

# Installation Instructions

## Chevrolet Silverado Pickup 1500

## GMC Sierra Pickup 1500

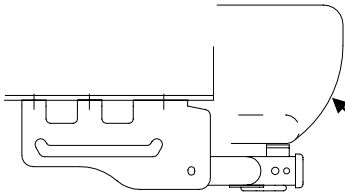
### (Requires OEM Bumper)

Part Numbers:

**75521**

**87430**

**44563**



Note: Factory Installed Steel Step Bumper and Brackets Must Be Used In Conjunction with Hitch

**Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	<b>10,500 (4767 Kg)</b>	<b>1050 (477 Kg)</b>
Weight Carrying Ball Mount	<b>6000 (2724 Kg)</b>	<b>900 (409 Kg)</b>

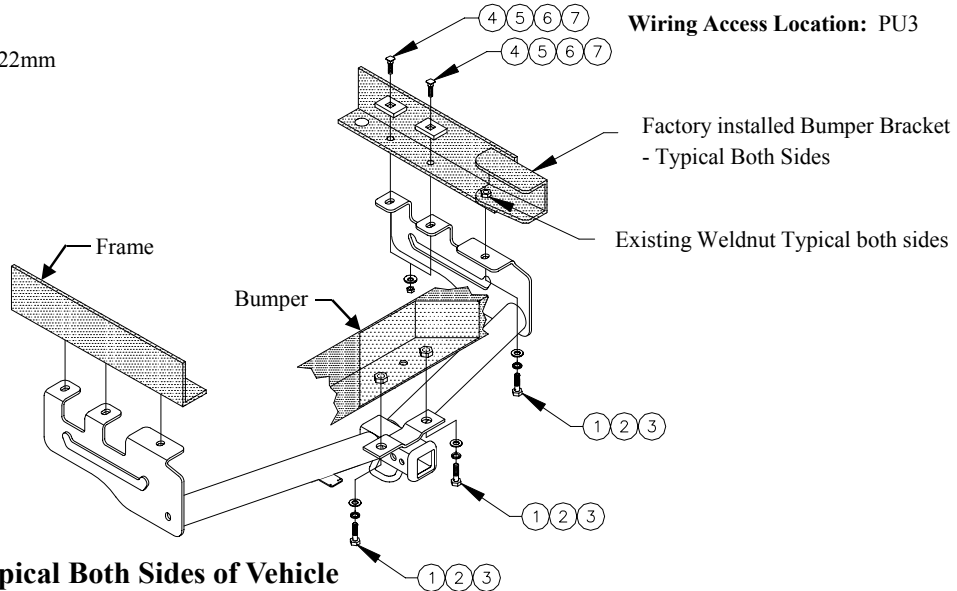
### Hitch Shown In Proper Position

#### Equipment Required:

**Fastener Kit: 75521F**

**Wrenches: 3/4, 21 mm, 22mm**

**Drill Bits: None**



**Note: All Fasteners Typical Both Sides of Vehicle**

①	Qty. (4)	Bolt M14 X 2.00 X 40mm CL10.9	⑤	Qty. (4)	Block
②	Qty. (4)	Lock Washer 9/16	⑥	Qty. (4)	Conical Washer 1/2
③	Qty. (4)	Flat Washer 9/16	⑦	Qty. (4)	Hex Nut 1/2-13
④	Qty. (4)	Carriage Bolt 1/2-13 X 1-3/4 GR5			

#### Fasteners Typical Both Sides of Vehicle

**Note:** Factory Installed Steel Step Bumper and Brackets Must Be Used In Conjunction with Hitch

1. Remove existing M14 bolts from end of each frame rail.
2. Lift receiver into position, locating rearmost slots in receiver under existing weldnuts in vehicle frame.
3. Install new M14 bolts through receiver into weldnuts in vehicle frame and into step bumper.
4. Install remaining fasteners as shown.

Tighten M14 CL10.9 fasteners with torque wrench to 115 Lb.-Ft. (156 N\*M)

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.