensure the locking of the pins before towing. Otherwise, failure of the towing system will result.



MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

KIT# 523179-4

21. Install the tow bar to the mounting bracket according to the manufacturer's instructions.

IMPORTANT!

Safety cables are required by law. When towing, connect safety cables to the safety cable tabs illustrated on the first page and in Figure FF. Make certain there is adequate slack in the cables to allow a full turning radius; otherwise, damage will result. If necessary, longer cables or cable extensions are available.

Note: if the bracket is so equipped, the holes in the alignment tabs which are welded to the arms and main receiver braces are for padlocks only. Under no circumstances should you bolt the alignment tabs together. Bolting the alignment tabs together may result in non-warranty damage to the bracket.

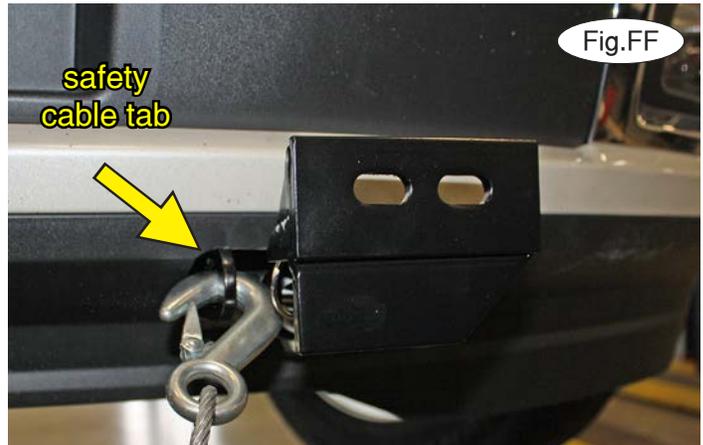


Fig.FF

Three options for attaching the wiring plug to the main receiver brace

For six-wire plugs: use the two supplied 3/4" self-tapping screws to attach the electrical plug directly to the rods on the front of the main receiver brace.

For four-wire round plugs: attach to the plug mounting plate and then use the two supplied 3/4" self-tapping screws to attach the mounting plate to the rods on the front of the main receiver brace.

For four-wire flat plugs: place the plug through the mounting plug plate, and then secure it using the supplied zip tie on the front of the plug (Fig.GG). Use the two supplied 3/4" self-tapping screws to attach the mounting plate to the rods on the front of the main receiver brace.



Fig.GG

BOLT TORQUE REQUIREMENTS

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

STANDARD BOLTS

Thread Size	Grade	Torque
5/16.....	5.....	13 ft./lb.
3/8.....	5.....	23 ft./lb.
7/16.....	5.....	37 ft./lb.
1/2.....	5.....	56 ft./lb.
5/8.....	5.....	150 ft./lb.

METRIC BOLTS

Thread Size	Grade	Plated / Unplated
8mm-1.0	8.8	20 ft./lb. 18 ft./lb.
8mm-1.25	8.8	19 ft./lb. 18 ft./lb.
10mm-1.25	8.8	38 ft./lb. 36 ft./lb.
10mm-1.5	8.8	37 ft./lb. 35 ft./lb.

METRIC BOLTS

Thread Size	Grade	Plated / Unplated
12mm-1.25	8.8	70 ft./lb. 65 ft./lb.
12mm-1.5	8.8	66 ft./lb. 61 ft./lb.
12mm-1.75	8.8	65 ft./lb. 60 ft./lb.
14mm-2.0	8.8	104 ft./lb. 97 ft./lb.

All illustrations and specifications contained herein are based on the latest information available at the time of publication approval. ROADMASTER, INC. reserves the right to make changes at any time without notice in material, specification and models or to discontinue models.