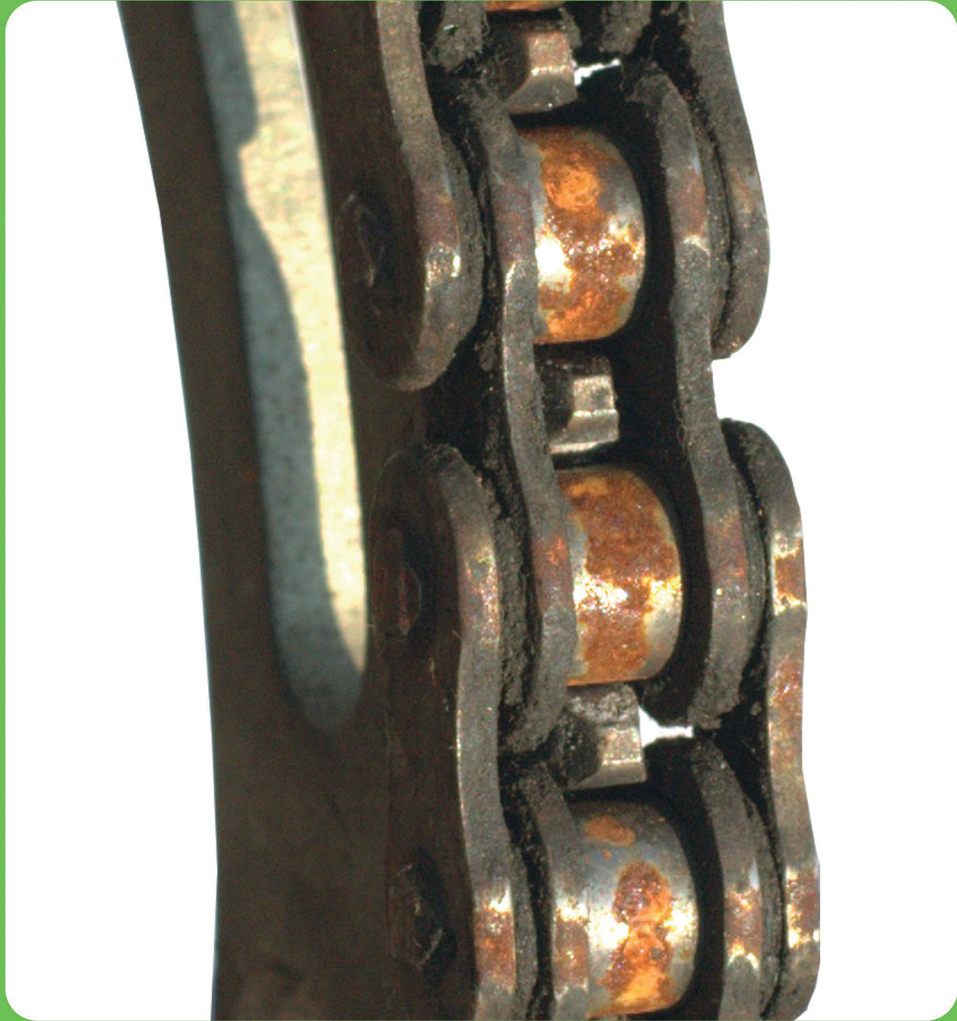




# NOTICE

## Dirt and Debris

Chains that are allowed to accumulate excess amounts of dirt and debris will have a reduced wearlife. Follow proper chain cleaning procedures. Clean and lube the chain every 300 miles. Don't allow dirt to build up.



# ATTENTION

## Rust

Chains that show signs of rust indicate improper maintenance and/or neglect. Rust will prevent normal chain movement and will reduce the life of the chain. Clean and lube your chain immediately.



# **ALERT**

## **Chain Flotation**

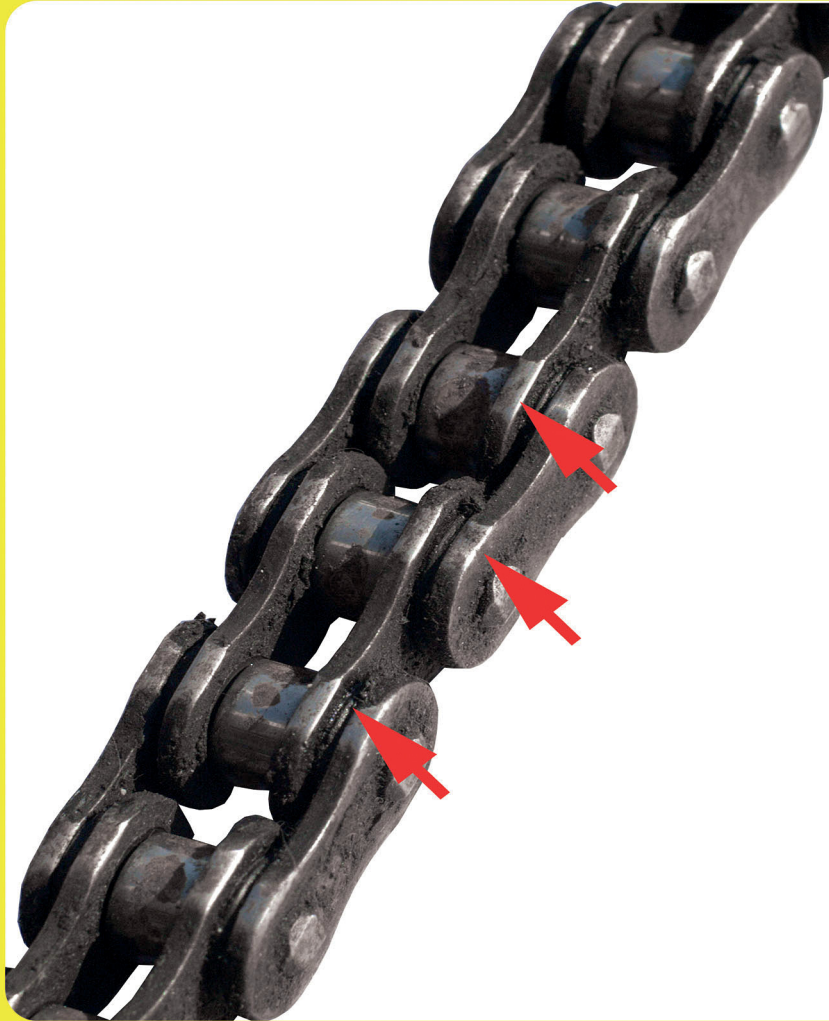
**If the chain can be pulled away from the rear sprocket, it is a sign of elongation. Elongation occurs as chains age and the internal pins wear. The chain should be replaced soon.**

# CAUTION

## Kinks



As chains age they can become stiff and kinked. This can occur from not properly maintaining the chain. Kinks will prevent the chain from moving normally. Replace the chain as soon as possible.



# **SERIOUS**

## **Wear Marks**

**When the side plates on the top and bottom show worn flat spots, replace the chain as soon as possible. Flat spots indicate the wearing away of metal and chain strength has been reduced.**



# CRITICAL

## Pin Rotation

RK's quad-staked pins should look square when looking at the chain. Rotated pins are a sign of worn pins and bushings. If some pins have rotated with points facing up, replace the chain immediately.



# URGENT

## Missing or Damaged Seals

Using improper cleaning chemicals and/or use of improper cleaning tools can result in the installed seals being damaged. Chain wear life will be reduced, stop riding and replace the chain immediately.



# SEVERE

## Cracks

Cracks can be caused by age or too much load. If you see any cracks, stop riding immediately and replace the chain. Continuing to ride on a chain with cracks can be very dangerous!