

Installation Instructions

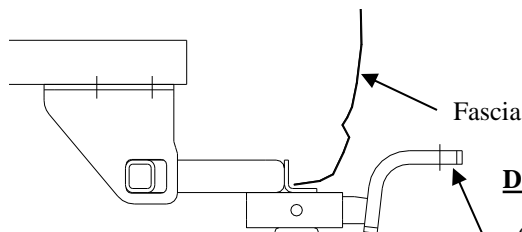
Part Numbers:

24815

60899

77187

24869 U-haul



**Scion xB
(Excluding Release Series)
Scion tC**

Drawbar Kit:

3593

(Sold separately)

Drawbar must be used in the **RISE** position only.

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

2000 LB (908 Kg) Max Gross Trailer Weight

200 LB (90.8 Kg) Max Tongue Weight

Wiring Access Location: SUV3, 4

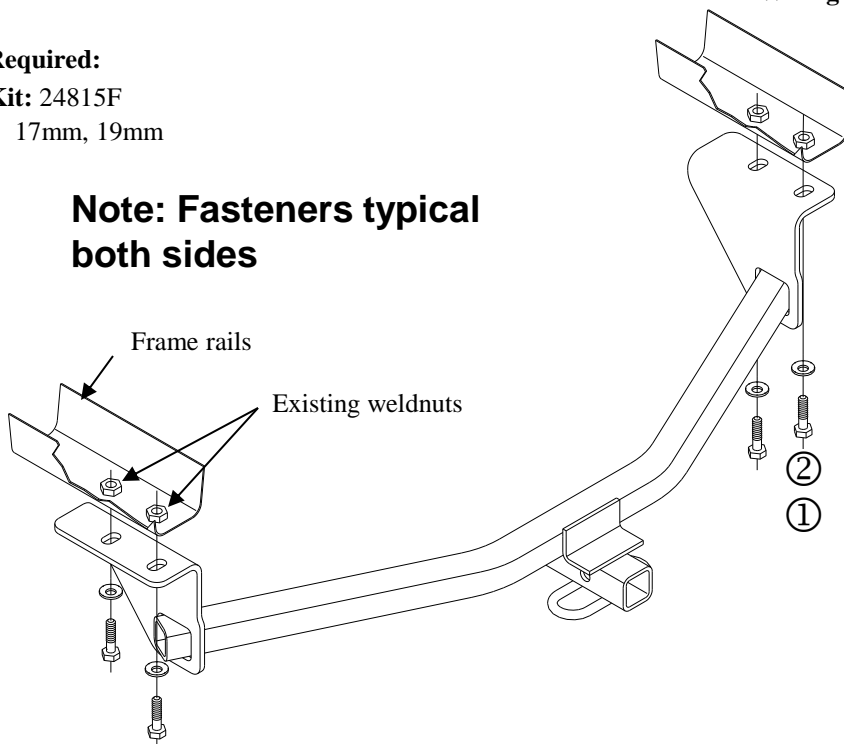
Hitch Shown In Proper Position

Equipment Required:

Fastener Kit: 24815F

Wrenches: 17mm, 19mm

**Note: Fasteners typical
both sides**



①	Qty. (4)	Hex Bolt, M12 X 1.25 X 35 CL8.8
②	Qty. (4)	Conical washer

If present, remove the tie down brackets from vehicle frame rail. Return bolts and tie down bracket to owner.

1. Raise hitch into position and install fasteners as shown above.
2. Tighten all fasteners with torque wrench to 68 Lb.-Ft. (92 N*M)

Tighten all M12 CL8.8 fasteners with torque wrench to 68 Lb.-Ft. (92 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.