



Part # 11210298 - 1993-2002 GM F Body Shockwave System

Recommended Tools

Front Components:

11212401 Front Shockwaves

Rear Components:

11215401 Rear Shockwaves





1993-2002 GM F Body Shockwave

Installation Instructions



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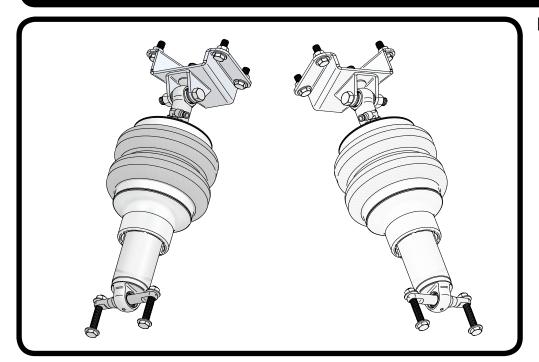
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Part # 11212401 - 1993-2002 F Body HQ Front ShockWaves



Recommended Tools





1993-2002 GM F Body HQ Series Front ShockWaves Installation Instructions

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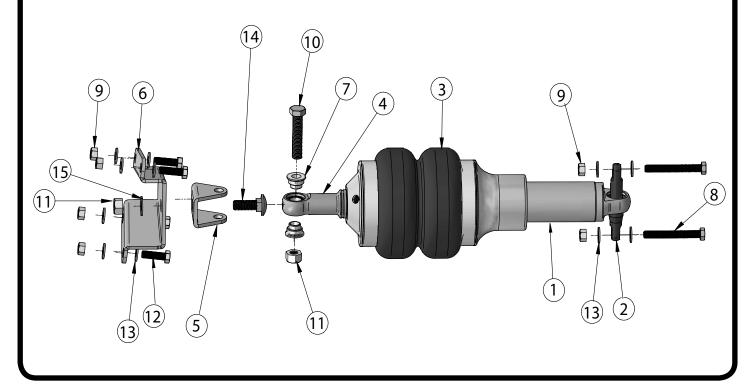
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Major ComponentsIn the box

| Item # | Part # | Description | QTY |
|-----------|----------|--|-----|
| 1 | 24169999 | 6.3" Stroke HQ Series Shock | |
| 2 | 90001692 | F Body Trunnion (Installed in Shock) | |
| 3 | 24190198 | 1000 Series 6.5" Diameter Bellow | |
| 4 | 90002025 | Upper Shock Eyelet | |
| 5 | 90009982 | Upper Shock Mount | |
| 6 | 90002305 | Upper Shock Mounting Bracket DRIVERS | |
| 6 | 90002306 | Upper Shock Mounting Bracket (PASSENGER) | |
| 7 | 90002043 | Upper Eyelet Bearing Spacers | 4 |
| | 90001994 | 5/8" ID Bearing (installed in shock eyelet) | 2 |
| | 90001995 | Bearing Snap Ring (installed in shock eyelet) | 4 |
| | 70008913 | Air Spring Locking Ring (Installed on ShockWave) | 2 |
| | 90001980 | Trunnion Snap Ring (Installed on Trunnion) | 2 |
| | 90001083 | Medium Bumpstop (Not Shown) | 2 |







Hardware ListIn the box

| QTY | Part Number | Description | |
|-----|-------------|---------------------------|---|
| 4 | 99371033 | 3/8"-16 x 3" Hex Bolt | Lower Trunnion to Control Arm(8) |
| 12 | 99372002 | 3/8"-16 Nylok Nut | Upper Shock Mount to Car and Bumpstop (9) |
| 2 | 99501003 | 1/2"-13 x 2 1/2" Hex Bolt | Upper Shock To Mount (10) |
| 4 | 99502001 | 1/2"-13 Nylok Nut | Upper Shock Mounting (11) |
| 8 | 99371004 | 3/8"-16 x 1 1/4" Bolt | Upper Shock Mount to Car(12) |
| 24 | 99373003 | 3/8" Flatwasher | Upper Mount to Car, Bumpstop, Lower Mount(13) |
| 2 | 99501018 | 1/2" Carriage Bolt | Upper Shock Mount to Bracket (14) |
| 2 | 99503001 | 1/2" SAE Flatwasher | Upper Shock Mount to Bracket (15) |

Getting Started.....

Congratulations on your purchase of the Ridetech F Body ShockWave System. This system has been designed to give your F Body excellent ride and handling along with a lifetime of enjoyment. The ShockWave System provides flexibility that can not be achieved with Conventional CoilSpring. The ShockWave System will give you the flexibility of adjusting your ride height along with the ability to dial in your ride quality to your personal preference.

- 1. The front OEM Shocks and Springs will need to be removed from the front of the car.
- **2.** Raise the vehicle and support it by the frame or rear crossmember allowing the suspension to hang freely.
- **3.** Support The lower Control Arm with a Jack or Jack Stand. The upper shock mount is also used to attach the upper control arm. When you remove the upper shock mount the spindle will want to swing out. Don not allow it to swing out or it can damage your brake lines.
- **4.** Unbolt the lower shock mount from OFM Control Arm.
- **5.** Unbolt the upper Shock mount and remove the OEM Shock and Spring setup from the car.
- **6.** With the Shocks and CoilSprings removed you are ready to start assembling the CoilOvers and install them in your Camaro.

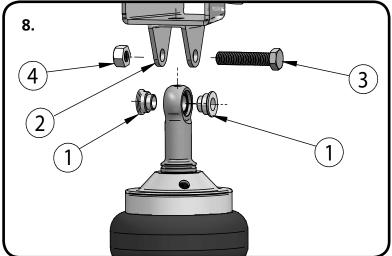




CoilOver Installation



7. Using the 1/2" Carriage Bolt, 1/2" Flatwasher, and 1/2" Nylok, bolt the Upper Shock Mount to the upper bracket. The squares in the brackets should be aligned with the square shank on the carriage bolt. With the squares aligned tighten the mount. With the 2 pieces bolted together, bolt them into the car using (4) 3/8"-16 x 1 1/4", (8) 3/8" Flatwashers, and (4) 3/8" Nylok nuts. There is Driver and Passenger Bracket and this have a "D" and "P" stamped in them. Tighten all hardware.



8. Thread the fitting into the ShockWave using Teflon tape on the threads. Assembly the spacers(1) into the bearing in the upper eyelet. With the spacers installed insert the ShockWave assembly into the upper shock mount(2). Align the holes in the bracket with the hole in the Shock spacers and insert the 1/2" Bolt(3) and secure with the 1/2" Nylok Nut(4).



9. Attach the lower ShockWave mount to the OEM Lower Control Arm using (2) 3/8"-16 x 3" Bolts, (4) 3/8" Flatwashers, and (2) 3/8"-16 Nylok Nuts. Tighten Hardware. It may be necessary to raise the lower control arm up to align the ShockWave Trunnion with the OEM Mount.





Upper Mount Assembly and Installation



10. A bump stop will be installed between the inner fender and upper control arm to ensure that the tire does not hit the inner fender when fully compressed. There is a small hole on the inner fender that must be drilled out to 3/8". Fasten the bump stop to the inner fender using a 3/8" Nylok nut and flat washer.

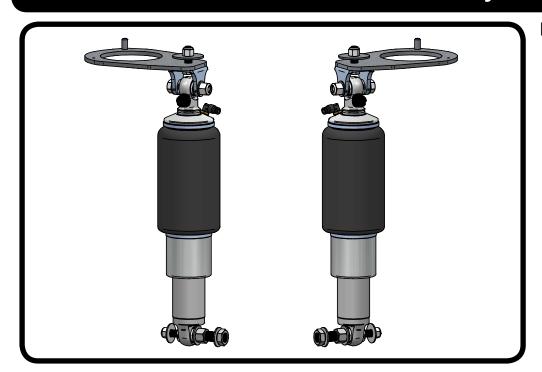


11. Route the Air line to the Valves. Be sure to stay away from heat sources and sharp edges.





Part # 11215401 - 1982-2002 GM F-Body Rear Shockwave



Recommended Tools





82-02 F-Body HQ Series Rear Shockwave Installation Instructions

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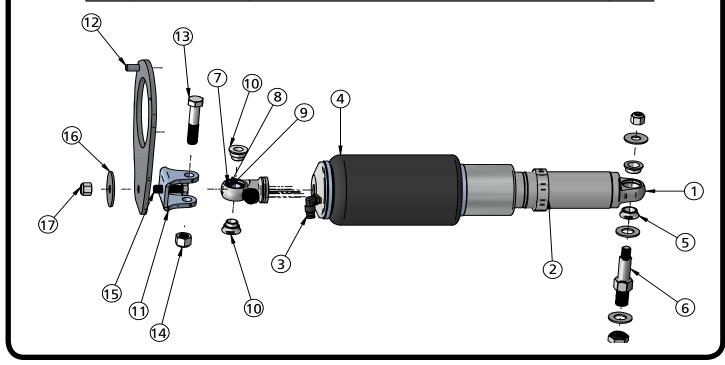
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Major ComponentsIn the box

| Item # | Part # | Description | QTY |
|-----------|----------|---|-----|
| 1 | 24159999 | 5.2" Stroke HQ Series Shock | |
| 2 | 70008313 | AirSpring Locking Ring | |
| 3 | 31954201 | 1/4" NPT to 1/4" Tube Swivel 90 Air Fitting | |
| 4 | 24190799 | 7000 Series 4" Diameter Air Spring | |
| 5 | 90002067 | 5/8" ID Lower Bearing Spacers | 4 |
| 6 | 90001617 | Lower Shockwave Mounting Stud with hardware | 2 |
| 7 | 90002024 | Shock Eyelet | |
| 8 | 90001994 | 5/8" ID Bearing (installed in shock and eyelet) | |
| 9 | 90001995 | Bearing Snap Ring (installed in shock and eyelet) | 8 |
| 10 | 90002043 | 1/2" ID Upper Bearing Spacers | 4 |
| 11 | 90000034 | Upper Mount | 2 |
| 12 | 90002150 | Driver Upper Plate | 1 |
| 12 | 90002151 | Passenger Upper Plate | |







Hardware ListIn the box

| Item # | QTY | Part Number | Description | Location | | |
|-----------|-----|-------------|------------------------|--------------------------|--|--|
| 13 | 2 | 99501003 | 1/2"-13 x 2 1/2" Bolt | Upper ShockWave to Mount | | |
| 14 | 2 | 99502001 | 1/2"-13 Nylok Nut | Upper ShockWave to Mount | | |
| 15 | 2 | 99431008 | 7/16"-14 x 1 1/2" Bolt | Upper Mount to Car Body | | |
| 16 | 2 | 99432001 | 7/16"-14 Nylok Nut | Upper Mount to Car Body | | |
| 17 | 2 | 99433001 | 7/16" x 2" Washer | Upper Mount to Car Body | | |
| | | | <u> </u> | | | |

Getting Started.....

Congratulations on your purchase of the Ridetech Rear Shockwave System. These system has been designed to give your car excellent handling along with a lifetime of enjoyment. One of the key features of this system is the adjustablilty. With the ShockWave system you have an adjustable shock along with the height adjustment of the airspring.

Disassembly

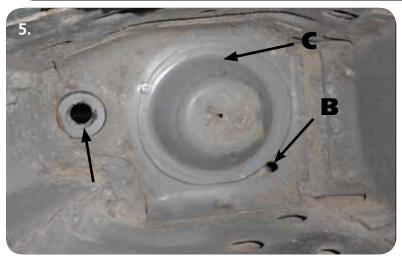
- 1. The rear springs, shocks and bumpstops will need to be removed from the car.
- **2.** With the car on a lift or jack stands, support the rear differential with a jack and disconnect the bottom of the shock from its mount on the rear differential.
- **3.** With the shock disconnected, **slowly** lower the rear differential until the rear spring comes loose. **Pay attention to the brake hose so that you don't pull it apart.** Remove the springs from the car.
- **4.** The carpet in the hatch area right behind the set will have to be pulled back to gain access to the top of the shock. The top of the shock is located right behind the back seat. There is a piece of foam that covers the top of the shock.

NOTE: Keep in mind the spring has pressure on it until you let the rear differential down to remove the springs.

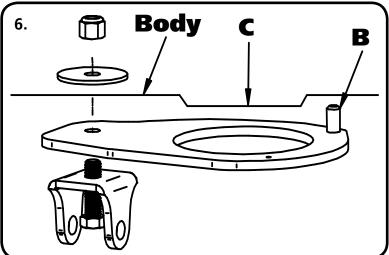




ShockWave Installation



5. Picture "5" shows the factory upper coilspring pocket in the car. (A) is the factory shock hole that the upper plate and mounting bracket will be bolted through, (B) is a locating hole in the body that will be used to help locate the new upper plate, (C) is the factory coilpring locator that will also help in locating the upper plate



6. This step is a 2 person job. The upper plate and ShockWave mount get bolted in the car using (1) 7/16"x 1 1/2" bolt, the large flatwasher and Nylok nut. Place the 7/16" bolt through the Upper mount and plate. Place the upper plate up into the factory coil spring pocket with the locating pin (B) going into the small hole. Put the 7/16" bolt through the Upper Mount and then insert it into the hole location at the factory shock hole. Have the person helping install the Large 7/16" washer and Nylok nut on the bolt from inside the vehicle.



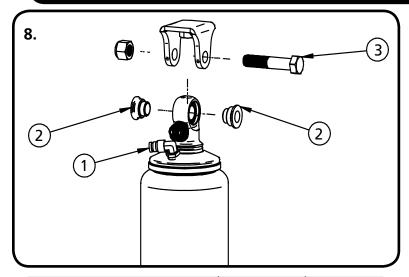
7. Tighten the 7/16" Nut and bolt with the help of the second person. When tightening be sure the upper mount is clocked in a manner that the upper ShockWave mounting bolt will be inline with the lower stud.

Note: The purpose of the upper plate is to distribute the load of the ShockWave over a larger area.

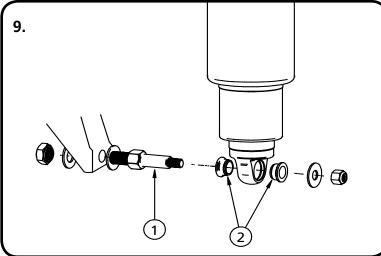




ShockWave Installation



8. Install the 90 degree Airfitting (1) into the ShockWave using Teflon tape or some form of thread sealant on the threads. Install the 1/2" I.D. Spacers (2) into the bearing of the upper ShockWave eyelet. Insert the ShockWave into the upper mounting bracket aligning the holes in the spacers with the holes in the bracket. Insert 1/2" x 2 1/2" bolt (3) through the bracket and ShockWave. Intall 1/2" Nylok nut and tighten.



9. Drill the factory shock stud hole out to 5/8", this can be done using a Unibit. Install the (1) Shock stud (90001617) into the factory lower mount using the hardware supplied with the stud. Install a 5/8" I.D. spacer on the shock stud, then the bottom of the ShockWave on the stud, followed be another 5/8" I.D. spacer. Install 7/16" washer and Nylok nut.

Note: It may be necessary to raise or lower the rear differential with the jack to get the lower shock bearing to line up with the stud.

Notes and Care of your Shockwaves

NOTES:

You can clock the airfitting location on the ShockWave by turning the AirSpring assembly of the shock.

The threads on the fittings need to have thread sealant applied to seal properly.

When cutting the airline, use a razor blade. The cut needs to be a clean cut and square for the airline to seal properly.

The Locking ring on the shock is **NOT** adjustable. These rings are set at the factory to optimize the Air-Spring stroke with the shock stroke.





Care of your ShockWaves

The care and feeding of your new ShockWaves

- 1. Although the ShockWave has an internal bumpstop, **DO NOT DRIVE THE VEHICLE DEFLATED RESTING ON THIS BUMPSTOP. DAMAGE WILL RESULT**. The internal bumpstop will be damaged, the shock bushings will be damaged, and the vehicle shock mounting points may be damaged to the point of failure. This is a non warrantable situation.
- 2. Do not drive the vehicle overinflated or "topped out". Over a period of time the shock valving will be damaged, possibly to the point of failure. This is a non warrantable situation! If you need to raise your vehicle higher that the ShockWave allows, you will need a longer unit.
- 3. The ShockWave is designed to give a great ride quality and to raise and lower the vehicle. **IT IS NOT MADE TO HOP OR JUMP!** If you want to hop or jump, hydraulics are a better choice. This abuse will result in bent piston rods, broken shock mounts, and destroyed bushings. This is a non warrantable situation.
- 4. Do not let the ShockWave bellows rub on anything. Failure will result. This is a non warrantable situation.
- 5. The ShockWave product has been field tested on numerous vehicles as well as subjected to many different stress tests to ensure that there are no leakage or durability problems. Failures have been nearly nonexistent unless abused as described above. If the Shockwave units are installed properly and are not abused, they will last many, many years. ShockWave units that are returned with broken mounts, bent piston rods, destroyed bumpstops or bushings, or abrasions on the bellows will not be warrantied.





Shock Adjustment

Shock adjustment 101- Single Adjustable

Rebound Adjustment:

How to adjust your new shocks.

The rebound adjustment knob is located on the top of the shock absorber protruding from the eyelet. You must first begin at the ZERO setting, then set the shock to a soft setting of 20.





- -Begin with the shocks adjusted to the ZERO rebound position (full stiff). Do this by rotating the rebound adjuster knob clockwise until it stops.
- -Now turn the rebound adjuster knob counter clock wise 20 clicks. This sets the shock at 20. (settings 21-24 are typically too soft for street use).

Take the vehicle for a test drive.





- -if you are satisfied with the ride quality, do not do anything, you are set!
- -if the ride quality is too soft increase the damping effect by rotating the rebound knob clock wise 3 clicks. **CONTINUE ON NEXT PAGE.**

Take the vehicle for another test drive.



- -if the vehicle is too soft increase the damping effect by rotating the rebound knob clock wise 3 additional clicks.
- -If the vehicle is too stiff rotate the rebound adjustment knob counter clock wise 2 clicks and you are set!

Take the vehicle for another test drive and repeat the above steps until the ride quality is satisfactory.

Note:

One end of the vehicle will likely reach the desired setting before the other end. If this happens stop adjusting the satisfied end and keep adjusting the unsatisfied end until the overall ride quality is satisfactory.