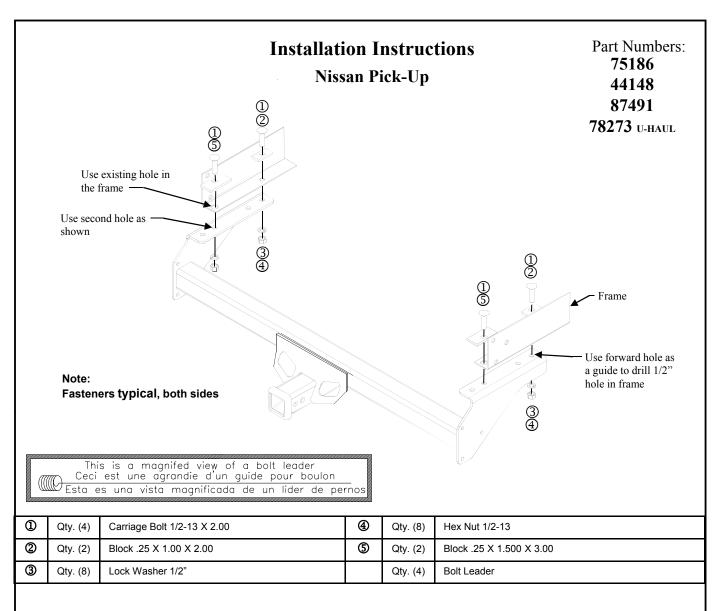


MODELS WITH 75" BED USE THIS DIAGRAM (See second page for models with 56" bed.)

- 1. Remove the bolt from the bottom of the frame on both sides of the vehicle. Insert 1/2" carriage bolt and large bolt plate through large rear hole in the frame. Repeat for the other side.
- Lift the hitch up to frame with the carriage bolts going down through the second hole from the forward end of hitch bracket. Install 1/2" lock washers and nuts on the bolts. See Diagram. Hand tighten fasteners.
- 3. Attach the "L" brackets to hitch brackets using the 1/2" carriage bolts with small bolt plates and the 1/2" hex bolts with 1/2" conical washers into the "L" brackets as shown. Hold the hitch level. Using one of the obround holes in the "L" bracket as a guide drill a 1/2" hole into the bumper bracket. Install 1/2" hex bolt, serrated washer, lock washer, and nut. (Both sides)

Tighten all 1/2" fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.



MODELS WITH 56" BED USE THIS DIAGRAM (See page one for models with 75" bed.)

- 1. Remove the bolt from the bottom of the frame on both sides of the vehicle. Insert 1/2" carriage bolt and large bolt plate through large rear hole in the frame. Bolt leaders may be used to assist installation. Repeat for the other side.
- 2. Lift the hitch up to the frame with the carriage bolts going down through the second hole from rear in the hitch bracket. Install 1/2" lock washers and 1/2" nuts on the bolts. See the diagram above.
- 3. Using the front hole in the bracket as a guide, drill a 1/2" hole in the frame. Insert a 1/2" carriage bolt with a small bolt plate down through the frame and the hitch bracket. Bolt leaders may be used to assist installation Install a 1/2" lock washer and 1/2" nut on the bolt. Repeat for the other side. See the diagram above.

NOTE: The above installation can be used for models with 75" beds, but longer ball mounts and weight distributing shanks will be required.

Tighten all 1/2" fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.