



## **PONTIAC SOLSTICE SPOILER INSTALLATION INSTRUCTIONS**

**The following contains important information regarding the installation & painting procedures of this product.**

1. Place the provided “Black T-Straps” in the bolt holes of the spoiler.

**Note:** The “T-Straps” have “Pilot” holes for reference on where you will be drilling the mounting holes.



2. Place the spoiler on the trunk lid. Line and adjust appropriately ensuring an initial proper fit. Remove the spoiler leaving the “T-Straps”.

3. Using masking tape, place the tape on the “T-Straps” securing them to the trunk lid.



4. Remove the spoiler, leaving the T-straps taped to the vehicle. You will need a  $\frac{1}{8}$ " bit to drill through the TOP portion where the "pilot holes" are located.



5. Once the holes have been drilled, remove the "T-Straps" and drill " $\frac{1}{4}$ inch" holes through the top & bottom of the trunk lid.



6. Next you will need to drill a 1" inch opening through the "INNER" portion of the trunk lid only making sure not to go through the entire trunk lid to the outer surface. This step will require a special drill bit. "Not included with spoiler".





7. Using the ¼"X ¾" Pan Head Screws and the ¼"X1"inch washers, attach the spoiler.



**OPTIONS after installing. These are not included with the spoiler kit.**

**Foam weather strips between the spoiler and trunk lid.**



**1" Nylon hole plugs**



## **Painting Instructions**

1. Ensure that the spoiler has been pre-fitted to your car and that it fits appropriately.
2. All painted surfaces must be sanded. This is very important as the primer needs a rough surface for it to adhere appropriately.
3. Clean all surfaces with a wax and grease remover.
4. Prime the surface of the spoiler with a high-build primer.
5. If there are any “pin-holes”, utilize a quality grade putty, sand and re-prime if necessary.
6. Hand sand with 600 grit sandpaper.
7. Clean with a wax and grease remover.
8. Apply paint.