

SERIES 51®

Installation Instructions

Part Numbers:

Ford Light Duty

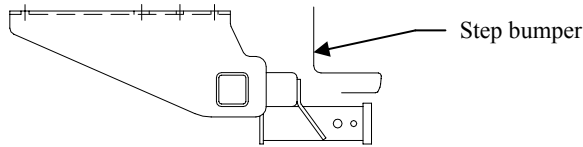
51020

F-Series Trucks

44007

Ford Supercrew Pickup Truck

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**



Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	10,000 (4540 Kg)	1000 (454 Kg)
Weight Carrying Ball Mount	5000 (2270 Kg)	500 (227 Kg)

Hitch Shown In Proper Position

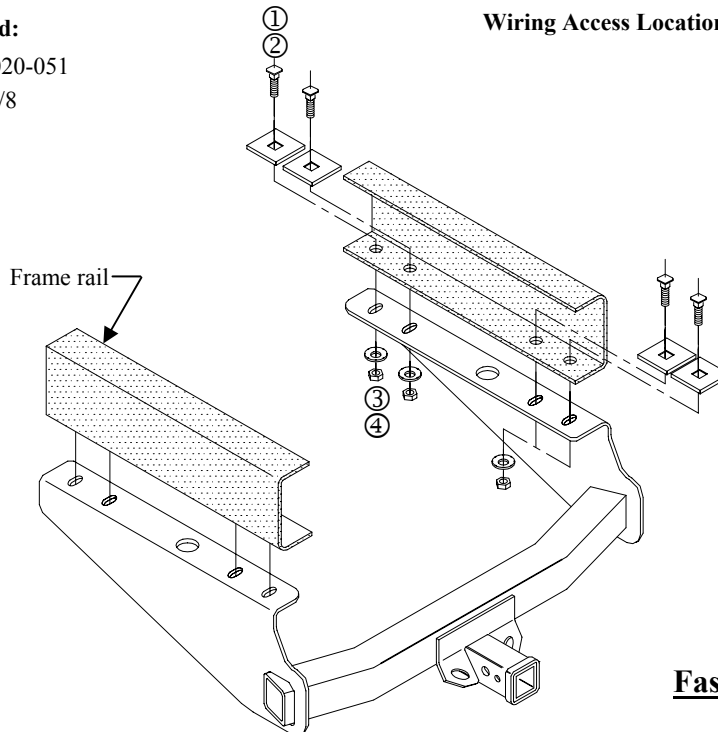
Equipment Required:

Fastener Kit: 51020-051

Wrenches: 3/4, 7/8

Drill Bits: None

Wiring Access Location: PU1, PU2



Fasteners typical both sides

①	Qty. (8)	Carriage Bolt 1/2-13 X 1-3/4	③	Qty. (8)	Conical Washer 1/2
②	Qty. (8)	Spacer	④	Qty. (8)	Hex Nut 1/2-13

1. Scrape wax coating off of frame rails around the eight attachments.
2. Insert bolts and spacer in forward and rearmost attachment holes in each frame rail as show above.
3. Raise hitch into position and loosely attach fasteners to bolts as shown above.
4. Center hitch and install remaining fasteners as shown above.

Tighten all 1/2-13 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.