

- Remove existing M12 bolt from driver and passenger side frame rails. Retain for use in step 4.
- Install 7/16 carriage bolt and spacer as shown using the reverse pullwire method as shown in Fig. 2. Leave pullwires attached.
- 3. Raise hitch into position as shown, during this process, feed pullwires through the rearward holes on the hitch.
- 4. Re-install the bolts removed in step 1 through the forward holes in the hitch.
- 5. Using forward bolts to hold the hitch in place remove pullwires and attach conical washers and hex nut.
- 6. Tighten all fasteners to the required torque specification.

Tighten all M12 CL10.9 fasteners with torque wrench to 92 Lb.-Ft. (120 N*M) Tighten all 7/16 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.