

# Installation Instructions

Part Numbers:

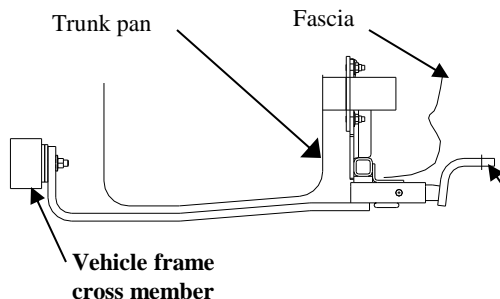
**24857**

**60273**

**77231**

**24863 U-Haul**

## BMW 328 Sedan



(Sold separately)

Drawbar Kit:

3593

Drawbar must be used in the Rise position only.

**Do Not Exceed Lower of Towing Vehicle  
Manufacturer's Rating or**

**2000 LB (908 Kg) Max Gross Trailer Weight**

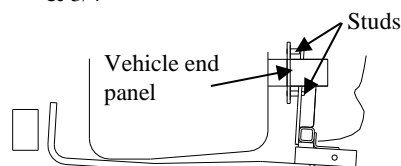
**200 LB (90.8 Kg) Max Tongue Weight**

### Hitch Shown In Proper Position

#### Equipment Required:

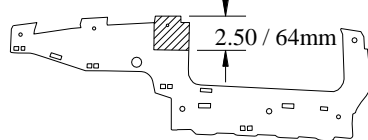
**Fastener Kit: 24857F**

**Wrenches:** 8mm, 10mm, 18mm,  
& 3/4



Rotate hitch behind fascia

Fig 2.



Driver's side  
Appearance panel trim

Fig 3.

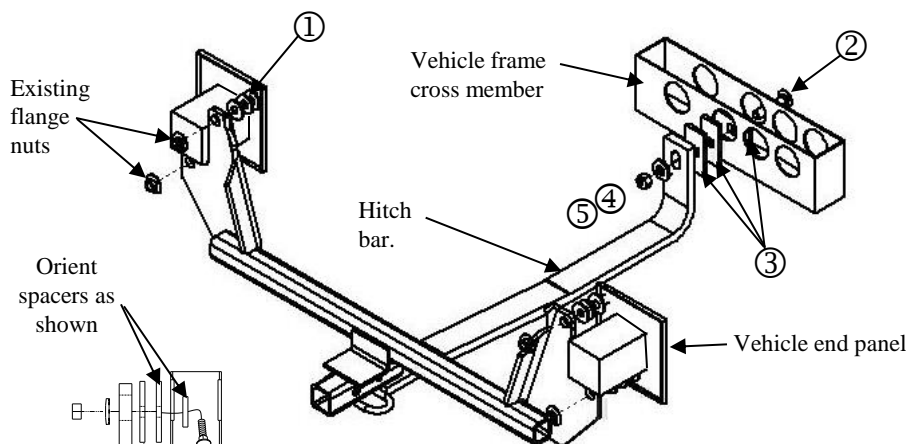


Fig 1.

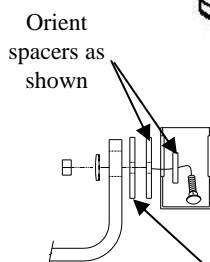


Fig 4.  
Pullwire example

Spacer to be  
removed if  
needed

①	Qty. (12)	Flat washers 7/16"	④	Qty. (1)	Conical washer 1/2"
②	Qty. (1)	Carriage bolt 1/2-13 X 2.50 GR5	⑤	Qty. (1)	Hex nut
③	Qty. (3)	Spacers	⑥	Qty. (1)	Pullwire 1/2"

1. Remove both appearance panels, (10) 8mm, (4) 10mm retain for reinstallation.
2. Remove (4) existing M12 flange nuts located on vehicle end panel as shown Fig 1. Spraying with a lubricant will assist the removal. Retain for re-installation. Wash lubricant off studs, if used.
3. Place (3) flat washers on each stud .
4. Raise hitch into position by rotating hitch behind fascia as shown in Fig 2., reinstall existing flange nuts removed in step 2, finger tight only.
5. Determine numbers of spacer needed between hitch bar and vehicle frame cross member (minimum of 1).
6. Using pullwire insert carriage bolt and (1) spacer into vehicle frame cross member, thread pull wire through spacer/s and hitch bar as shown Fig 4. Remove pull wire and install conical washer and hex nut onto carriage bolt.
7. Tighten fasteners to torque specified.
8. Reinstall appearance panel on passenger side.
9. **Drivers side appearance panel will need to be trimmed (see Fig 3) or returned to owner. Obtain owners permission before trimming.**

Tighten all 12mm fasteners with torque wrench to 62 Lb.-Ft. (84 N\*M)

Tighten all 1/2-13 GR 5 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.