

Installation Instructions

Part Numbers:
24865
60282
77239
24793 U-Haul

Ford Fusion
Mercury Milan
Lincoln MKZ

Drawbar Kit:
 3594

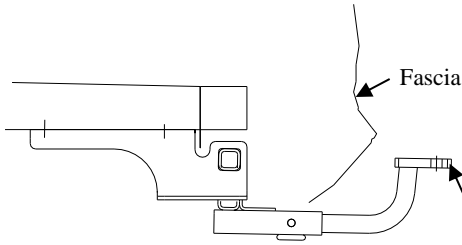
(Sold separately)

Drawbar must be used in the **RISE** position only.

**Do Not Exceed Lower of Towing Vehicle
 Manufacturer's Rating or**

2000 LB (908 Kg) Max Gross Trailer Weight
200 LB (90.8 Kg) Max Tongue Weight

Wiring Access Location: PC3, 4

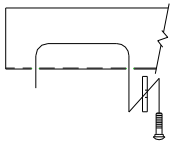


Hitch Shown In Proper Position

Equipment Required: Pullwire (provided) , Lubricant or Soapy water

Fastener Kit: 24865F

Wrenches: 11/16"



Kink Pull wire to keep spacer independent of bolt

Figure 2

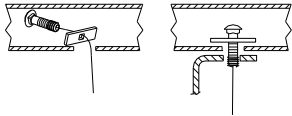


Figure 3.

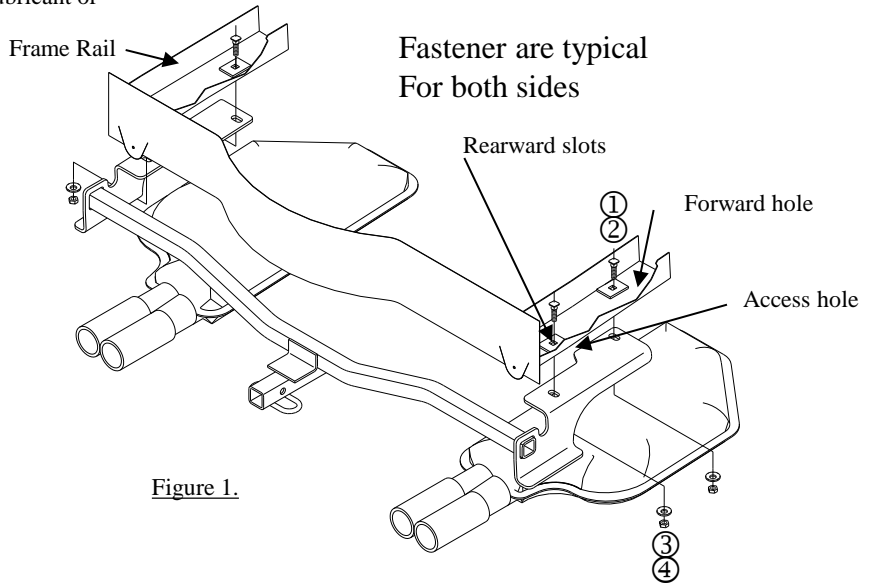


Figure 1.

Fastener are typical
 For both sides

①	Qty. (4)	Carriage bolt – 7/16-14 X 1-1/4" GR 5	③	Qty. (4)	Washer – conical 7/16"
②	Qty. (4)	Spacer – 1" X 2" X 3/16"	④	Qty. (4)	Nut – 7/16 -14

- Lower exhaust pipe by removing the rubber isolator(s) at the muffler(s) and one isolator near the rear suspension. Support the exhaust to prevent damage. Spraying a lubricant on the metal hanger rod and the rubber isolator helps removal.
- Using pull wires, feed spacers and carriage bolts into forward hole position (both rails). Access hole located at end of the frame rail and before the impact bar. Leave pull wire attached. Note: It is much easier if bolt and spacer are not engaged while inserting them into frame, refer to illustration. See Figure 2.
- Feed the carriage bolt and spacer thru rearward slots on bottom of frame rails using the pull wires, as shown Figure 3. **Note:** May need to insert the carriage bolt in on an angle. Leave the pull wires in position to assist in locating bolt when the hitch is placed in position.
- Raise hitch into position as shown in Figure 1. Feeding the pull wires through the holes on the bracket.
- Remove pull wires and attach conical washers and nuts (be careful not to push fasteners back into frame rail).
- Torque all fasteners to specifications.
- Raise exhaust system back into position.

Tighten all 7/16" fasteners with torque wrench to 50 Lb.-Ft.(68 n*m)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.