

## (Hint, raise one side of the forward attachment above leaf spring, then repeat on the other side)

- 4. Slide nut plate into the frame from the front of the vehicle as shown and hand tighten 1/2" bolts into place.
- 5. Remove rubber grommets and using the fish wire insert the two 7/16" bolts and two  $\frac{1}{2}$ " bolts into their respective position.
- 6. Attach middle 7/16" bolts to hitch and hand tighten.
- 7. Slide 5/8" spacer blocks into place and pass 1/2" bolt through block and vehicle rearward slot as shown. Hand tighten.
- 8. Tighten all hitch fasteners to the torque specifications given.
- 9. Reinstall bumper fascia and raise spare tire into place
- Tighten all 7/16"-14 Gr. 5 fasteners with torque wrench to 50 Lb.-Ft. (68 N\*M) Tighten all  $\frac{1}{2}$ "-13 Gr. 5 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

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