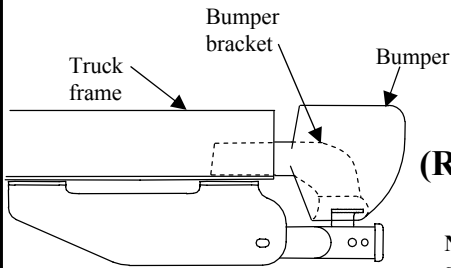


Installation Instructions

Part Numbers:

**GMC & Chevrolet
2500HD / 3500 / 3500HD
Sierra & Silverado Trucks,
Classic & New Body - All
(Requires factory bumper & brackets)**

**75550
44577
87442**



Hitch Shown In Proper Position

Note: factory installed steel step bumper and bumper brackets must be used with hitch.

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT	Max Tongue WT
Weight Distributing	11,000lb. (4990 Kg)	1100lb. (499 Kg)
Weight Carrying Ball Mount	6000lb. (2724 Kg)	600lb. (272 Kg)

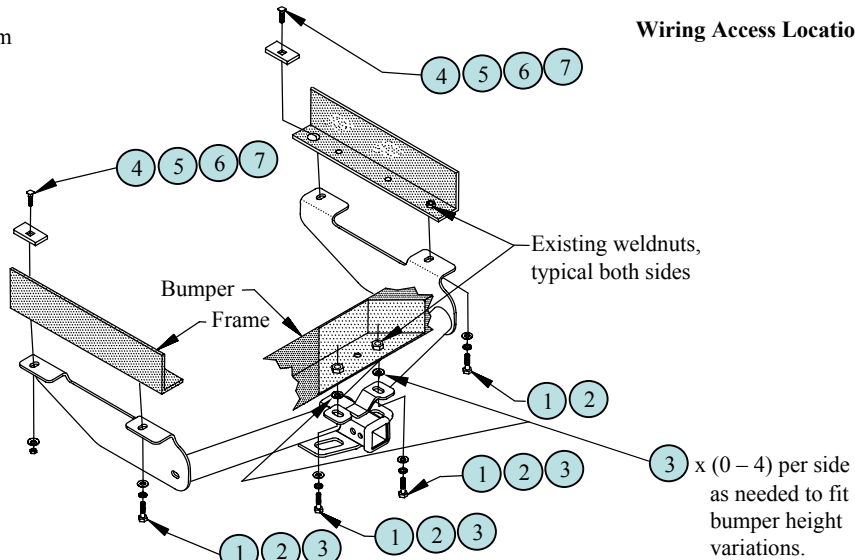
Equipment Required:

Fastener Kit: 75550F

Wrenches: 3/4, 21 mm, 22mm

Drill Bits: None

Wiring Access Location: PU3



Note: All Fasteners Typical Both Sides of Vehicle

1	Qty. (4)	Bolt M14 X 2.00 X 40mm	5	Qty. (2)	Block, 1/4" X 1-1/2" X 3"
2	Qty. (4)	Lock Washer 9/16	6	Qty. (2)	Conical Washer 1/2
3	Qty. (12)	Flat Washer 9/16	7	Qty. (2)	Hex Nut 1/2-13
4	Qty. (2)	Carriage Bolt 1/2-13 X 1-3/4			

Fasteners: typical both sides of vehicle.

1. Remove existing M14 bolts from end of each truck frame rail.
2. Lift hitch into position, locating rearmost slots in hitch under existing weldnuts in truck frame.
3. It may be necessary to install (1 - 4) 9/16" flat washers per side between hitch and bumper attachment as needed for variations in bumper height.
4. Install new M14 bolts through hitch into weldnuts in truck frame and into step bumper.
5. Install remaining fasteners as shown.

Tighten M14 CL10.9 fasteners with torque wrench to 115 Lb.-Ft. (156 N*M)

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.