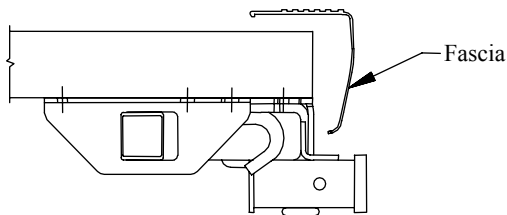


# Installation Instructions

Part Numbers:

**Lexus LX470**  
**Toyota Landcruiser**

**75095**  
**87409**  
**44546**



**Hitch Shown In Proper Position**

**Do Not Exceed Lower of Towing Vehicle  
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	<b>6000 (2724kg)</b>	<b>750 (341kg)</b>
Weight Carrying Ball Mount	<b>5000 (2270kg)</b>	<b>500 (227kg)</b>

**Wiring Access Location: SUV6**

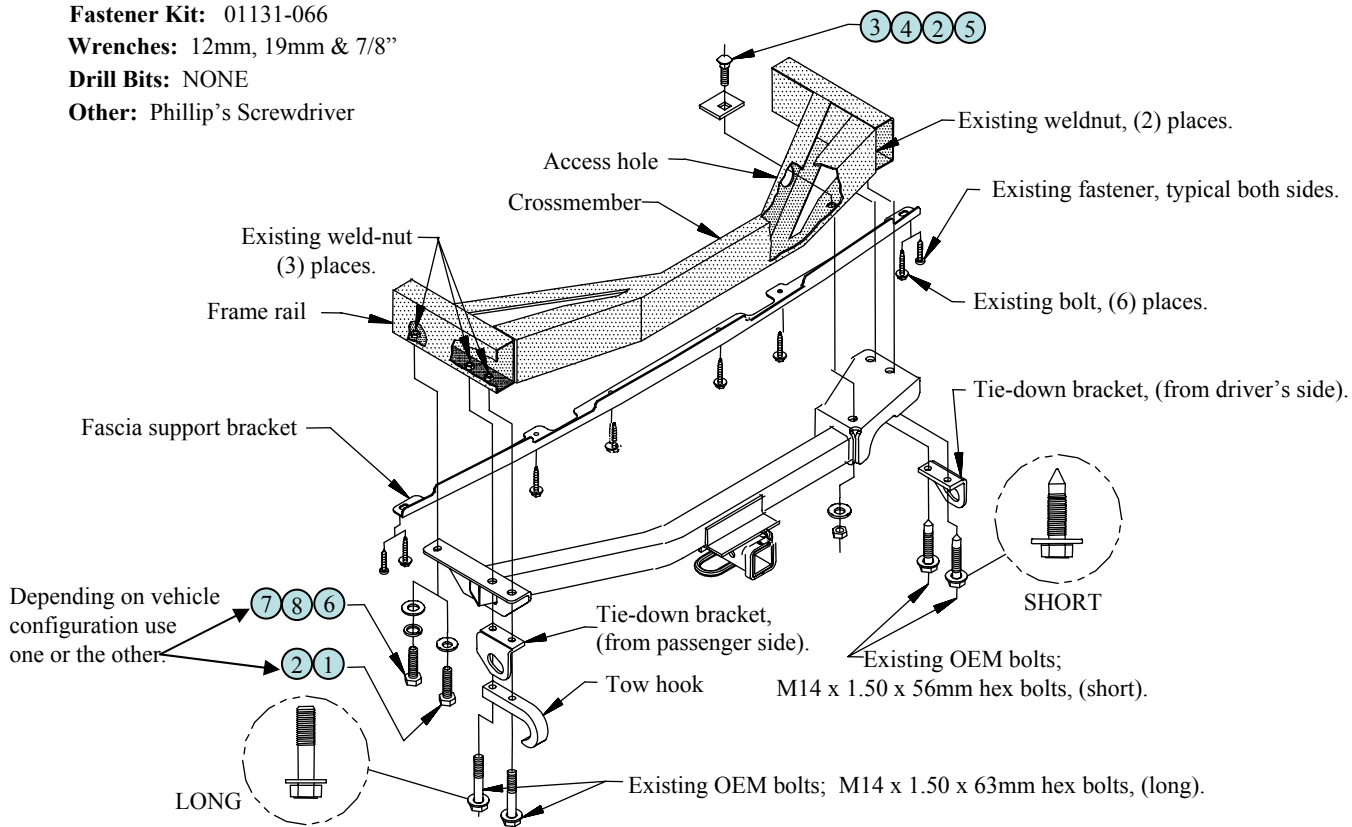
**Equipment Required:**

**Fastener Kit:** 01131-066

**Wrenches:** 12mm, 19mm & 7/8"

**Drill Bits:** NONE

**Other:** Phillip's Screwdriver



①	Qty. (1)	M12 x 1.25 x 40mm CL10.9 Hex Bolt	②	Qty. (2)	1/2" Conical Washer
③	Qty. (1)	1/2"-13 x 1-3/4" GR8 Carriage Bolt	④	Qty. (1)	1/4" x 1-1/2" x 2" Block
⑤	Qty. (1)	1/2"-13 Hex Nut	⑥	Qty. (1)	M14 x 1.50 x 45mm CL10.9 Hex Bolt
⑦	Qty. (1)	9/16" Hardened Flat Washer	⑧	Qty. (1)	9/16" Lock Washer

Tighten all existing OEM M14 fasteners with torque wrench to 80 Lb.-Ft (108 N\*M). Tighten all 1/2" GR8 fasteners with torque wrench to 110 Lb.-Ft (149 N\*M)

Tighten all M12 CL10.9 fasteners with torque wrench to 130 Lb.-Ft (176 N\*M).

Tighten all M14 CL10.9 fasteners with torque wrench to 148 Lb.-Ft (201 N\*M).

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

# Installation Instructions

**Lexus LX470**  
**Toyota Landcruiser**

Part Numbers:

**75095**

**87409**

**44546**

1. Remove the tie-down brackets (both sides), and tow hook (driver's side) from the vehicle.
2. Remove the (2) rearmost rubber exhaust hangers to lower the muffler slightly.
3. Remove the (2) Phillip's head fasteners and the (6) metric bolts from the fascia support bracket as shown. Return fascia support bracket to vehicle owner for reinstallation if hitch is removed in the future.
4. Reattach fascia with the fasteners removed in step 3.
5. Position hitch on vehicle as shown, aligning holes in hitch with existing weldnuts in vehicle frame. The tie-down brackets are reinstalled to the opposite sides of the vehicle. Reinstall tow hook on driver's side.
6. Loosely install hex bolts as shown. Note! The longer M14 bolts are required to reinstall the tow hook properly on driver's side.
7. Fishwire carriage bolt and block through access hole located on the forward side of the crossmember as shown. Attach conical washer and nut as shown.
8. Reattach the (2) rubber exhaust hangers removed in step 2.

Tighten all 1/2" GR8 fasteners with torque wrench to 110 Lb.-Ft (149 N\*M).

Tighten all existing OEM M14 fasteners with torque wrench to 80 Lb.-Ft (108 N\*M).

Tighten all M12 CL10.9 fasteners with torque wrench to 130 Lb.-Ft (176 N\*M).

Tighten all M14 CL10.9 fasteners with torque wrench to 148 Lb.-Ft (201 N\*M).

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

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