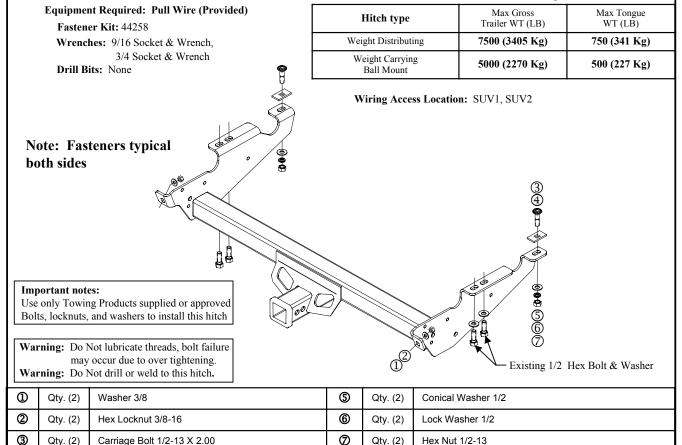
Installation Instructions

Part Numbers:

44011

Chevrolet Van GMC Van

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or



- 1. Remove the two lower bumper support brackets, one per side; Save the bolts and washers. Save the bracket and return to the owner.
- 2. Place the left and right side brackets against the frame bottom. Install four 1/2" bolts and washers removed in Step One. Leave the bolts loose.
- 3. Install two 3/8" bumper bolts (removed in Step One), two 3/8" serrated washers, and two 3/8" lock nuts (from the fasteners provided). Leave the lock nuts loose at this time.

!WARNING! Two 3/8" lock nuts must be used with two 3/8" bumper bolts; otherwise the receiver could loosen and separate from the vehicle.

- 4. Screw the pull wire onto a 1/2" carriage bolt. Feed the pull wire through a block and the large hole in the outboard side of the frame. Pull it out the bottom hole of the frame. Repeat for the other side. Install two 1/2" serrated washers, lock washers and nuts on the bolts. Leave the nuts loose at this time.
- 5. Tighten bolts and nuts in the exact order listed; this allows the receiver to be pulled rearward to the bumper before the frame bolts are tightened. Tighten all 3/8 fasteners with torque wrench to 30 Lb.-Ft. (41 N*M)

 Tighten all 1/2 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE 1684

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Qty. (2)