

INSTALLATION INSTRUCTIONS

CHEVROLET & GMC VANS

Product No.

35365

SMALL PARTS PACKAGE 36634

You can take it with you.

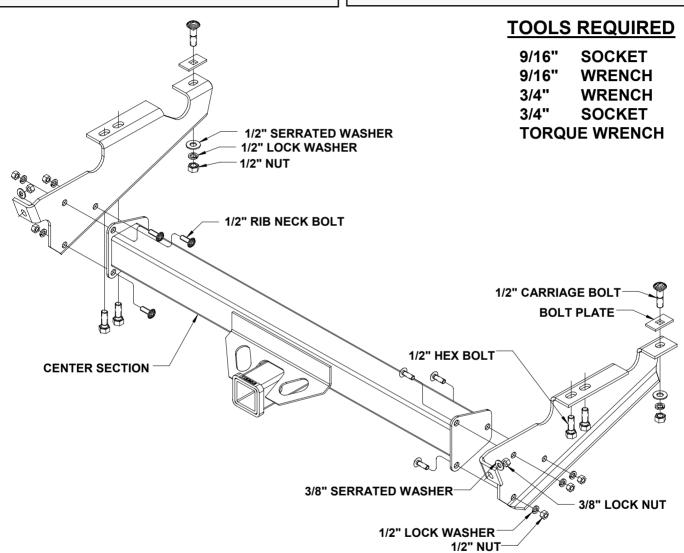
WARNING: DO NOT LUBRICATE THREADS, BOLT FAILURE MAY

OCCUR DUE TO OVER TIGHTENING.

WARNING: DO NOT DRILL OR WELD TO THIS HITCH.

IMPORTANT NOTES

USE ONLY REESE SUPPLIED OR APPROVED BOLTS, LOCKNUTS, AND WASHERS TO INSTALL THIS HITCH



- 1. Remove the two lower bumper support brackets, one per side; save the bolts and washers. Save the bracket and return to the owner.
- 2. Place the left and right side brackets against the frame bottom. Install four 1/2" bolts removed in step one. Leave the bolts loose.
- 3. Install the center section between the side brackets and install six 1/2" rib neck bolts, lock washers and nuts on the bolts. See the diagram above.

4. Install two 3/8" bumper bolts (removed in step one), two 3/8" serrated washers, and two 3/8" lock nuts (from the parts package). Leave the lock nuts loose at this time.

<u>!WARNING!</u> Two 3/8" lock nuts must be used with two 3/8" bumper bolts; otherwise the receiver could loosen and separate from the vehicle.

- 5. Screw the pull wire (55392) onto a 1/2" carriage bolt. Feed the pull wire through a bolt plate and the large hole in the outboard side of the frame. Pull it out the bottom hole of the frame. Repeat for the other side. Install two 1/2" serrated washers, lock washers and nuts on the bolts. Leave the nuts loose at this time.
- 6. Tighten bolts and nuts in the exact order listed; this allows the receiver to be pulled rearward to the bumper before the frame bolts are tightened.
- *Alternately tighten the six nuts on the rib neck bolts.
- *Torque those six 1/2" nuts to 75 ft.*lb.
- *Torque two 3/8" lock nuts on the bumper to 30 ft.*lb.
- *Torque the remaining 1/2" nuts to 75 ft.*lb.