#### Cequent<sup>™</sup> Performance Products, Inc.



## Installation Instructions PART NUMBERS: 75528, 87435, 44569, 78218 UH

# **A**WARNING

To prevent SERIOUS INJURY, DEATH or PROPERTY DAMAGE:

- ALWAYS read, understand and follow warnings and instructions for your hitch BEFORE installation. Keep for future reference.
- DO NOT cut, weld or modify this receiver.
- CHECK all fasteners are tight and your hitch is securely mounted to your vehicle periodically.
- ALWAYS read, understand and follow all warnings and instructions for your vehicle and for other accessories you will use with your hitch BEFORE use.
- LOAD the trailer heavier in front.
- DO NOT exceed lower of towing vehicle manufacturer's rating or:

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	5000 lb. (2270 kg)	750 lb. (341 kg)
Weight Distributing	7500 lb. (3405 kg)	750 lb. (341 kg)

- ALWAYS wear your seatbelt.
- SLOW DOWN when towing, NEVER exceed any posted speed limit.
- If EXCESS SWAY occurs, take your foot off the gas pedal and hold the steering wheel as steady as possible. DO NOT apply your brakes and DO NOT speed up.

## LIMITED LIFETIME WARRANTY

- 1. Limited Lifetime Warranty ("Warranty"). Cequent Performance Products, Inc. ("We", "Us" or "Our") warrants to the original consumer purchaser only ("You" or "Your") that the product will be free from material defects in both material and workmanship, ordinary wear and tear excepted. The Warranty is valid only if (a) the products are returned to Us for inspection and testing; (b) Our inspection discloses to Our satisfaction that any alleged nonconformance are material and have not been caused by misuse, neglect, wear and tear, improper installation, unsuitable storage, improper repair, alteration, or accident; and (c) the products were installed, maintained and used in accordance with Our instructions. THE WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED (OTHER THAN THE WARRANTY OF TITLE AS PROVIDED BY THE UNIFORM COMMERCIAL CODE IN EFFECT IN MICHIGAN), INCLUDING WITHOUT LIMITATION, ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SAID WARRANTIES BEING EXPRESSLY DISCLAIMED.
- 2. Obligations of Purchaser. Any returned product that is replaced by Us becomes our property. You may be responsible for return shipping costs. Please retain your purchase receipt to verify date of purchase and that You are the original consumer purchaser. The product and the purchase receipt must be provided to Us in order to process Your Warranty claim.
- **3. Exclusive Remedy.** Product replacement is Your sole and exclusive remedy under this Warranty. We shall not be liable for service or labor charges incurred in removing or replacing a product. IN NO EVENT WILL WE BE RESPONSIBLE FOR ANY INDIRECT, SPECIAL, CONSEQUENTIAL OR PUNITIVE DAMAGES.
- **4.** Assumption of Risk. You acknowledge and agree that any use of the product for any purpose other than the specified use(s) stated in the product instructions is at Your own risk.
- 5. Governing Law. This Warranty gives You specific legal rights, and You also may have other rights which vary from state to state. This Warranty is governed by the laws of the State of Michigan, without regard to rules pertaining to conflicts of law. The state courts located in Oakland County, Michigan shall have exclusive jurisdiction for any disputes relating to this Warranty.

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Installation Time: 45 min.

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on

your own or are in need of assistance, please contact a professional installer.

### **Applications:**

Years	Make	Models	
2007-Current*	GMC	Acadia	
2007-2009	Saturn	Outlook	
2008-Current*	Buick	Enclave	
2009-Current*	Chevrolet	Traverse	
*Visit our website for the most up to date information regarding application years and trim levels.			

## **Equipment Required:**

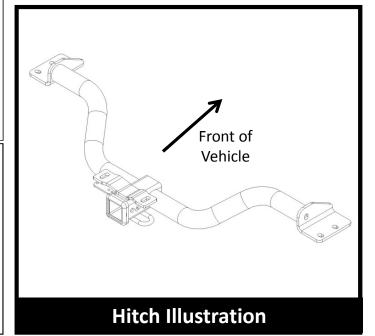


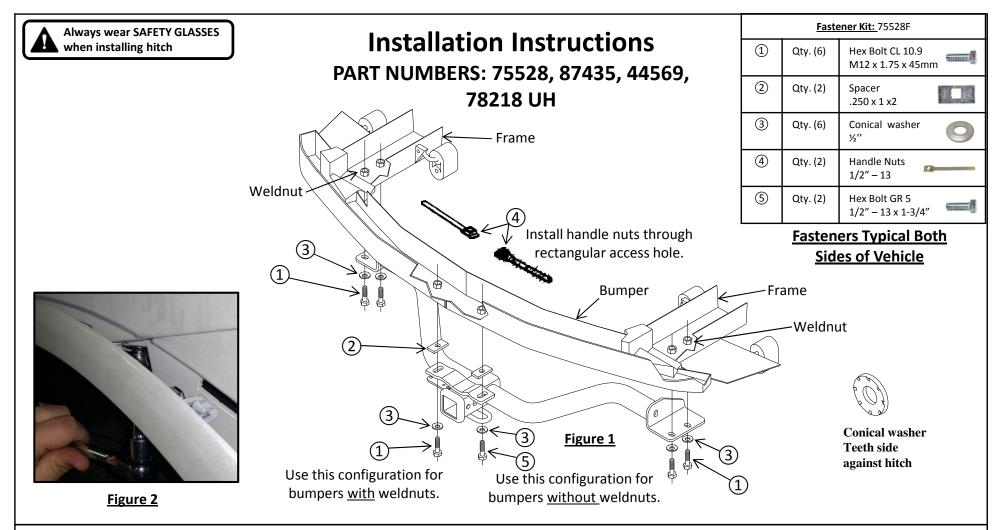
## DO NOT EXCEED LOWER OF TOWING VEHICLE MANUFACTURER'S RATING OR:

Weight Carrying	5000 lb. (2270 kg)	750 lb. (341 kg)
Weight Distributing	7500 lb. (3405 kg)	750 lb. (341 kg)



## **Representative Vehicle Photo**





- 1. Remove the fascia door Return to owner.
- 2. If Equipped with Integrated Rear Fascia Exhaust Outlets, Remove Rear Fascia (If not, skip to step 3) On each side, remove (5) screws inside wheel well toward rear and (1) screw on bottom of fascia near wheel well. Using fascia removing tools, remove rear side of wheel well trim. Remove (1) bolt in corner of rear fascia over wheel well behind wheel well trim, shown in Figure 2. Under vehicle, remove (1) plastic rivet on inside of rear fascia toward center of vehicle. Open tailgate, remove (2) bolts and (1) screw along tailgate seal below tail lights. Using fascia removing tools, carefully remove rear fascia starting from (1) wheel well and working around to the other.
- 3. Lower Exhausts Detach the rubber exhaust hangers and lower the rearward portion of the exhaust ((2) on single exhaust or (4) on dual exhaust). Support Exhaust to Prevent Damage.
- 4. Raise Hitch into Position Over the exhaust pipes, aligning the slots in the hitch with the weldnuts in the bottom of the frame rails.
- 5. Install Side Fasteners Loosely install the M12 bolts and 1/2" conical washers in existing weldnuts in frame on each end of Hitch.
- 6. Install Central Fasteners Install fasteners in central receiver bracket. Sandwich (1) spacer for each hole between the bracket and bumper as shown in Figure 1.
  - a. With Bumper Weldnuts (2) M12 bolts and (2) 1/2" conical washers
  - b. Without Bumper Weldnuts (2) 1/2" bolts, (2) conical washers and (2) handle nuts.
- 7. Tighten all M12 CL10.9 fasteners with torque wrench to 92 ft-lbs (125 N-m) & Tighten all 1/2-13 GR 5 fasteners with torque wrench to 50 ft-lbs (68 N-m).
  - A Proper torque is needed to keep the hitch secure to the vehicle when towing.
- 8. Raise Exhaust Raise the rearward portion of the exhaust back into position and attach the rubber exhaust hangers ((2) on single exhaust or (4) on dual exhaust).
- 9. If Equipped with Integrated Rear Fascia Exhaust Outlets Refer to Step 2 fascia removal & reverse the process to install rear fascia.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.



Using fascia removing tools, remove rear side of wheel well trim. Remove (1) bolt in corner of rear fascia over wheel well behind wheel well trim.





2. If Equipped with Integrated Rear Fascia Exhaust Outlets, Remove Rear Fascia (If not, skip to step 3) – On each side, remove (5) screws inside wheel well toward rear and (1) screw on bottom of fascia near wheel well.





Under vehicle, remove (1) plastic rivet on inside of rear fascia toward center of vehicle. Open tailgate, remove (2) bolts and (1) screw along tailgate seal below tail lights.





Using fascia removing tools, carefully remove rear fascia starting from (1) wheel well and working around to the other.





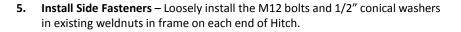
**3.** Lower Exhausts – Detach the rubber exhaust hangers and lower the rearward portion of the exhaust ((2) on single exhaust or (4) on dual exhaust). Support Exhaust to Prevent Damage.

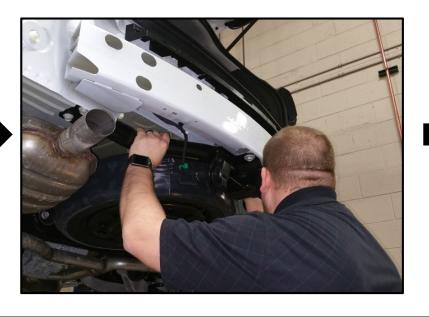




A Proper torque is needed to keep the hitch secure to the vehicle when towing.

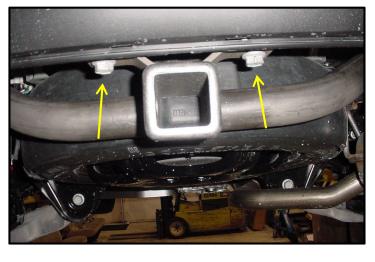
**4.** Raise Hitch into Position – Over the exhaust pipes, aligning the slots in the hitch with the weldnuts in the bottom of the frame rails.







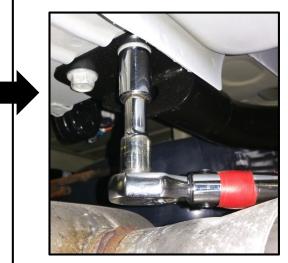
- **6. Install Central Fasteners** Install fasteners in central receiver bracket. Sandwich 1 spacer for each hole between the bracket and bumper.
  - a. With Bumper Weldnuts (2) M12 bolts and (2) 1/2" conical washers
  - **b.** Without Bumper Weldnuts (2) 1/2" bolts, (2) conical washers and (2) handle nuts.



7. <u>Tighten all M12 CL10.9 fasteners with torque wrench to 92 ft-lbs (125 N-m) &</u> <u>Tighten all 1/2-13 GR 5 fasteners with torque wrench to 50 ft-lbs (68 N-m).</u>

A Proper torque is needed to keep the hitch secure to the vehicle when towing.

8. Raise Exhaust – Raise the rearward portion of the exhaust back into position and attach the rubber exhaust hangers ((2) on single exhaust or (4) on dual exhaust).





9. If Equipped with Integrated Rear Fascia Exhaust Outlets – Refer to Step 2 & reverse the process.



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Accept no compromises, choose only quality trailer hitches and towing.