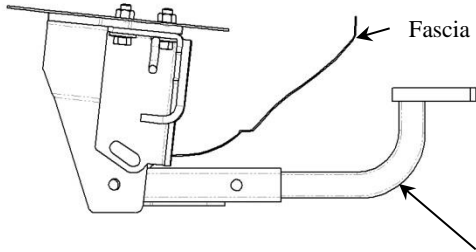


Rearward



Fascia

Installation Instructions

Lexus IS 250

Lexus IS 350

Part Numbers:

24923

60358

77310

(Sold separately)

Drawbar Kit:
3594

Drawbar must be used in the **RISE** position only.

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

2000 LB (908 Kg) Max Gross Trailer Weight

200 LB (90.8 Kg) Max Tongue Weight

Wiring Access Location: PC 3, 4

Hitch Shown In Proper Position

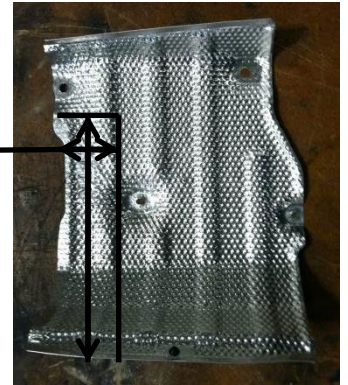
Equipment Required: Metal snips

Fastener Kit: 24923F

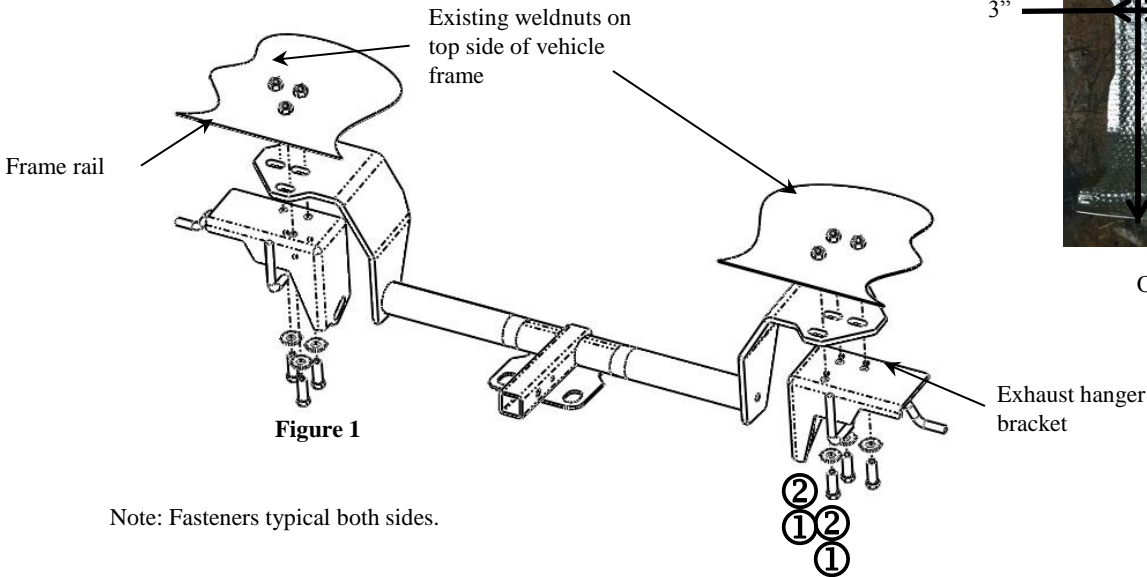
Wrenches: 17mm, 19mm

Drill Bits: None

Figure 2



Optional Heat Shield
Trimming



| | | | | | |
|---|----------|-----------------------------|---|----------|---------------------|
| ① | Qty. (6) | Bolt M12 X 1.25 X 40 CL10.9 | ② | Qty. (6) | Conical washer 1/2" |
|---|----------|-----------------------------|---|----------|---------------------|

1. Lower exhaust by removing four rubber isolators (two per side).
2. Remove six M12 bolts (three per side). Lay two exhaust brackets to the side. Return fasteners to owner.
3. Raise hitch into place over heat shield, or trim heat shield as shown in figure 2 on both sides of vehicle. Sandwich hitch between vehicle frame and exhaust hanger brackets. Install provided fasteners as shown.
4. Torque all hardware to specification below.
5. Raise exhaust back into position and reattach to rubber isolator.

Tighten all M12 CL10.9 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.