



INSTALLATION INSTRUCTIONS

Product No.

MULTI - FIT

37041

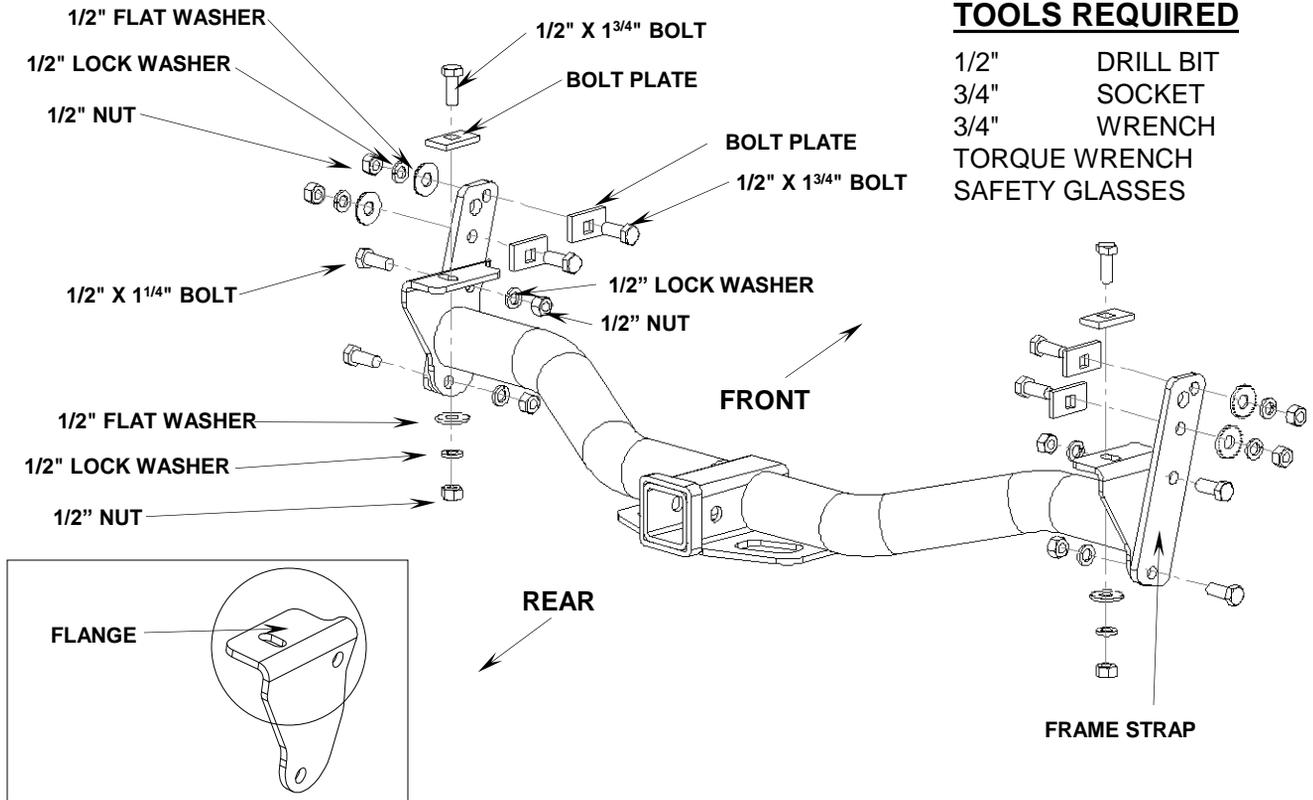
SMALL PARTS
PACKAGE 37628

WARNING: DO NOT LUBRICATE THREADS, BOLT FAILURE MAY OCCUR DUE TO EXCESSIVE TIGHTENING.
WARNING: DO NOT DRILL OR WELD TO THIS HITCH.

IMPORTANT NOTES
USE ONLY REESE SUPPLIED OR APPROVED BOLTS, LOCKNUTS, AND WASHERS TO INSTALL THIS HITCH

TOOLS REQUIRED

1/2" DRILL BIT
3/4" SOCKET
3/4" WRENCH
TORQUE WRENCH
SAFETY GLASSES

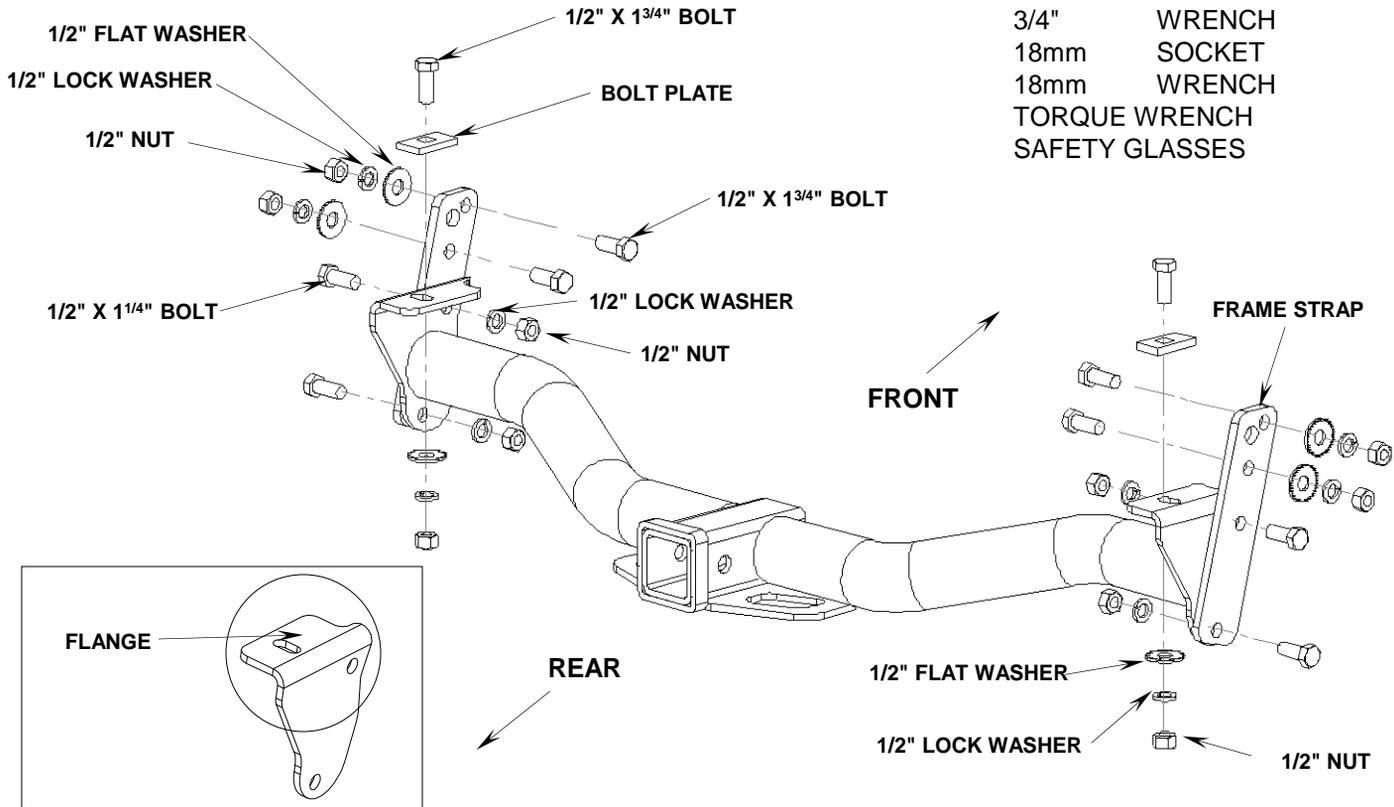


'95-'97 BLAZER, '95-'97 JIMMY, AND '96-'97 BRAVADA

1. Spare tire will need to be loosened for hitch installation.
2. Using the 1/2" x 1¹/₄" bolts, 1/2" lock washers, and 1/2" nuts install the frame straps to the hitch brackets. Leave the bolts loose.
3. Mount hitch to the frame using the bolt plates as spacers between the frame and the hitch. Install 1/2" x 1³/₄" bolts, flat washers, lock washers, and nuts. Bolt through the existing holes in the side of the frame.
4. Using the hole in the flange as a guide, drill 1/2" holes through the bottom of the frame. Install 1/2" bolt through bolt plate and insert through the frame and install 1/2" flat washer, lock washer, and nut.
5. Torque 1/2" nuts to 70 ft•lb.
6. Retighten the spare tire.

TOOLS REQUIRED

1/2"	DRILL BIT
3/4"	SOCKET
3/4"	WRENCH
18mm	SOCKET
18mm	WRENCH
	TORQUE WRENCH
	SAFETY GLASSES

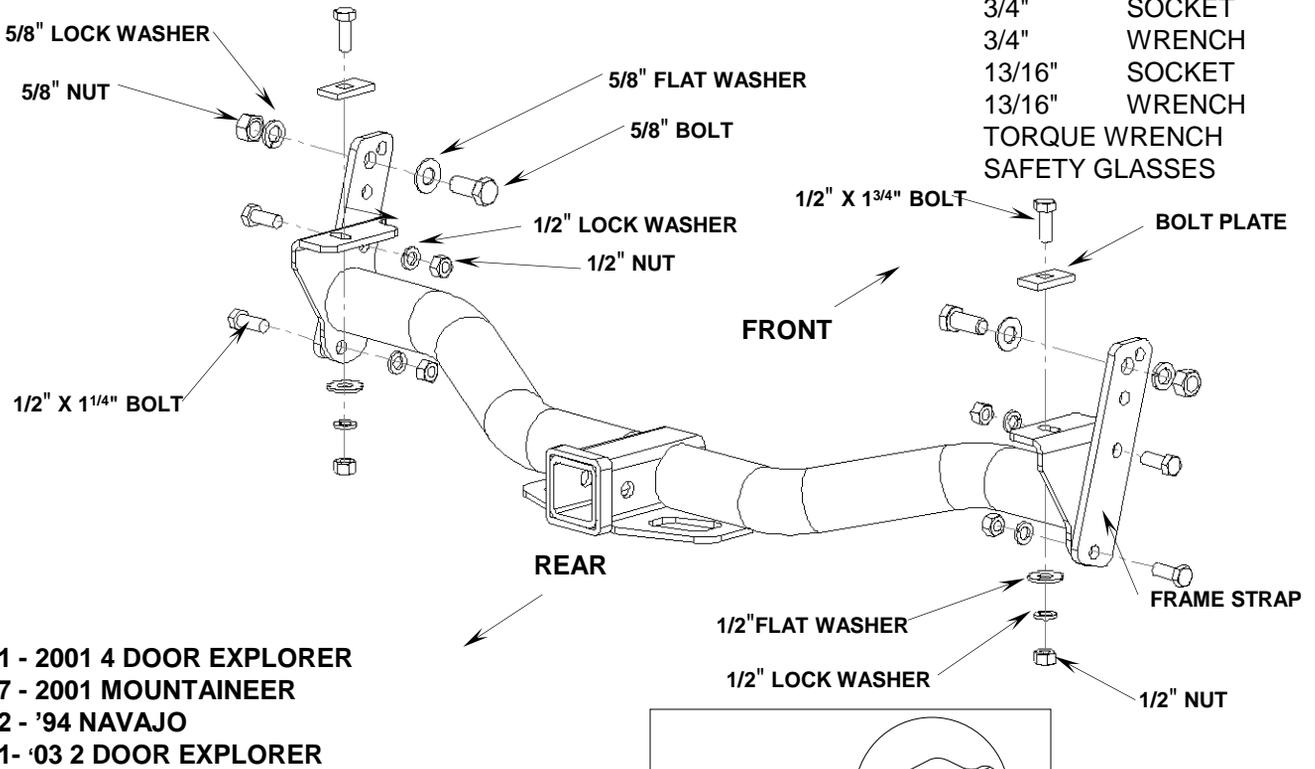


'98-2005 BLAZER, '98- '02 JIMMY, AND '98- '01 BRAVADA '99- '01 TRAILBLAZER, '98-2001 ENVOY

1. Spare tire will need to be loosened for hitch installation.
2. Remove the two front most 12mm nuts that hold the bumper bracket to the frame. These are above the leaf springs. Remove the bolts. Repeat for the other side. Do not remove the rear two bolts, the bumper will fall.
3. Using the 1/2" x 1¹/₄" bolts, 1/2" lock washers, and 1/2" nuts install the frame straps to the hitch brackets. Leave the bolts loose.
4. Lift the receiver up along the outside of the frame and bumper brackets. Insert 1/2" bolts through the holes in the side of the frame. These are the holes where the 12mm bolts were removed. Install 1/2" flat washers, 1/2" lock washers, and 1/2" nuts.
5. Using the hole in the flange as a guide, drill 1/2" holes through the bottom of the frame. Install 1/2" bolt through bolt plate and insert through the frame and install 1/2" flat washer, 1/2" lock washer, and 1/2" nut.
6. Torque the 1/2" nuts to 70 ft•lb.
7. Retighten the spare tire.

TOOLS REQUIRED

1/2"	DRILL BIT
3/4"	SOCKET
3/4"	WRENCH
13/16"	SOCKET
13/16"	WRENCH
	TORQUE WRENCH
	SAFETY GLASSES



'91 - 2001 4 DOOR EXPLORER
'97 - 2001 MOUNTAINEER
'92 - '94 NAVAJO
'91- '03 2 DOOR EXPLORER

PRE-1997

1. Spare tire will need to be loosened for hitch installation.
2. Using the 1/2" x 1 1/4" bolts, 1/2" lock washers, and 1/2" nuts install the frame straps to the hitch brackets. Leave the bolts loose.
3. Hold hitch up to the frame and align 5/8" holes with those in the side of the frame. Install 5/8" bolt, flat washer, 5/8" lockwasher and 5/8" nut.
4. Using the hole in the flange as a guide, drill 1/2" holes through the bottom of the frame. Install 1/2" bolt through bolt plate and insert through the frame and install 1/2" flat washer, 1/2" lock washer, and 1/2" nut.
5. Torque 5/8" nuts to 100 ft•lb.
Torque 1/2" nuts to 70 ft•lb.
6. Retighten the spare tire.

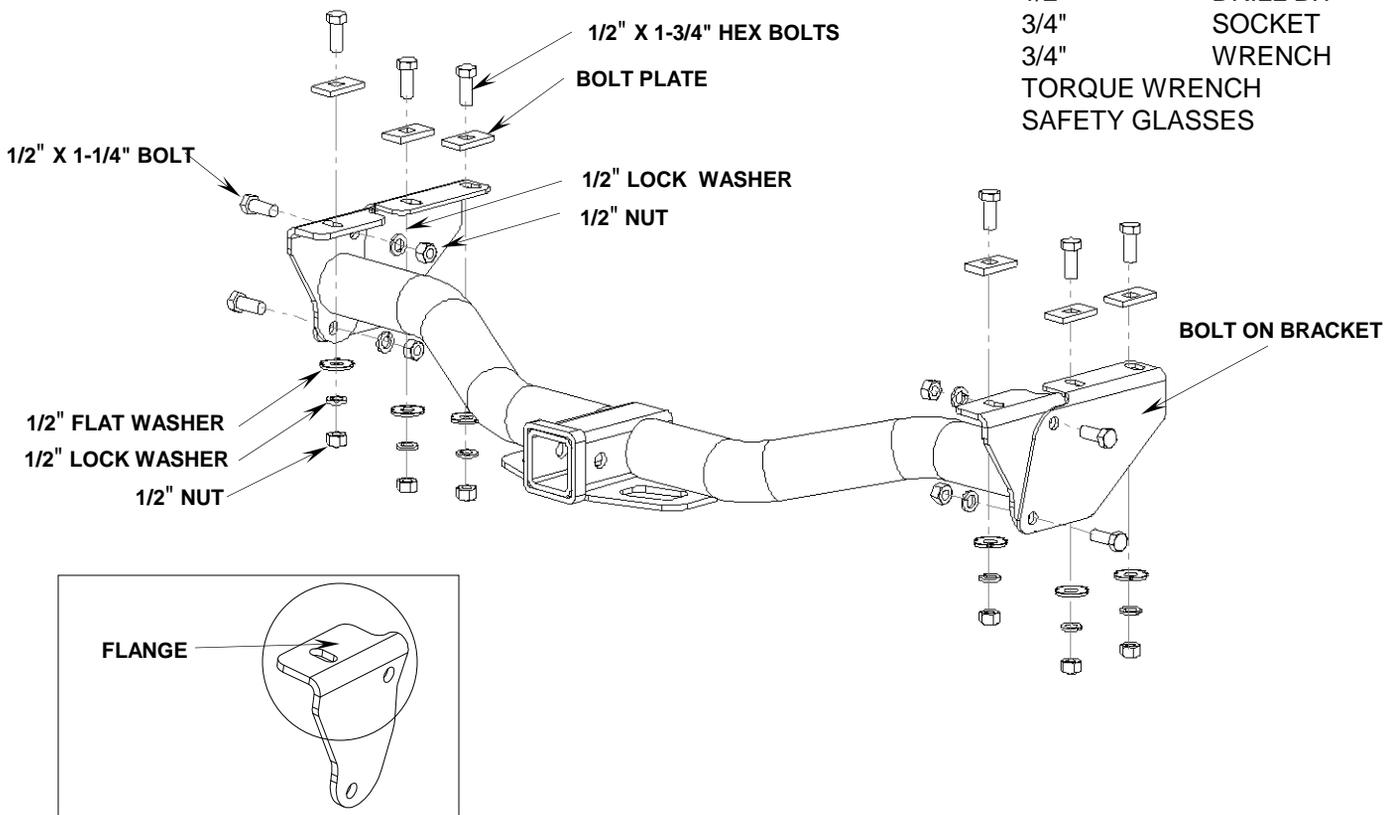
POST-1997

NOTE: Sport versions will need to remove the tow hook to install the hitch.

1. Spare tire will need to be loosened for hitch installation.
2. Using the 1/2" x 1 1/4" bolts, 1/2" lock washers, and 1/2" nuts install the frame straps to the hitch brackets. Leave the bolts loose.
3. Hold hitch up to the frame and install 5/8" bolt, flat washer, lock washer, and nut in holes in the side of the frame. Install 1/2" bolt through bolt plate and insert through the frame and install 1/2" flat washer, 1/2" lock washer, and 1/2" nut.
4. Torque 5/8" nuts to 100 ft•lb.
Torque 1/2" nuts to 70 ft•lb.
5. Retighten the spare tire.

TOOLS REQUIRED

1/2" DRILL BIT
3/4" SOCKET
3/4" WRENCH
TORQUE WRENCH
SAFETY GLASSES



CHEVY EXPRESS and GMC SAVANA '96- '11

1. Center the hitch under the frame as far rearward as possible against the end of the frame. Clamp in place.
2. Loosely attach the bolt on brackets as shown. It will bolt in next to the spring hanger. You may need to move the hitch slightly rearward to give it room next to the spring hanger support.
3. Using the hole in the flange as a guide, drill 1/2" holes through the bottom of the frame. Install 1/2" bolt through bolt plate and insert through the frame and install 1/2" flat washer, 1/2" lock washer, and 1/2" nut. You will not be able to use the existing holes in the frame.
4. Torque 1/2" nuts to 70 ft•lb.

'92- '03 FORD ECONOLINE and SUPER WAGON, 04-11 ECONOLINE EXCEPT E-350

1. Attach the hitch to the van using the existing holes at the end of the frame. Insert 1/2" x 1³/₄" long hex bolts with bolt plates down through the holes in the frame and the hitch. Install 1/2" flat washers, 1/2" lock washers, and 1/2" nuts.
2. Attach the bolt on brackets (shown) to the hitch as shown in the diagram with 1/2" x 1¹/₄" long hex bolts, 1/2" lock washers, and 1/2" nuts. Leave the nuts loose.
3. Insert 1/2" x 1³/₄" long hex bolts with bolt plates down through the holes in the frame and the hitch. Install 1/2" flat washers, 1/2" lock washers, and 1/2" nuts. Drill 1/2" holes in the frame for these bolts if your frame holes don't line up.
4. Torque 1/2" nuts to 70 ft•lb.