



## 2015 Chevy 2500 Front bumper Installation Instructions



### **WARNING**

Read the instructions completely before beginning the installation. Before tightening bolts, drilling or cutting where required, check to make sure that there are no obstructions such as brake, fuel or electrical lines that may be damaged. Also keep in mind this is an aftermarket product and MAY require some minor shimming and or trimming, reaming etc. to fit properly.

### **IMPORTANT NOTICE**

If you are receiving this ROAD ARMOR product raw/uncoated. Be sure to inspect and test fit your product to ensure proper fitment and adequate surface preparation before having your product coated, painted, bed lined, etc. ROAD ARMOR will not be responsible for the cost of coating your bumpers if any problems with fit or finish are not noted and addressed prior to having your product coated.

THANK YOU



**Suggested Lights Front Bumper:** Rigid Dually series



Vision X - Optimus Solo



**Rear Bumper:** Rigid SR-M's



**Verify you have all the hardware that was sent with the Bumper. The front Bumper requires the following hardware (all are Grade 8)**

- (14) Single Bolt Plates
- (2) 1/2" Push On Retainers
- (14) 1/2" Flat Washers
- (14) 1/2" Lock Washers
- (14) 1/2" - 13 Hex Nuts
- (1) Large logo
- (1) Winch and Logo kit
- (4) 1" Plastic plugs

The front bumper should have a part number for 315 plus the brackets labeled the same.

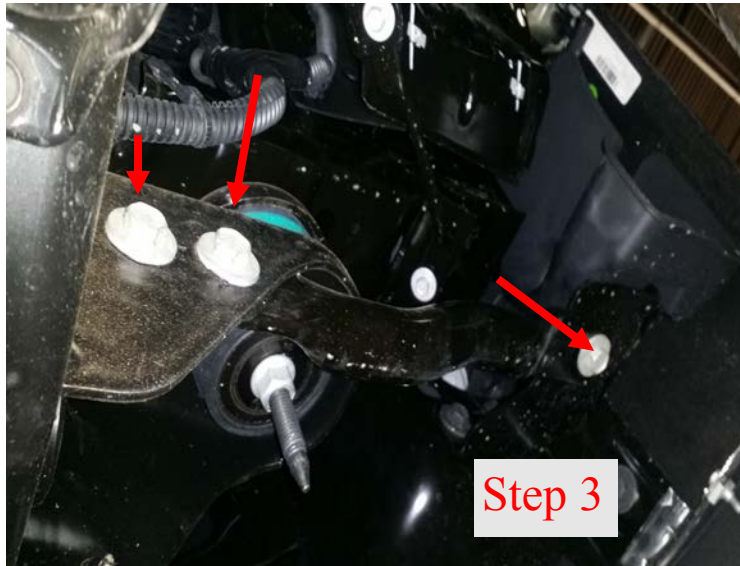
On to prepping the vehicle for installation. Park on a level surface, remove the license plate, and disconnect the battery. Now mask off the front and rear of the body to avoid scratches or chips in the paint when uninstalling/installing the bumpers.

**Step 1 & 2** Unplug fog lights/sensors and remove inner fender well bolts using a T15 bit





Step 3: Remove outer bumper stiffener



Step 4: Remove bumper bolts 4 per side using 15 mm socket or wrench. Do the top outside last. Pull the bumper out as you loosen the last bolt. Remove tow hooks using 18 mm socket or wrench.



Step 5: Loosely install brackets with supplied hardware using 3/4" socket or wrench







Step 6: On the New Road Armor bumper install 1 bolt tab per side with a retainer clip

Step 7: Install and align bumper with 1 bolt per side at first. Tighten the brackets down all the way

Step 8: Remove the bumper and drill a 1/2" hole through the frame 2.25" above the bolts from center. Paint any surface with bare steel. Install factory tow hook bolts.



Step 9: Install winch, lights, logos and sensors/wiring into the bumper.

Step 10: Install bumper with supplied hardware.

Step 11: Trim inner fender well liner making sure not to cut off where it bolted. Tuck into the bumper and bolt it in using factory hardware.



Enjoy Road Armor on your Rig