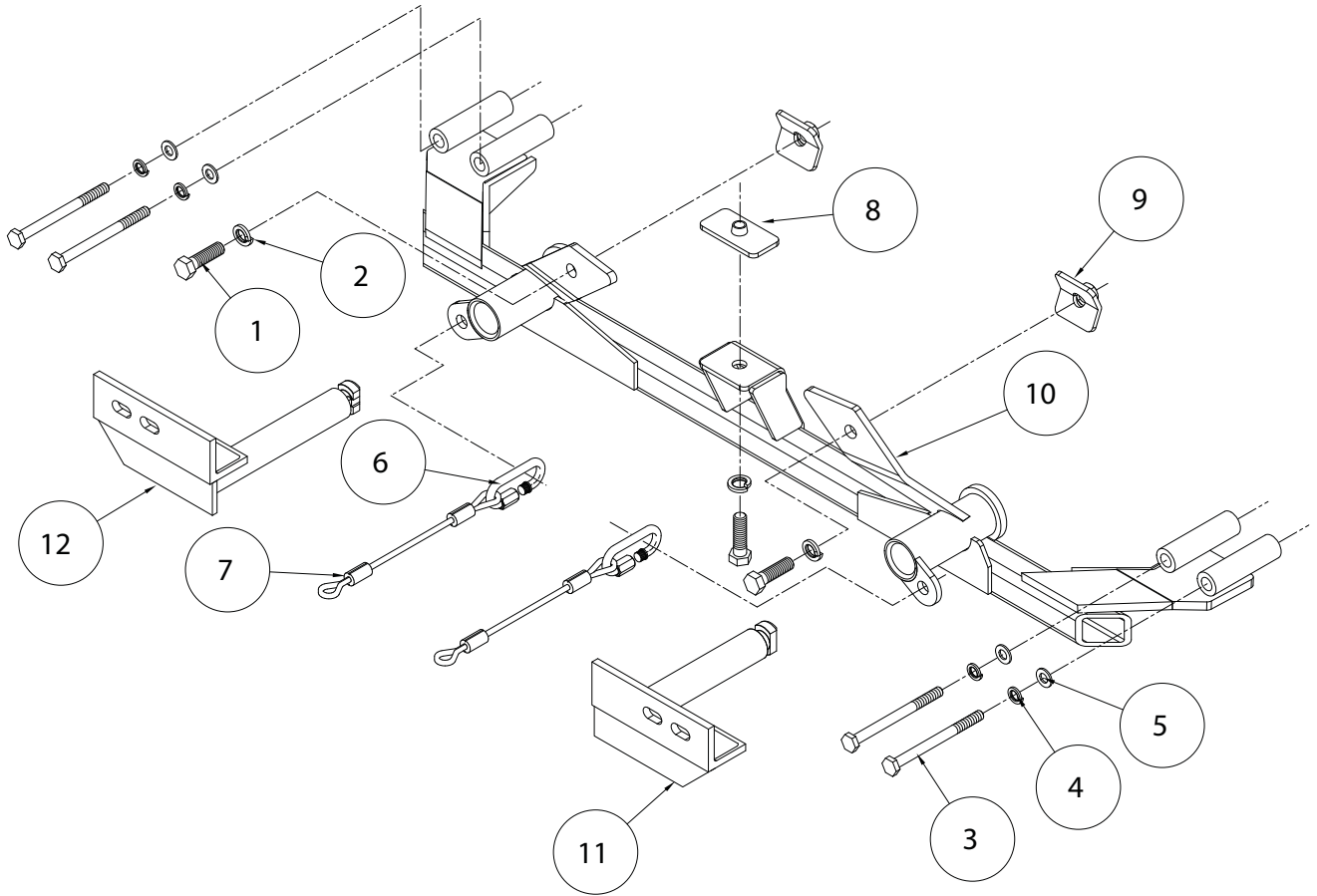




# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

**KIT# 521235-1**

12/20/11



ITEM	QTY	NAME	MATERIAL
1.....	3.....	1/2" x 1 3/4" BOLT .....	350096-00
2.....	3.....	1/2" LOCK WASHER.....	350309-00
3.....	4.....	10mm x 1.50 x 120 mm BOLT.....	356121-00
4.....	4.....	10mm LOCK WASHER.....	355715-00
5.....	4.....	10mm FLAT WASHER .....	355710-00
6.....	2.....	QUICK LINK .....	200008-00
7.....	2.....	SAFETY CABLE 8" .....	650646-08
8.....	1.....	3/16" x 1 1/2" x 3" THREADED BACKING PLATE.....	A-003079
9.....	2.....	BENT THREADED BACKING PLATE.....	C-001857
10.....	1.....	MAIN RECEIVER .....	C-002005
11.....	1.....	DRIVER SIDE ARM .....	C-001859
12.....	1.....	PASSENGER SIDE ARM.....	C-001860



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This is one of our EZ2 series brackets, which allows the visible front portion of the bracket to be easily removed from the front of the vehicle (Fig.A and Fig.B). The bracket consists of a main receiver brace, two removable front braces and a hardware pack.

The main receiver brace mounts to the frame rails and the bumper core. The removable front braces install in the main receiver brace.

Before starting the installation, lay out the kit components in order, as they will be used. This will give you a visual idea of how the components work, and will also confirm that everything is present and accounted for.



Fig.A



Fig.B

**IMPORTANT:** All brackets **must** be assembled with all the bolts left loose for final adjustment and positioning (before tightening) unless otherwise instructed. All bolts **must** be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one.

- Use flat washers over all slotted holes
- Use lock washers on all fasteners

ROADMASTER Limited Warranty, including One-Year Conditional Warranty Text and Product Registration Card, in Carton.



## WARNING

Failure to follow these instructions can result in property damage, personal injury or even death.

- Installation of most mounting brackets requires moderate mechanical aptitude and skills. We strongly recommend professional installation by an experienced installer.
- The installer must read the instructions and use all bolts and parts supplied. Failure to do so could result in loss of the towed vehicle.
- Use Loctite® Red on all bolts used for mounting this bracket.
- Every 3,000 miles, the owner must inspect the fasteners for proper torque, according to the bolt torque requirements chart on the last page of these instructions. The owner must also inspect all mounts and brackets for cracks or other signs of fatigue every 3,000 miles. Failure to do so could result in loss of the towed vehicle.
- The owner must check the vehicle manufacturer's instructions for the proper procedure(s) to prepare the vehicle for towing. Some vehicles must be equipped with a transmission lube pump, an axle disconnect, driveline disconnect or free-wheeling hubs before they can be towed. Failure to properly equip the vehicle will cause severe damage to the transmission.
- If running changes were made by the vehicle manufacturer after this bracket was designed, some bolts or other fasteners in the hardware pack may no longer be the correct size. It is the installer's responsibility to verify that the bracket is securely fastened to the vehicle and fitted with the correct hardware to account for these changes. Failure to securely fasten the bracket could result in loss of the towed vehicle.
- If the towed vehicle has been in an accident, it must be properly repaired before towing.
- Roadmaster manufactures many styles of brackets. If your bracket has removable arms, they must be removed before driving the vehicle, unless the arms can be pinned or padlocked in place. If not secured, the arms could vibrate out, resulting in non-warranty damage or personal injury.
- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle, tow bar or bracket while turning sharply. Before getting on the road, test your turning radius in an empty parking lot. Turning too sharply could result in non-warranty damage to towing system, motorhome and/or towed vehicle.
- Do not back up with the towed vehicle attached or non-warranty damage will occur to your towing system, motorhome and/or towed vehicle.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed, with enough slack for sharp turns. Refer to the cable instructions for proper routing. Failure to leave enough slack in the safety cables, or failure to connect the safety cables frame to frame, will result in the loss of the towed vehicle.
- This bracket is designed for use with ROADMASTER tow bars and ROADMASTER adaptors only. Using this bracket with other brands, without an approved ROADMASTER adaptor, may result in non-warranty damage or injury.
- Do not use this document for custom fabrication, as it may not show all parts or structural components. Custom fabrication or an attempt to copy this bracket design could result in loss of the towed vehicle.
- Upon final installation, the installer must inspect the bracket to ensure adequate clearance, particularly around hoses, air conditioner lines, radiators, etc., or non-warranty damage to the towed vehicle will result.



# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

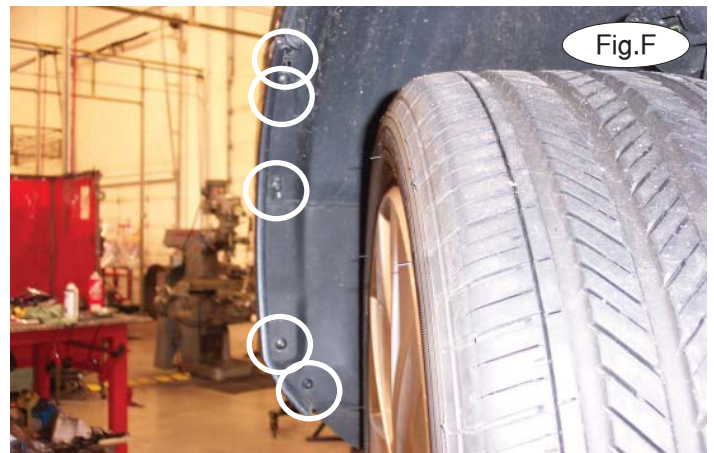
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1. **Important:** please use all supplied bolts and parts and read all instructions carefully before beginning this installation. The majority of questions you may have can be answered within the text, and proper installation will ensure safe and secure travel. Now, begin the installation. Remove four T20 Torx screws attaching the grille to the top of the core support (Fig.C).

2. Pull forward to remove the grille (Fig.D).



3. On each side, remove one T20 Torx screw attaching the grille to the upper fascia to the core support (Fig.E – driver's side).

4. On each side, remove four T20 Torx screws attaching the fascia to the fender liner and one T20 Torx attaching the fender to the fascia (Fig.F).

5. On each side, remove four T20 Torx screws attaching the bottom of the fascia to the core support and fender liner (Fig.G – driver's side).

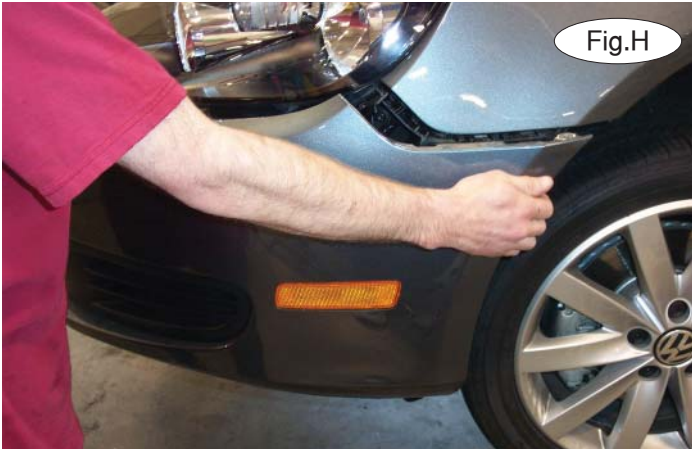




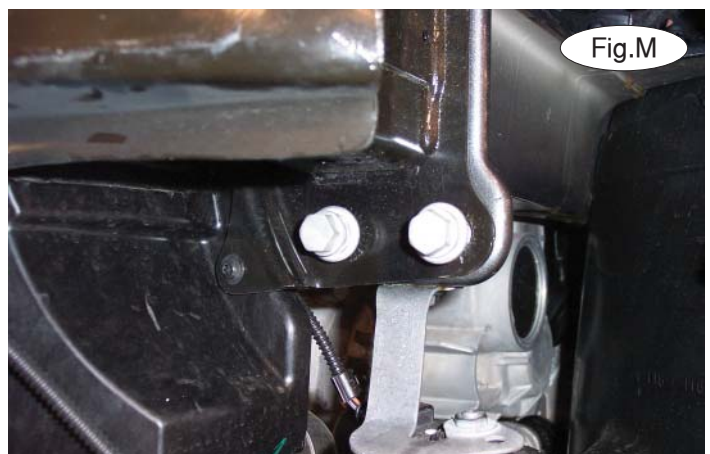
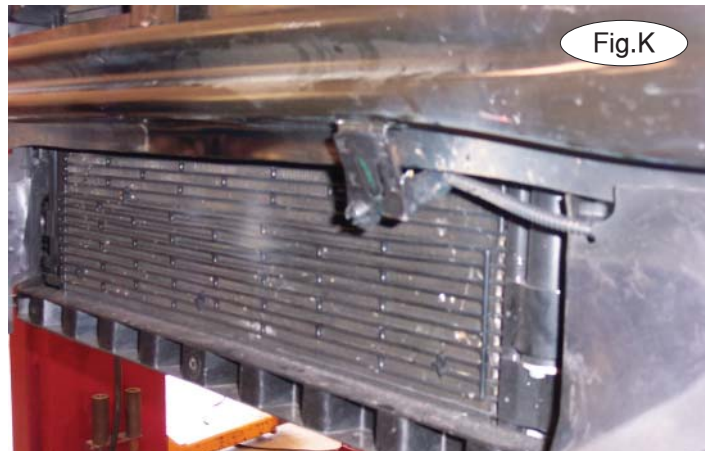
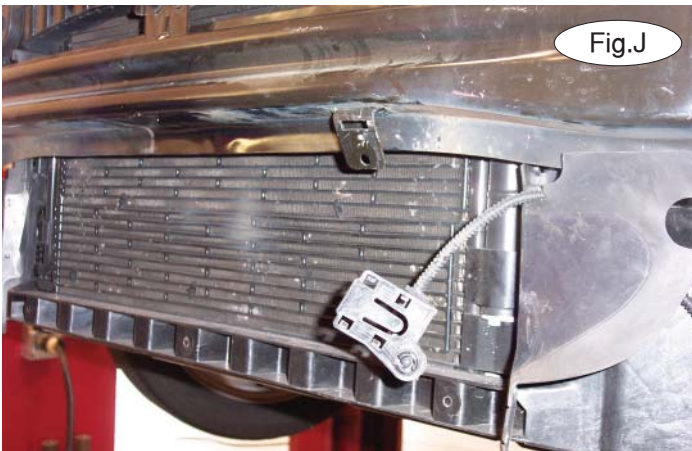
# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

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6. Pull out and forward on the corners of the fascia to remove it (Fig.H)
7. Pull out and forward to remove the shock absorption pad (Fig.I).
8. Bend the ambient temperature sensor back about 30 degrees and then remount it (Fig.K).



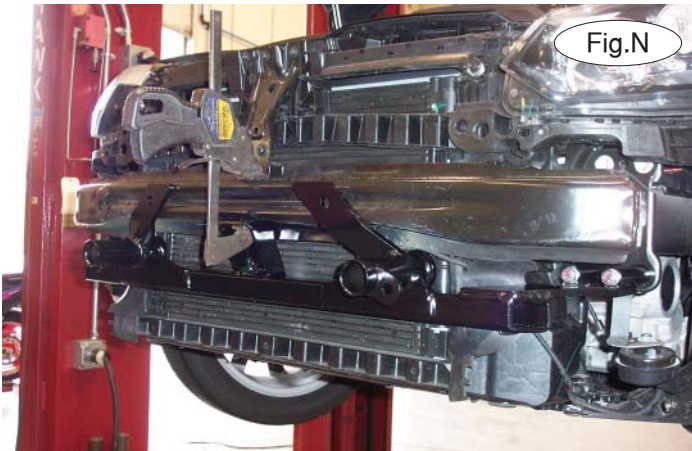
9. **On Golf models:** trim the air deflector on each side using the yellow line in Figure L as a guide for trimming.
10. On each side, remove the two lower 16mm (head) bumper core mounting bolts (Fig.M – driver's side). These bolts will not be replaced. *Note:* retain the bolts so they can be replaced if the bracket is ever removed.



# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

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11. Place the main receiver brace over the ends of the frame rails and on each side, bolt it into place using two of the supplied 10mm x 1.5 x 120mm bolts and 10mm flat washers and lock washers. Clamp the center mounting point to the bumper core and then torque the four mounting bolts to the bolt torque requirements found at the end of this document (Fig.N).

12. Remove the clamp. Using a 1/2" drill and the three remaining mounting points as templates, drill holes through the bumper core (Fig.O). If you experience difficulty in drilling due to the hard composition of the bumper core, drill a pilot hole first. Make certain you use a sharp drill bit. *Note:* use a piece of metal as a buffer between the drill bit and the engine components.



13. Place the 3/16" x 1 1/2" x 3" threaded backing plate inside the bumper core over the center mounting point (Fig.P), and using one of the supplied 1/2" x 1 3/4" bolts and 1/2" lock washers, bolt through the main receiver brace, bumper core and into the backing plate (Fig.Q).

14. Tighten the center mounting point bolt to the bolt torque requirements found at the end of this document.

15. On each side, place a 1/4" x 2" x 2" bent threaded backing plate over the hole you drilled in step 12. Using one of the supplied 1/2" x 1 3/4" bolts and 1/2" lock washers, bolt through the main receiver brace, bumper core and into the backing plate (Fig.R – driver's side).

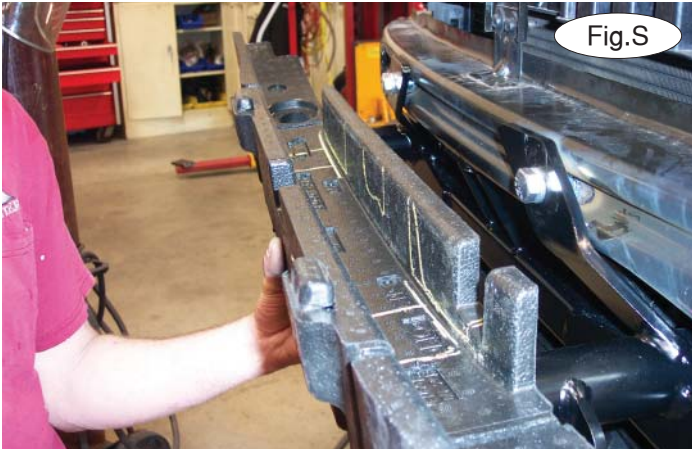




# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

**KIT# 521235-1**

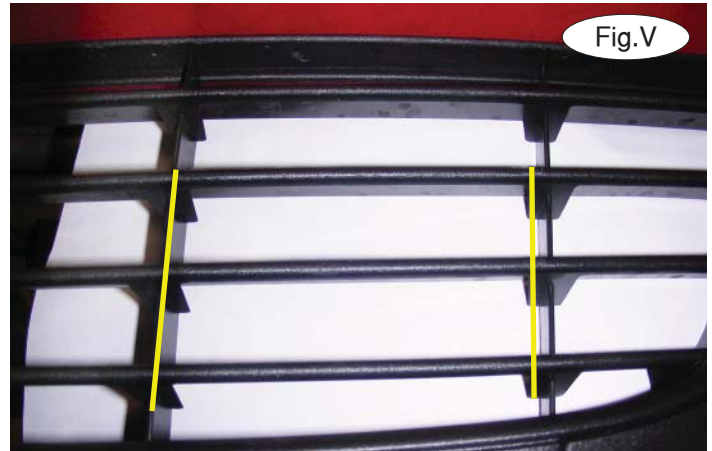
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16. Hold the shock absorption pad in place over the main receiver brace and mark it for trimming. Use the yellow lines in Figure S as a guide for trimming.

17. Tighten all bolts to the torque specifications found at the end of these instructions.

18. **For Jetta Sportwagen models:** trim each side of the fascia using the trim pattern in Figure T (driver's side) as a guide for trimming. **For GTI models:** trim each side of the fascia using the trim pattern in Figure U (driver's side) as a guide for trimming. **For Golf models:** use the yellow lines in Figure V as a guide for trimming.



19. Reassemble the fascia, reversing steps 1 through 6.

20. Insert the removable front bracket arms into the front receiver braces, and twist each one 90 degrees to lock.

21. Attach the 8" safety cables with the cable connectors (Q-Links) to the bottom cross bar of the main receiver brace (Fig.W).





# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

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- 22. Attach the ends of the safety cables to the tow vehicle's safety cables.
- 23. Install the tow bar to the mounting bracket according to the manufacturer's instructions.

## BOLT TORQUE REQUIREMENTS

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

### STANDARD BOLTS

Thread Size	Grade	Torque
5/16.....	5.....	13 ft./lb.
3/8.....	5.....	23 ft./lb.
7/16.....	5.....	37 ft./lb.
1/2.....	5.....	56 ft./lb.
5/8.....	5.....	150 ft./lb.

### METRIC BOLTS

Thread Size	Grade	Plated / Unplated
8mm-1.0 .....	8.8 .....	20 ft./lb. 18 ft./lb.
8mm-1.25 .....	8.8 .....	19 ft./lb. 18 ft./lb.
10mm-1.25 .....	8.8 .....	38 ft./lb. 36 ft./lb.
10mm-1.5 .....	8.8 .....	37 ft./lb. 35 ft./lb.

### METRIC BOLTS

Thread Size	Grade	Plated / Unplated
12mm-1.25 .....	8.8 .....	70 ft./lb. 65 ft./lb.
12mm-1.5 .....	8.8 .....	66 ft./lb. 61 ft./lb.
12mm-1.75 .....	8.8 .....	65 ft./lb. 60 ft./lb.
14mm-2.0 .....	8.8 .....	104 ft./lb. 97 ft./lb.

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