

1. Remove the 14mm bolt from the bottom of the bumper bracket on both sides of the vehicle. Align the brackets with these holes and install the two existing 14mm bolts.

1/2" BLACK LOCK WASHER

1/2" BLACK NUT

2. Insert the 1/2" carriage bolts through the bolt plates and down through the remaining holes in the frame and install 1/2" serrated washer, 1/2" lock washer, and 1/2" nut. Leave all nuts loose.

3. Place center section between the brackets and insert the 1/2" black knurled bolts through the holes in the brackets. Install the 1/2" black lock washers and 1/2" black nuts. Tighten nuts until the knurled bolt heads seat against the bracket.

4. Torque all 14mm bolts to 85 ft*lb*. Torque all 1/2" bolts to 70 ft*lb*.