

# Installation Instructions

## BMW X5

Note: Fascia trim required

Part Numbers:

**75600**

**87455**

**44590**

**Do Not Exceed Lower of Towing Vehicle  
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	<b>6000 (2724 Kg)</b>	<b>600 (272 Kg)</b>
Weight Carrying Ball Mount	<b>6000 (2724 Kg)</b>	<b>600 (272 Kg)</b>

### Hitch Shown In Proper Position

**Equipment Required:** Utility Knife, Small center punch, 5/32" Rivet tool

**Fastener Kit:** 75600F

**Wrenches:** 10mm, 18mm Deep Socket

**Wiring Access Location:** SUV3 & SUV4

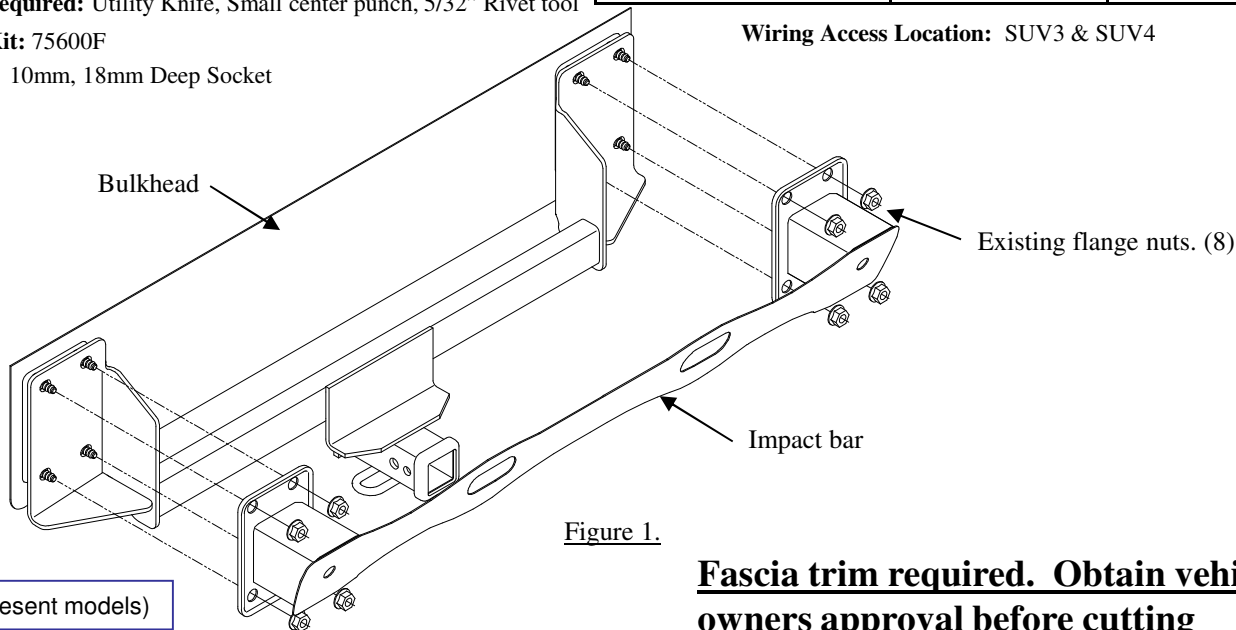


Figure 1.

**Fascia trim required. Obtain vehicle owners approval before cutting**

\* (2011 – Present models)

①	Qty. (6)	Plastic rivet (Not shown)
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1. Remove rear bumper fascia. Disconnect back-up sensor wiring if present. (Not shown)
  - a. Remove 2 (3\*) plastic pop rivets (each side) from the plastic wheel well molding (See Figure 2). Rivets can not be re-used. Replacements supplied. To remove rivet, insert small center punch or drill bit into center to push pin through.
  - b. Gently pull back wheel well molding to locate and remove fascia screws (See Figure 4). One each side.
  - c. Remove 6 screws from bottom of fascia.
  - d. Remove reflectors, (Reflector can be removed by releasing the clip that holds it in place, access under the bumper) (Figure 2).
  - e. Remove the screws behind the reflectors ( See Figure 3).
  - f\*. Open bottom tailgate at a 45° angle and notice the tabs retaining the fascia lip.
  - g\*. Taillights may have to be removed if retaining tabs under light can't be popped loose.
  - h. Gently pull the fascia from the wheel wells outwards and rearward from the rear of the vehicle.
2. Remove impact bar using 18mm deep socket. Lower tailgate to access upper mounting fasteners.
3. Raise hitch into position.
4. Re-install impact bar over hitch brackets, and re-install existing flange nuts (See Figure 1). Center hitch on vehicle.
5. Tighten all fasteners to torque specifications. Tighten all M12 fasteners with torque wrench to 65 Lb.-Ft. (88 N\*M)
6. Trim fascia using utility knife. Locate bottom center of the fascia mark 4" wide side to side x 2" high. (overall 8" wide X 2" high) (See Figure 5). Fascia trim required. Obtain vehicle owners approval before cutting
7. Reattach bumper fascia. Reconnect wiring. (Not shown)

Tighten all M12 fasteners with torque wrench to 65 Lb.-Ft. (88 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

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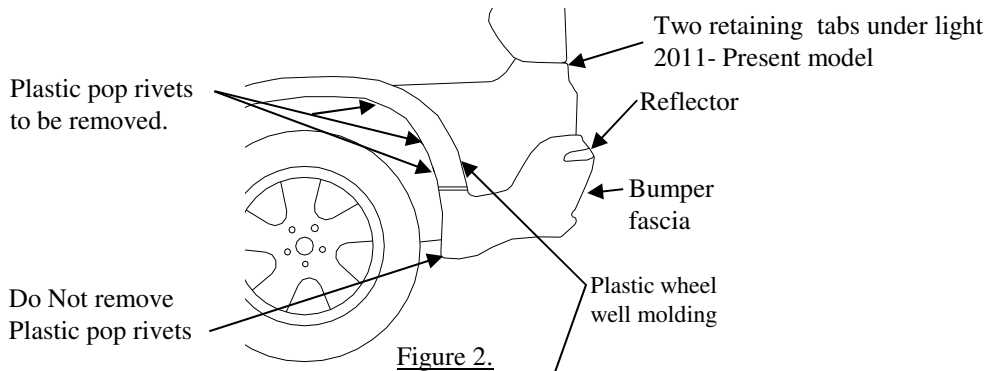


Figure 2.

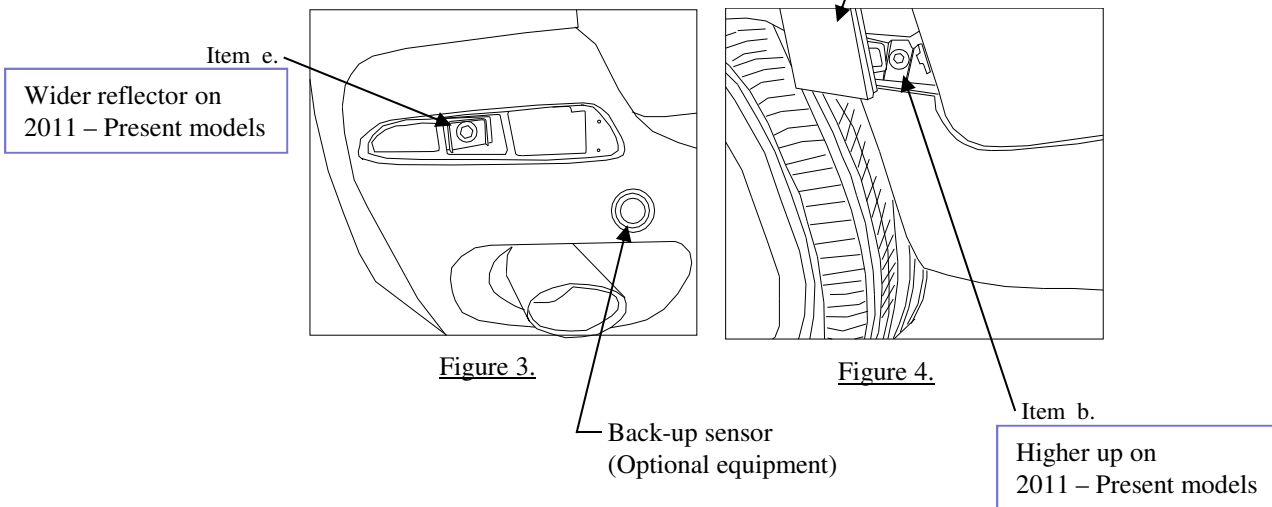


Figure 3.

Figure 4.

**Fascia trim required.**  
**Obtain vehicle owners**  
**approval before cutting**

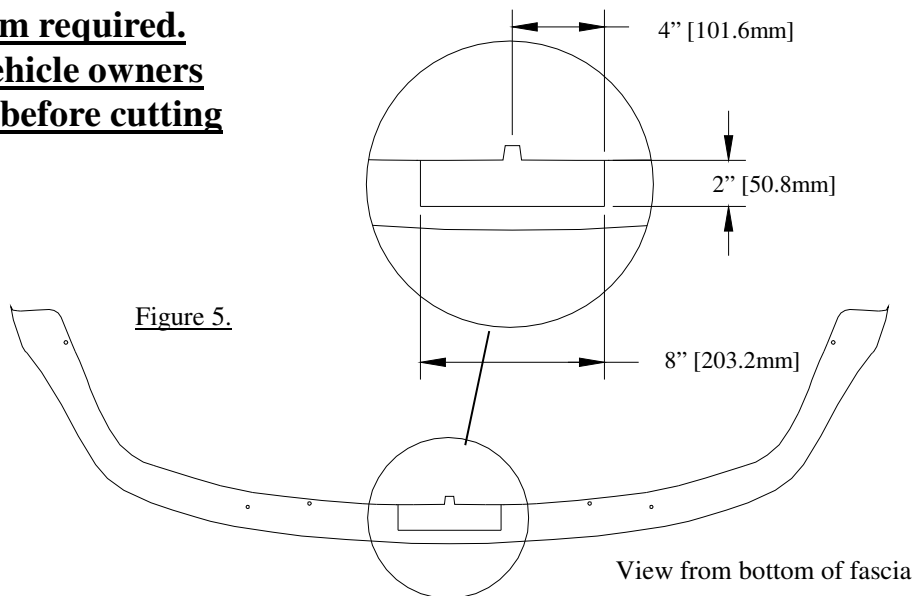


Figure 5.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

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